ABB BALDOR RELIANCE

Customer information packet

CEM3661T

3HP, 1755RPM, 3PH, 60HZ, 182TC, 0632M, TEFC, F1
Class - None
Division - Not Applicable

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Specifications

Enclosure	TEFC
Frame	182TC
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	3.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
	230.0 V @ 60 HZ
Agency Approvals	CURUSEEV
	NEMA PREMIUM
	NEMA PREMIUM (OLD LOGO)
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	8.200 A @ 230.0 V
	8.600 A @ 208.0 V
	4.100 A @ 460.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	89.5 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None

Part Detail

Revision	N
Type	AC
Mech. spec.	06F057
Base	
Status	PRD/A
Elec. spec.	06WGX181
Layout	06LYF057
Eff. date	02-26-2025
CD Diagram	CD0005
Poles	04
Leads	9#16
Proprietary	False
Created date	10-04-2011

Heater Indicator	No Heater
High Voltage Full Load Amps	4.1 a
Insulation Class	F
Inverter Code	Inverter Ready
KVA Code	J
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 16 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	0632M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	15.98 IN
Power Factor	77
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	1755 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None

Winding Thermal 2	None

Nameplate

NP3441LUA										
CAT.NO.	CEM3661T									
SPEC	06F057X181G1									
HP	3									
VOLTS	230/460									
AMPS	8.2/4.1									
RPM	1755									
FRAME	182TC	**HZ**	60	**PH**	3					
SF	1.15	**CODE**	J	**DES**	B	**CLASS**	F			
NEMA NOM. EFF	89.5	**PF**	77							
RATING	40C AMB-CONT									
CC	010A									
ENCL	TEFC	**SER**								
DE	6206	**ODE**	6205							
VPWM INVERTER READY	SFA 9.2/4.6									
CT6-60H(10:1)VT3-60H(20:1										
	50HZ 3HP 190/380V 9.6/4.8A									SF1.0

Parts List

Part number	Description	Quantity
SA231937	SA 06F057X181G1	1.000 ea
RA218948	RA 06F057X181G1	1.000 ea
36FN3000C01SP	EXFN, PLASTIC, 5.25 OD, .912 ID	1.000 ea
HW3201A05	3/8-16 EYEBOLT	1.000 ea
06CB3000	BALDOR CONDUIT BOX CAST	1.000 ea
06GS1000	GASKET,CONDUIT BOX	1.000 ea
51XW2520A12	SCREW, HEX SER SLT HD, ZN, 1/4-20 X .75	2.000 ea
11XW1032G06	10-32 X .38, TAPTITE II, HEX WSHR SLTD U	1.000 ea
HW3001B01	BRASS CUP WASHER, FOR #10 SCREW	1.000 ea
36EP1101A21	FR ENDPLATE, MACH	1.000 ea
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HW5100A05	WVY WSHR F/205 & 304 BRGS	1.000 ea
36EP1300A13	PU ENDPLATE, MACH	1.000 ea
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
10XN2520A26	1/4-20X 1 5/8 HEX HD	4.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	4.000 ea
HA3101A34	THRUBOLT- 1/4-20 X 10.375	4.000 ea
51XB1214A16	12-14X1.00 HXWSSLD SERTYB	1.000 ea
36FH4009A31	IEC FH W/GREASER & SPL NOTCH, W/ PRIMER	1.000 ea
51XW1032A06	10-32 X .38, TAPTITE II, HEX WSHR SLTD S	3.000 ea
06CB3500	BALDOR CONDUIT BOX LID	1.000 ea
06GS1001	BALDOR CONDUIT BOX GASKET	1.000 ea
51XW2520A12	.25-20 X .75, TAPTITE II, HEX WSHR SLTD	2.000 ea
HW2501E16	KEY, 1/4 SQ X 1.750	1.000 ea
HA7000A02	KEY RETAINER RING, 1 1/8 DIA, 1 3/8 DIA	1.000 ea
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.050 lb
MG1050Y01	CELEROL BALDOR GOLD *5 GALLON BUCKET*	0.028 ga

LC0005	CONN.DIA.,TY M,9-LD,DUAL VOLT,REVERSING	1.000 ea
NP3441LUA	AL SUPER-E VPWM INV RDY,UL EEV,NEMA PREM	1.000 ea
36PA1001	PKG GRP, PRINT PK1017A07	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
FE-0000001	ZRTG FE ASSEMBLY	1.000 ea
PE-0000001	ZRTG PE ASSEMBLY	1.000 ea

AC Induction Motor Performance Data
Record # 35861
Typical performance - not guaranteed values

Winding: 06WGX181-R006	**Type:** 0632M	**Enclosure:** TEFC

Nameplate Data				**460 V, 60 Hz: High Voltage Connection**	
Rated Output (HP)			3	**Full Load Torque**	9.06 LB-FT
Volts			230/460	**Start Configuration**	direct on line
Full Load Amps			8.2/4.1	**Breakdown Torque**	33.1 LB-FT
R.P.M.			1755	**Pull-up Torque**	18.2 LB-FT
Hz	60	**Phase**	3	**Locked-rotor Torque**	20.4 LB-FT
NEMA Design Code	B	**KVA Code**	J	**Starting Current**	29.8 A
Service Factor (S.F.)			1.15	**No-load Current**	2.14 A
NEMA Nom. Eff.	89.5	**Power Factor**	77	**Line-line Res. @ 25ºC**	3.94 Ω
Rating - Duty			40C AMB-CONT	**Temp. Rise @ Rated Load**	35°C
S.F. Amps				**Temp. Rise @ S.F. Load**	42°C
				Locked-rotor Power Factor	41.4
				Rotor inertia	0.298 lb-ft²

Load Characteristics 460 V, 60 Hz, 3 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	38	58	70	77	81	83	79
Efficiency	83.2	88.3	89.8	89.7	89.1	87.7	89.3
Speed	1790	1779	1769	1757	1744	1730	1749
Line amperes	2.34	2.79	3.39	4.1	4.91	5.86	4.59

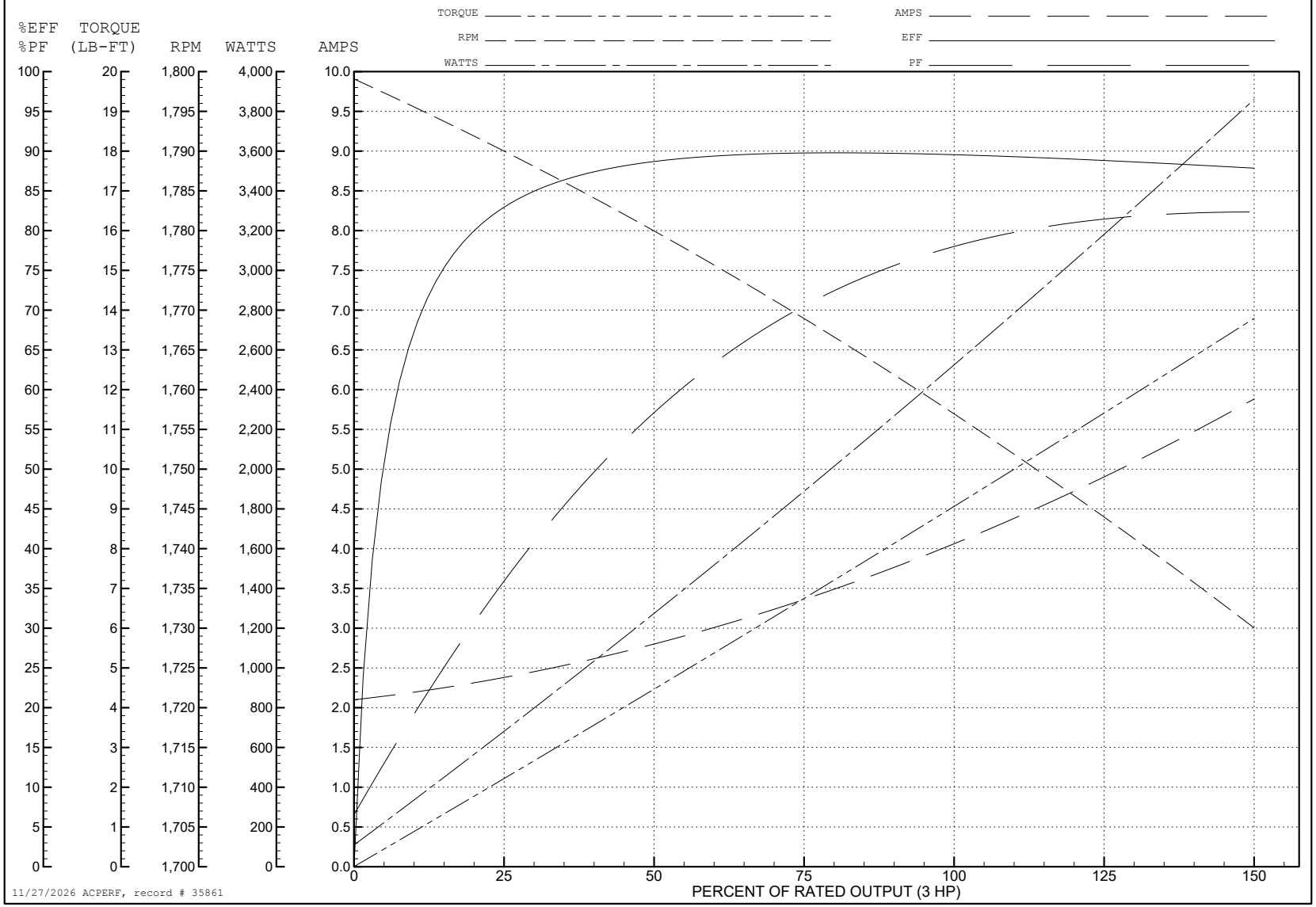
ABB Motors and Mechanical Inc.

WINDING # 06WGX181

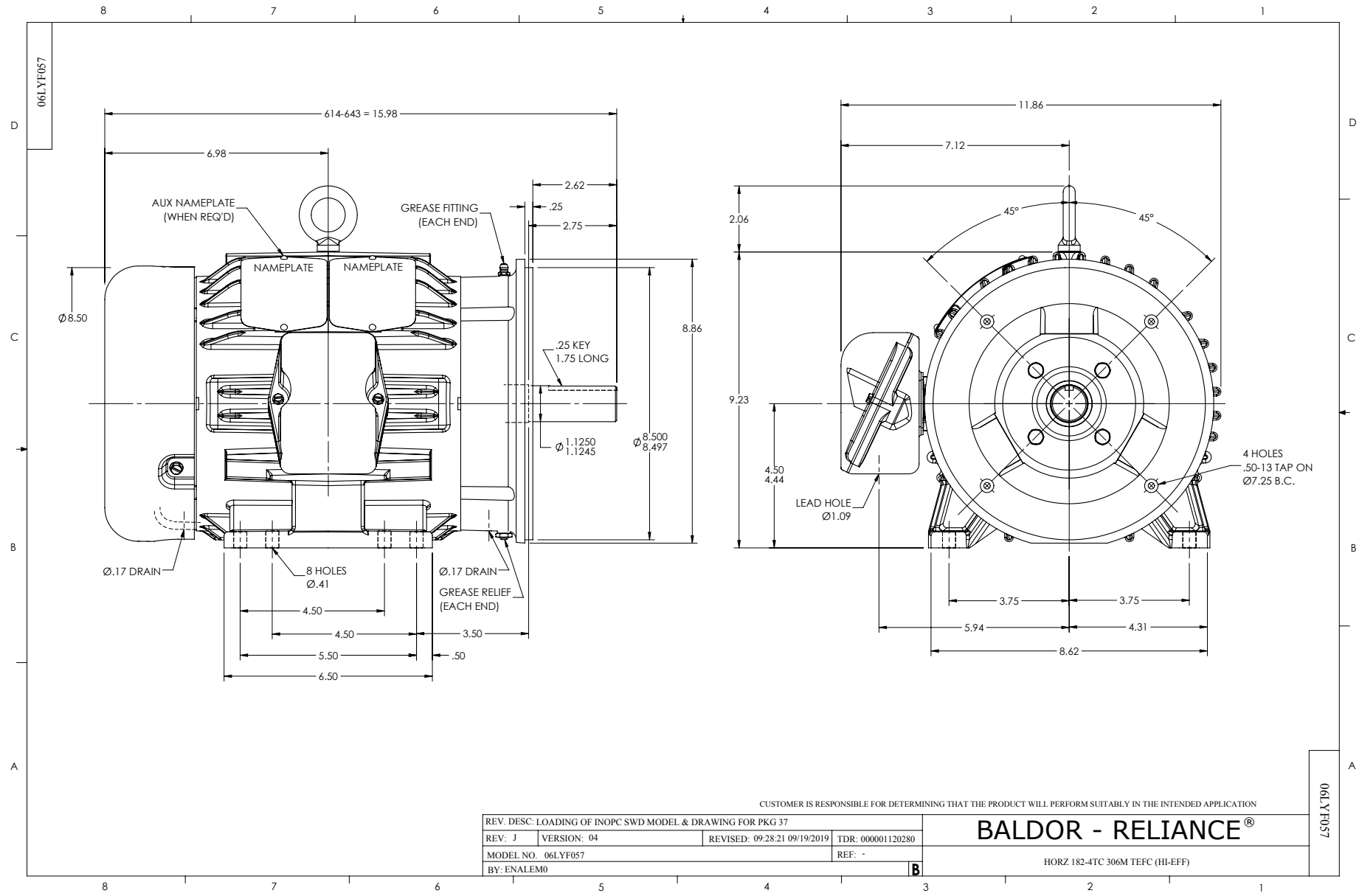
3 HP 3 PH 60 HZ 1755 RPM 460 V 0632M

Typical performance - not guaranteed values.

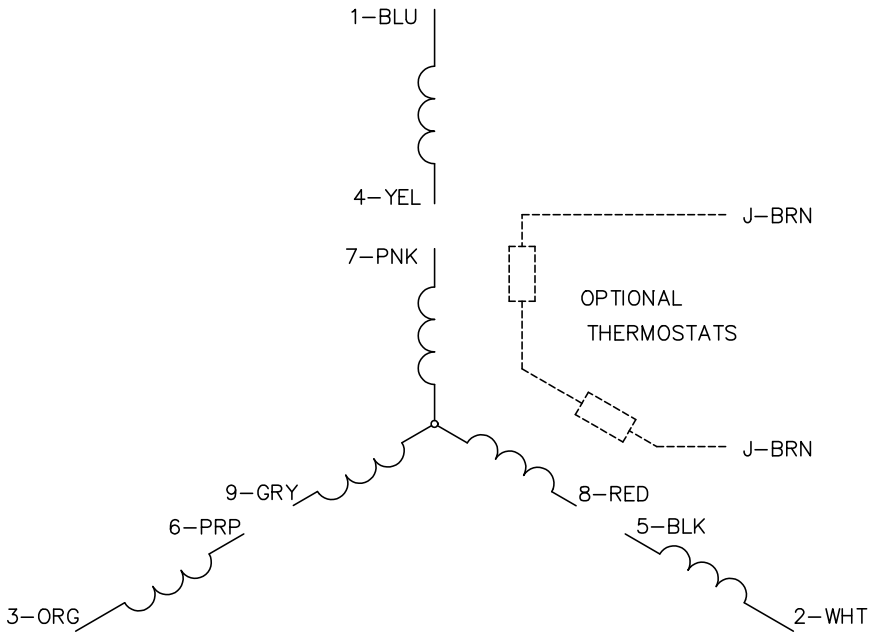
TORQUES(LB-FT): PO=33.1 PU=18.2 LR=20.4 LRA=29.8

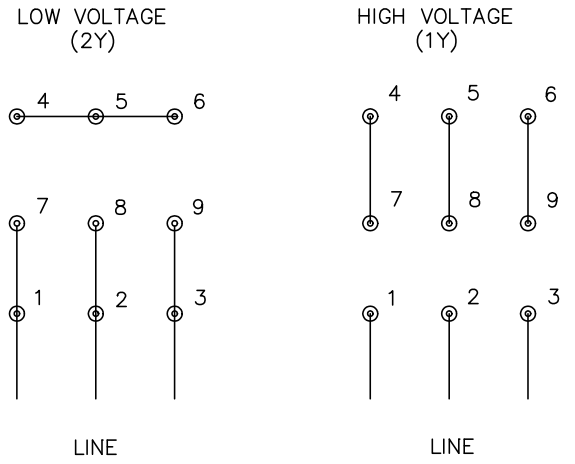


11/27/2026 ACPERF, record # 35861


06LYF057
614-643 = 15.98
6.98
AUX NAMEPLATE (WHEN REQ'D)
GREASE FITTING (EACH END)
2.62
.25
2.75
NAMEPLATE
NAMEPLATE
Ø8.50
8.86
.25 KEY
1.75 LONG
Ø 1.1250
1.1245
Ø 8.500
8.497
Ø.17 DRAIN
8 HOLES
Ø.41
Ø.17 DRAIN
GREASE RELIEF (EACH END)
4.50
4.50
3.50
5.50
.50
6.50
11.86
7.12
2.06
45°
45°
9.23
4.50
4.44
LEAD HOLE
Ø1.09
4 HOLES
.50-13 TAP ON
Ø7.25 B.C.
3.75
3.75
5.94
4.31
8.62
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT THE PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: LOADING OF INOPC SWD MODEL & DRAWING FOR PKG 37
REV: J
VERSION: 04
REVISED: 09:28:21 09/19/2019
TDR: 000001120280
MODEL NO. 06LYF057
REF: -
BY: ENALEM0
B
BALDOR - RELIANCE®
HORZ 182-4TC 306M TEFC (HI-EFF)
06LYF057

CD0005





NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0005

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			BALDOR ELECTRIC Co.
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
CD0005		FILE: AAA00005140	MDL: –
		MTL: –	3PH, DV, 9 LEADS