ABB BALDOR RELIANCE

Customer information packet

CDRX18324T

3//2HP, 3470//2890RPM, 3PH, 60//50HZ, 182TC
Class - CLI GP C,D
Division - Division I

8/21/2026 12:33:59 PM

Specifications

Enclosure	XPFC
Frame	182TC
Frame Material	Iron
Frequency	50.00 Hz
	60.00 Hz
Haz Area Class and Group	CLI GP C,D
Haz Area Division	Division I
Motor Letter Type	Three Phase
Output @ Frequency	3.000 HP @ 60 HZ
	2.000 HP @ 50 HZ
Phase	3
Synchronous Speed @ Frequency	3600 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
	190.0 V @ 50 HZ
	230.0 V @ 60 HZ
	380.0 V @ 50 HZ
Agency Approvals	UL
	CSA EEV
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Constant Torque Speed Range	6
Current @ Voltage	3.200 A @ 380.0 V
	3.800 A @ 460.0 V
	6.400 A @ 190.0 V
	7.600 A @ 230.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT

Part Detail

Revision	A
Type	AC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	06WGY471
Layout	06LYH515
Eff. date	08-04-2022
CD Diagram	CD0005
Poles	02
Leads	9#16
Proprietary	False
Created date	05-29-2019

Efficiency @ 100% Load	86.5 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Haz Area Temp Code	T3C
Heater Indicator	No Heater
High Voltage Full Load Amps	3.2 a
Insulation Class	F
Inverter Code	Inverter Duty
IP Rating	NONE
KVA Code	K
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	5400 rpm
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	0618M
Mounting Arrangement	F1
Number of Poles	2
Overall Length	18.31 IN
Power Factor	89
Product Family	General Purpose
Pulley Face Code	C-Face
Rodent Screen	None
RoHS Status	ROHS NON-COMPLIANT
Service Factor	1.00
Shaft Diameter	1.125 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Speed	3470 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	Normally Closed Thermostat
Vibration Sensor Indicator	No Vibration Sensor

Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP1401XPSLEV											
NO.				**CC**	010A						
S/N				**TEMP CODE**	T3C						
SPEC.	06-0000-0132			**INV.TYPE**	PWM						
CAT.NO.	CDRX18324T			**C HP FR**	60	**C HP TO**	90				
HP	3//2			**CT HZ FROM**	6			**CT HZ TO**	60		
VOLTS	230/460//190/380			**VT HZ FROM**	6			**VT HZ TO**	60		
AMPS	7.6/3.8//6.4/3.2			**MAG CUR**	3/1.5						
RPM	3470//2890			**MX RPM**	5400						
HZ	60//50	**PH**	3	**CL**	B	**NOM.EFF.**	86.5				
SER.F.	1.00	**DES**	B	**SL HZ**	2	**WK2**	0.079				
FRAME	182TC	**RATING**	40C AMB-CONT								
	1.15 SF SINEWAVE										
	55C AMB @ 1.0SF				NEMA MG-1 PT 5,IP55						

Parts List

Part number	Description	Quantity
SA370103	SA 06-0000-0132	1.000 ea
RA359737	RA 06-0000-0132	1.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
LC0145B01	CONNECTION LABEL	1.000 ea
NP1401XPSLEV	SS XP INV UL CSA-EEV CC CL-I GP-C&D	1.000 ea
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 ea
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	4.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
LB1081F	ALUM XP CAUTION LABEL (FS PLANT ONLY-	1.000 ea
HW3201A05	3/8-16 EYEBOLT	1.000 ea
06FH1003A06G	FAN COVER, X-PROOF--MACHINING W/GRAY EPO	1.000 ea
51XN1032A14	10-32 X 0.875 HX WS SL SR	4.000 ea
34FN3002B02	EXTERNAL FAN, PLASTIC, .905/.907 HUB W/	1.000 ea
51XB0818A12	8-18X3/4 HXWSSLD SERTYB	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.050 lb
06EP1709A07G	FRONT XPFC 205 BRG GRP C W/ DRAIN (HW450	1.000 ea
10XN3118K20	5/16-18 X 1 1/4 GRADE 5 STEEL ZC PLATED	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	1.000 ea
HW5100A05	WVY WSHR F/205 & 304 BRGS	1.000 ea
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 ea
HW4500A19	1/4-28X1/4 SLOTTED PLUG F/S	1.000 ea
HW4506A02	BREATHER/DRAIN-EXP PROOF-.125-27 NPTF AI	1.000 ea
HW3022E05	.125 DIA X .500 ROLLED SPRING PIN	1.000 ea
06EP1707A17G	PUEP 182-4TC M GRP-C DRAIN(HW4506A02), G	1.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
10XN3118K20	5/16-18 X 1 1/4 GRADE 5 STEEL ZC PLATED	4.000 ea
HA2071A01	SLINGER ALUM (AUTO)	1.000 ea
80XN1032J06	10-32 X 3/8 SET SCREW, HEX SOC, CUP PT	2.000 ea
51XN1032A20	10-32 X 1 1/4 HX WS SL SR	2.000 ea
HW4001A01	1/4 HX SOC PIPE PLG (F/S) ALLOY STEEL W/	2.000 ea
63XN1032A07	10-32 X 7/16 TRUSS HEAD,TORX SERRATED ZN	2.000 ea

HW4506A02	BREATHER/DRAIN-EXP PROOF-.125-27 NPTF AI	1.000 ea
HW3022E05	.125 DIA X .500 ROLLED SPRING PIN	1.000 ea
07CB1000A02G	CONDUIT BOX, MODEL 306,EXP. PROOF,W/MG10	1.000 ea
84XN2520J16	1/4-20 X 1 SOC HD CAP SCREW	4.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	4.000 ea
WD1000B17	T&B CX35TN OR L35P TERMINAL LUG	1.000 ea
11XW1032G06	10-32 X .38, TAPTITE II, HEX WSHR SLTD U	1.000 ea
07CB1502A01G	CONDUIT BOX LID MACH (DUCTILE IRON) GRAY	1.000 ea
84XN2520J16	1/4-20 X 1 SOC HD CAP SCREW	4.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	4.000 ea
MG1500Y02	WILKOPON PRIMER YELLOW	0.022 ga
MG1025G29	WILKOFAST, 789.229, DARK CHARCOAL GRAY	0.022 ga
37PA1074	PALLET PACK GRP, PRINT BOX PK1026A06	1.000 ea
HW2501E17	.250 SQUARE X 1.875 LONG LOW CARBON STEE	1.000 ea
HA7000A02	KEY RETAINER RING, 1 1/8 DIA, 1 3/8 DIA	1.000 ea

AC Induction Motor Performance Data
Record # 69211
Typical performance - not guaranteed values

Winding: 06WGY471-R002	**Type:** 0618M	**Enclosure:** TEFC

Nameplate Data			
Rated Output (HP)			3//2
Volts			230/460//190/380
Full Load Amps			7.6/3.8//6.4/3.2
R.P.M.			3470//2890
Hz	60//50	**Phase**	3
NEMA Design Code	B	**KVA Code**	K
Service Factor (S.F.)			1
NEMA Nom. Eff.	86.5	**Power Factor**	89
Rating - Duty			40C AMB-CONT
S.F. Amps			

460 V, 60 Hz: High Voltage Connection	
Full Load Torque	4.51 LB-FT
Start Configuration	direct on line
Breakdown Torque	25.5 LB-FT
Pull-up Torque	9.08 LB-FT
Locked-rotor Torque	11.9 LB-FT
Starting Current	29.3 A
No-load Current	1.64 A
Line-line Res. @ 25ºC	6.24 Ω
Temp. Rise @ Rated Load	45°C
Temp. Rise @ S.F. Load	56°C
Locked-rotor Power Factor	59.2
Rotor inertia	0.0795 LB-FT2

Load Characteristics 460 V, 60 Hz, 3 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**
Power Factor	47	70	81	87	90	91
Efficiency	81.1	86.6	87.4	86.6	85.2	83.1
Speed	3568	3538	3505	3468	3430	3382
Line amperes	1.82	2.29	2.94	3.71	4.53	5.5

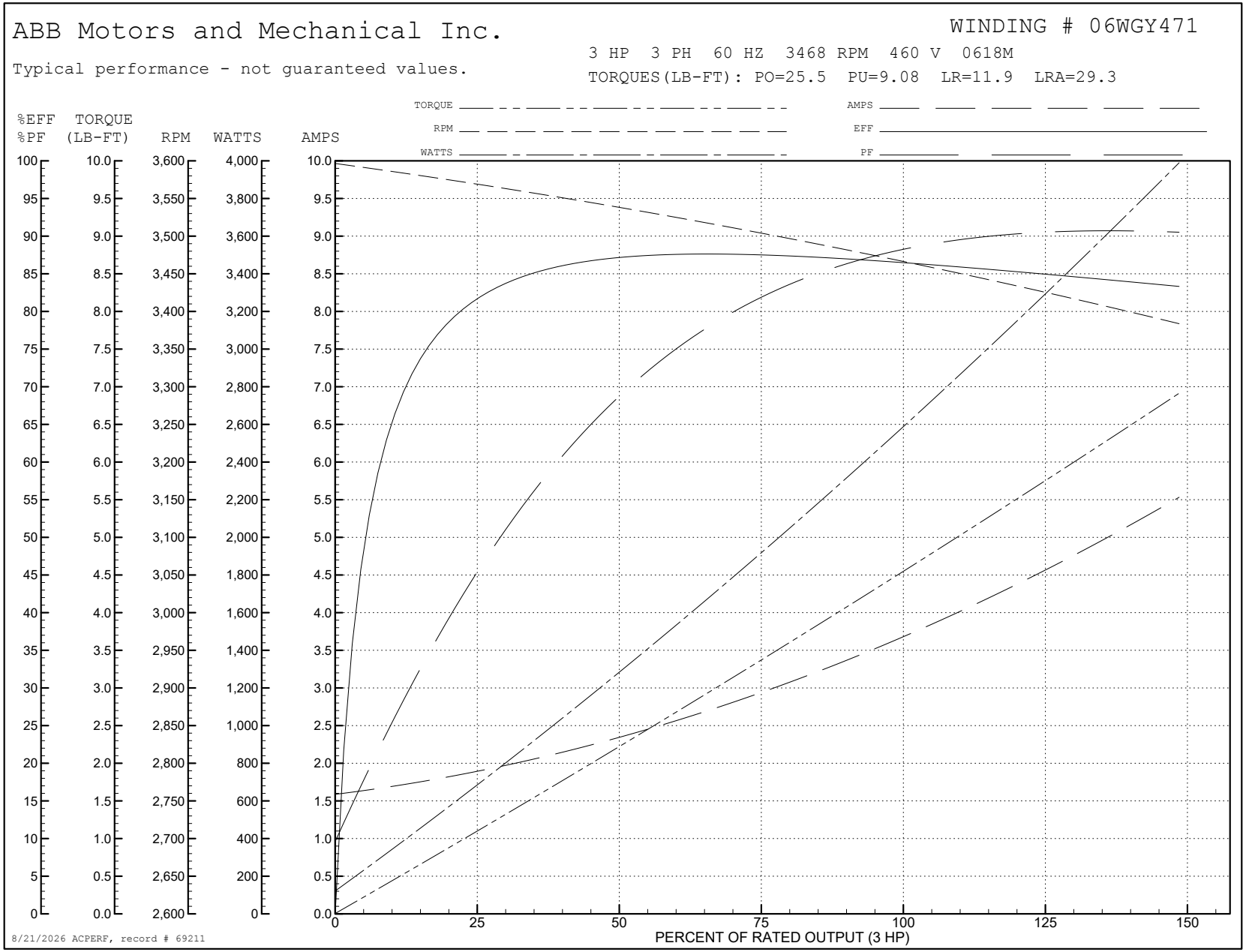


ABB Motors and Mechanical Inc.
WINDING # 06WGY471
Typical performance - not guaranteed values.
3 HP 3 PH 60 HZ 3468 RPM 460 V 0618M
TORQUES(LB-FT): PO=25.5 PU=9.08 LR=11.9 LRA=29.3
TORQUE
RPM
WATTS
AMPS
EFF
PF
%EFF %PF
TORQUE (LB-FT)
RPM
WATTS
AMPS
PERCENT OF RATED OUTPUT (3 HP)
8/21/2026 ACPERF, record # 69211

AC Induction Motor Performance Data
Record # 69212
Typical performance - not guaranteed values

Winding: 06WGY471-R002	**Type:** 0618M	**Enclosure:** TEFC

Nameplate Data			
Rated Output (HP)			3//2
Volts			230/460//190/380
Full Load Amps			7.6/3.8//6.4/3.2
R.P.M.			3470//2890
Hz	60//50	**Phase**	3
NEMA Design Code	B	**KVA Code**	K
Service Factor (S.F.)			1
NEMA Nom. Eff.	86.5	**Power Factor**	89
Rating - Duty			40C AMB-CONT
S.F. Amps			

380 V, 50 Hz: High Voltage Connection	
Full Load Torque	3.61 LB-FT
Start Configuration	direct on line
Breakdown Torque	23.13 LB-FT
Pull-up Torque	9.15 LB-FT
Locked-rotor Torque	11.99 LB-FT
Starting Current	27.03 A
No-load Current	1.6 A
Line-line Res. @ 25ºC	6.24 Ω
Temp. Rise @ Rated Load	36°C
Temp. Rise @ S.F. Load	43°C
Locked-rotor Power Factor	65.7
Rotor inertia	0.0795 LB-FT2

Load Characteristics 380 V, 50 Hz, 2 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**
Power Factor	44	65	78	84	88	90
Efficiency	73.4	81.5	84.1	84.1	83.2	81.7
Speed	2972	2947	2921	2890	2860	2821
Line amperes	1.73	2.09	2.58	3.18	3.82	4.57

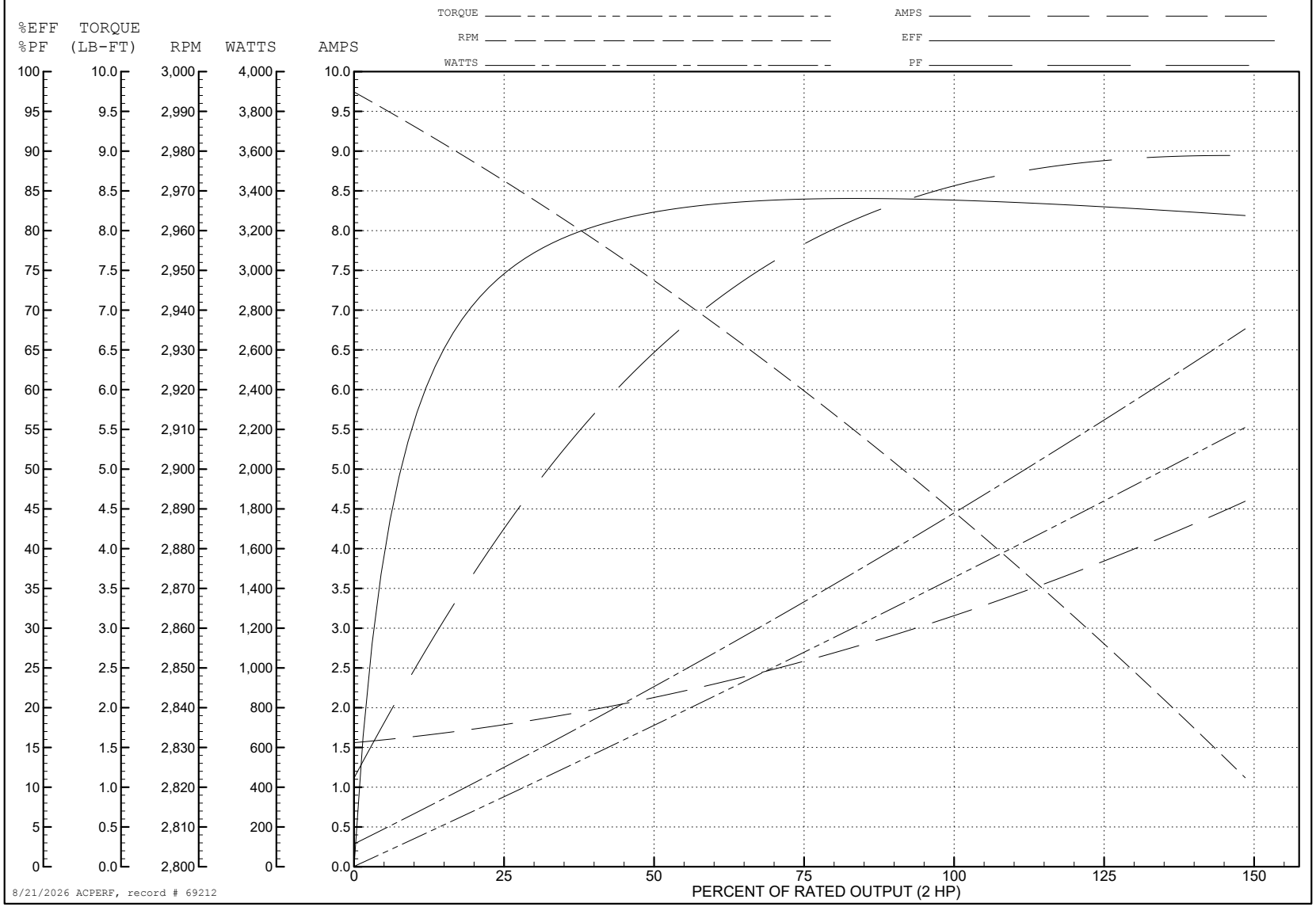
ABB Motors and Mechanical Inc.

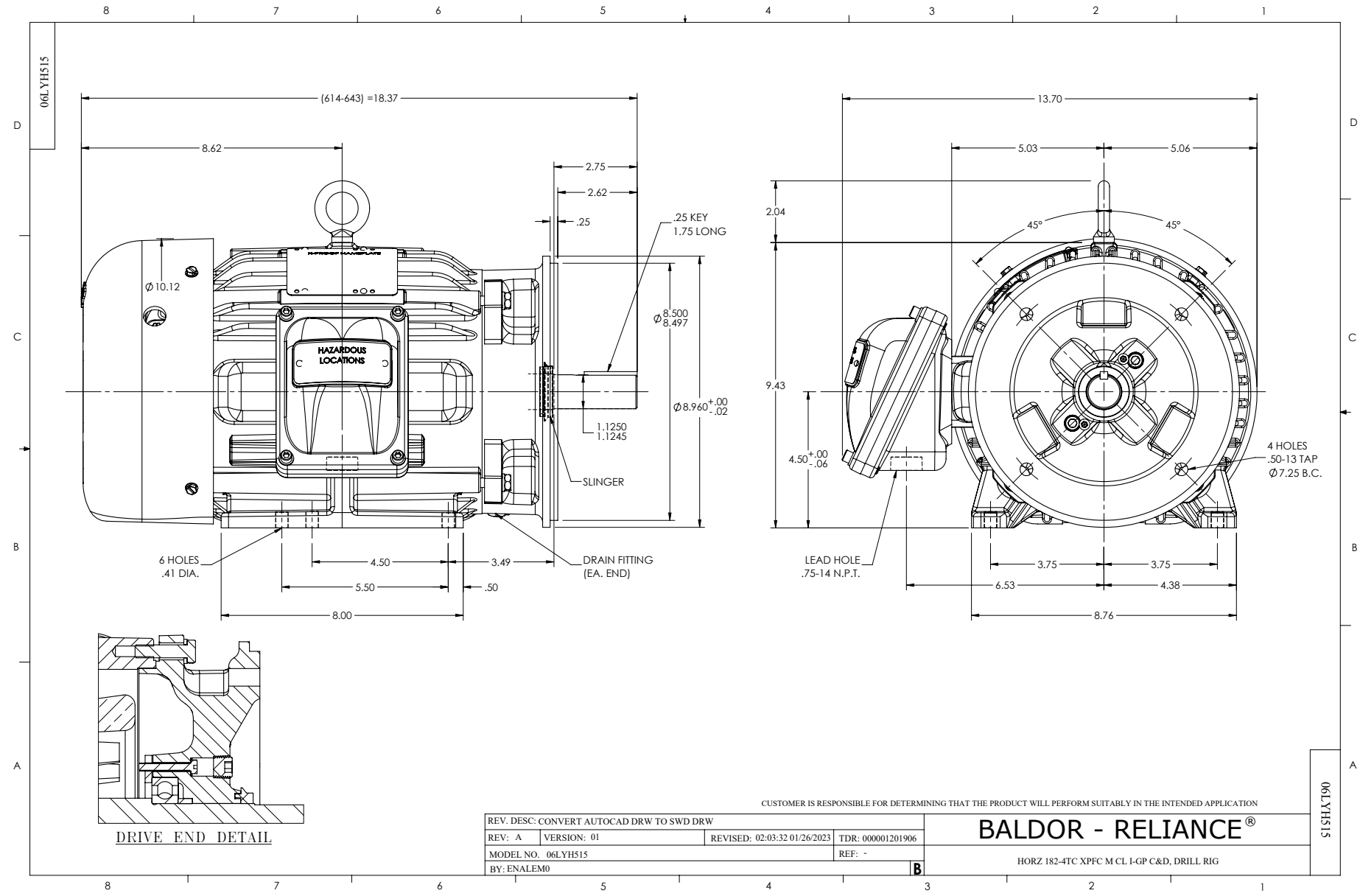
WINDING # 06WGY471

2 HP 3 PH 50 HZ 2890 RPM 380 V 0618M

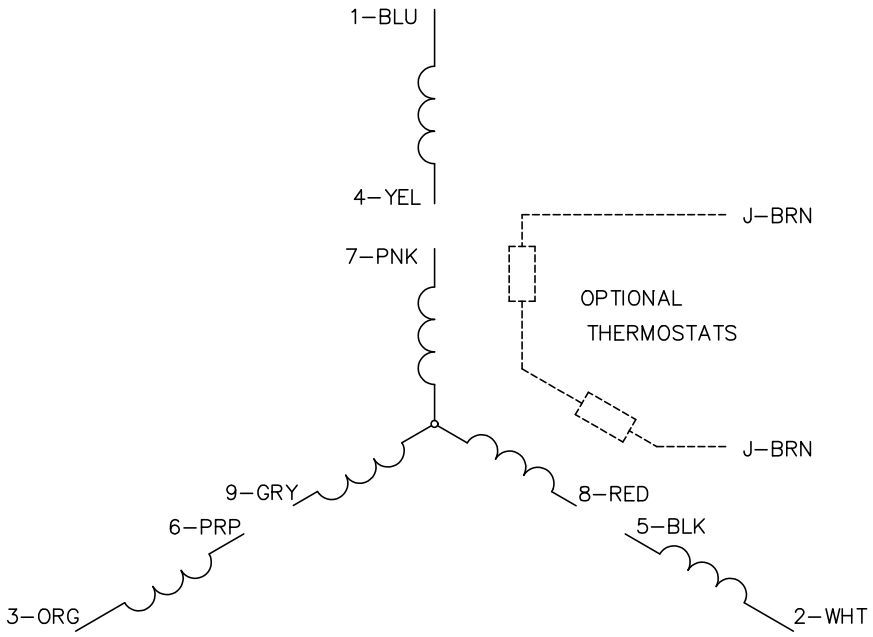
Typical performance - not guaranteed values.

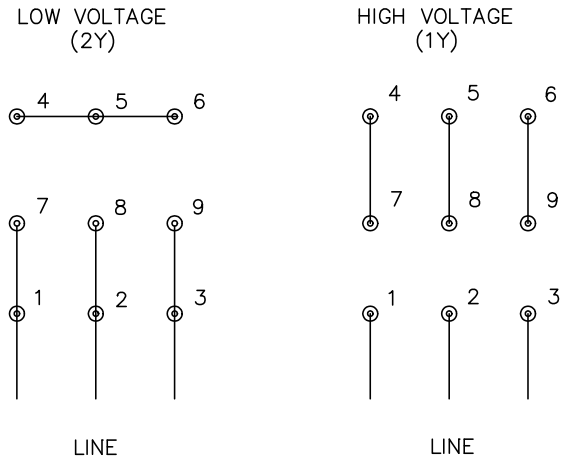
TORQUES(LB-FT): PO=23.13 PU=9.15 LR=11.99 LRA=27.03




06LYH515
(614-643) =18.37
8.62
2.75
2.62
.25
.25 KEY
1.75 LONG
Ø10.12
Ø8.500
8.497
HAZARDOUS
LOCATIONS
Ø8.960 +.00 -.02
1.1250
1.1245
SLINGER
6 HOLES
.41 DIA.
4.50
3.49
5.50
.50
8.00
DRAIN FITTING
(EA. END)
13.70
5.03
5.06
2.04
45°
45°
9.43
4.50 +.00 -.06
4 HOLES
.50-13 TAP
Ø7.25 B.C.
LEAD HOLE
.75-14 N.P.T.
3.75
3.75
6.53
4.38
8.76
DRIVE END DETAIL
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT THE PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: CONVERT AUTOCAD DRW TO SWD DRW
REV: A
VERSION: 01
REVISED: 02:03:32 01/26/2023
TDR: 000001201906
MODEL NO. 06LYH515
REF: -
BY: ENALEM0
B
BALDOR - RELIANCE®
HORZ 182-4TC XPFC M CL I-GP C&D, DRILL RIG
06LYH515

CD0005





NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0005

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			BALDOR ELECTRIC Co.
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
CD0005		FILE: AAA00005140	MDL: –
		MTL: –	3PH, DV, 9 LEADS