ABB BALDOR RELIANCE

Customer information packet

D2525R

25 1750/2300 MC2812ATZ TEFC 240V

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10/30/2026 12:39:33 AM

Specifications

Enclosure	TEFC
Frame	MC2812ATZ
Frame Material	Exposed Laminations
Output Power	25.000 HP
Agency Approvals	CCSA US
Ambient Temperature	40 °C
Bearing Grease Type	Polyrex EM (-20F +300F)
Drip Cover	No Drip Cover
Feedback Device	NO FEEDBACK
Field Winding Type	STAB SHUNT
Frame Prefix	MC
Heater Indicator	No Heater
Lifting Lugs	Standard Lifting Lugs
Motor Standards	NEMA
Mounting Arrangement	F1
Overall Length	41.62 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Slinger Indicator	No Slinger

Part Detail

Revision	-
Type	DC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	G6317A B
Layout	609951-013
Eff. date	04-13-2015
CD Diagram	406770-001
Poles	00
Leads	
Proprietary	False
Created date	04-10-2015

Nameplate

000613006HP									
CAT.NO.		**SPEC NO.**	T28S0301						
FR	MC 2812ATZ	**HP**	25	**DUTY**	CONT				
ENCL.	TEFC	**RPM**	1750/ 2300	**S.F.**	1.0				
ENCL MOD		**VOLTS**	240	**INSUL**	F				
MAX SAFE SPEED	4500	**AMPS**	87.00	**AMB.**	40				
	FIELD DATA	**SER.NO.**							
WINDING	STAB SHUNT	**POWER CODE**	C						
VOLTS	150	**D.E. BRG.**	65BC03J30X						
MAX AMPS @ 25 C	4.05	**O.D.E. BRG.**	55BC02J30X						
HOT AMPS	2.73/ 1.96	**MIN. AMB.**	0	**TYPE**	TR				
	BRUSH:419904051AB								

Parts List

Part number	Description	Quantity
SA297071	SA T28S0301	1.000 ea
AA016122	AA T28S0301	1.000 ea
000613006HP	NAMEPLATE - RPM III D-C MOTOR W/CSA LOGO	1.000 ea
000692000FP	NP, WARNING LIFT INSTRUCTIONS	1.000 ea
000692000FS	WARNING LABEL	1.000 ea
033775004EA	DRSCR #6-1/4 304 S.S.	6.000 ea
406770001	C/D TAG (STAB SHUNT)	1.000 ea
036000020HB	HHCS M6-1.0X20MM PLATED	4.000 ea
036000020KB	MHHCS M10-1.5X20MM PLTD.	4.000 ea
036501008AB	KPNUT M6-1.0 ZINCPLTED	8.000 ea
036610010AB	MHSLW M10 PLATED	4.000 ea
419904051AB	BRUSH EXTRUDER DUTY C	8.000 ea
419905003A	FLAT WASHER ROCKER RPM III RGG	4.000 ea
419905008A	HARDWARE	8.000 ea
706364051RE	BRHLD METRIC SPRING CHG.	4.000 ea
706372011RG	BR STUD/ROCKER	1.000 ea
034530018AB	P/NIP 1/8X2-1/4L PLATED	1.000 ea
034630001AJ	1/8" PIPE COUPLING	1.000 ea
034693001AB	PPLG - G508- use 034692001AB	1.000 ea
034693001AB	PPLG - G508- use 034692001AB	1.000 ea
035000001A	ALFTG 1/8" 1610-BL	1.000 ea
035000001A	ALFTG 1/8" 1610-BL	1.000 ea
036000075KB	HHCS M10 75MM ZINCPLAT	3.000 ea
036100060JA	M8-1.25 X 60MM HXSOCHDCS	3.000 ea
036500011AB	METRIC NUT M12-1.75 PLT.	4.000 ea
036500011AB	METRIC NUT M12-1.75 PLT.	4.000 ea
406055001C	GRFTG	1.000 ea
400638001AD	WAVEN - 400 (Customer number 43699)	1.000 ea
418150003A	GREASE FITTING CAP	2.000 ea
609830005V	TBOLT METRIC RP609830-	4.000 ea
801928055A	BRKT,ODE,C280	1.000 ea

801929052A	BRKT,DE,C280	1.000 ea
032018004AK	HHCS 1/4-20X1/2 PLATED	4.000 ea
032018004CK	HHCS 3/8-16X1/2L PLATED	5.000 ea
032018012DK	HHCS 1/2-13X1-1/2 PLTD. 032018012DR	4.000 ea
034001012AB	WSHR 1/4" PLATED	4.000 ea
034017016AB	LCKW 1/2" PLATED	4.000 ea
034180014GA	KEY 1/2X1/2X1-3/4 L	1.000 ea
036000012HB	HHCS M6X12MM LONG PLATED	4.000 ea
036000045JB	M8-1.25 X 45MM HXHCS	4.000 ea
036620009AB	M8 EXTERNAL LK WASHER	1.000 ea
074875000A	CONDUIT BOX COVER	1.000 ea
078549001SA	(006) FAN	1.000 ea
402731000A	GASK 320-400	1.000 ea
412043002K	BPLUG	1.000 ea
415072001B	CLAMP	1.000 ea
417733004D	GASKET CONDUIT BOX	2.000 ea
418014004A	609185004cDPT/BOX	1.000 ea
418018074A	GROUND LABEL G100 METRIC 160 D.C.	1.000 ea
422919053	HHCVR KIT, C280, DE, XT	1.000 ea
422919053	HHCVR KIT, C280, DE, XT	1.000 ea
422919053	HHCVR KIT, C280, DE, XT	1.000 ea
422919064	HHCVR KIT, C280, ODE, SOLID	1.000 ea
422919064	HHCVR KIT, C280, ODE, SOLID	1.000 ea
422919064	HHCVR KIT, C280, ODE, SOLID	1.000 ea
603909004A	GRILL, FAN	1.000 ea
706320009A	CB, 2.00 CONDUIT, METRIC, SHEET METAL	1.000 ea
706365003A	FNGRL	1.000 ea
801955001A	FNCVR 801955-1WCA	1.000 ea
000640000P	TAG WINDING THERMOST	1.000 ea
000692000NG	LABEL ;NP 4POLE METRIC LABEL	1.000 ea
034180028HA	KEY 5/8X5/8X3-1/2L-445	1.000 ea

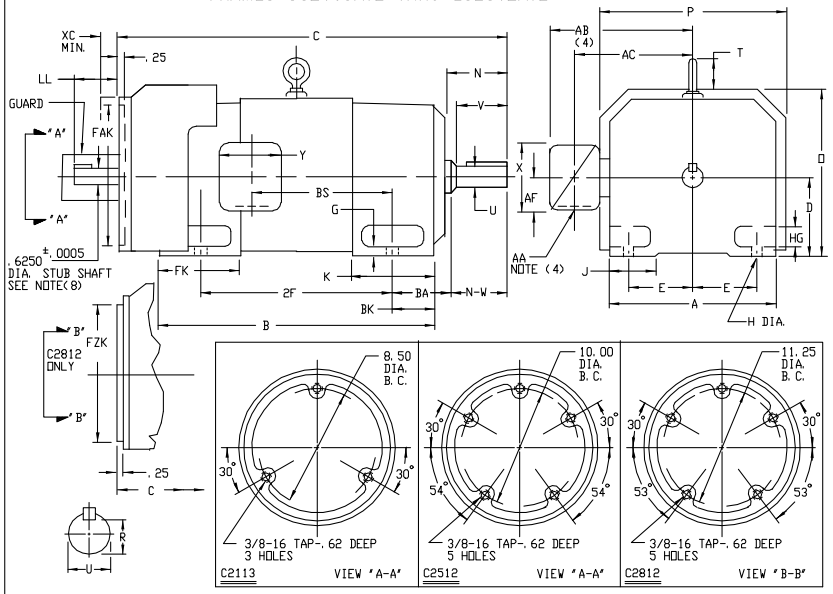
609951-013

INDUSTRIAL DIRECT CURRENT MOTORS AND GENERATORS – RPM III

ENCLOSURE: TOTALLY ENCLOSED
MOUNTING:FOOT
METHOD OF DRIVE:COUPLED OR BELTED

COOLING: FAN COOLED
ACCESSORIES: PROVISION FOR TACHOMETER MOUNTING ONLY WHEN SPECIFIED

FRAMES SC2113ATZ THRU LC2812ATZ



DIMENSIONS ARE IN INCHES

FRAME	A	D(1)	E	G	H	HG	J	O	P	T	BA	K	FK	BK	FAK(6)	FZK(7)	XC(5)
SC2113ATZ-LC2113ATZ	10.25	5.25	4.25	.44	.44	1.38	1.75	11.62	12.75	1.38	3.50	5.19	6.81	2.38	9.750	N/A	1.25
SC2512ATZ-LC2512ATZ	12.31	6.25	5.00	.50	.56	1.62	2.00	13.62	14.75	1.94	4.25	6.06	8.00	3.00	11.250	N/A	1.25
MC2812ATZ-LC2812ATZ	13.78	7.00	5.50	.62	.56	1.88	2.75	15.06	16.12	2.31	4.75	6.75	9.19	3.50	N/A	12.500	1.25

FRAME	C	B	BS	2F	DRIVE END SHAFT AND KEY N	N-W	U(2)	V	R(3)	SQ.	LGTH.	WT. LBS.
SC2113ATZ	32.19	22.50	11.38	18.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	355
MC2113ATZ	33.44	23.75	12.62	18.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	380
LC2113ATZ	35.06	25.38	14.25	18.00	4.00	3.75	1.875	3.50	1.591	.500	2.50	410
SC2512ATZ	35.94	25.06	12.06	20.00	4.50	4.25	2.125	4.00	1.845	.500	3.00	555
MC2512ATZ	37.44	26.56	13.56	20.00	4.50	4.25	2.125	4.00	1.845	.500	3.00	590
LC2512ATZ	38.94	28.06	15.06	20.00	4.50	4.25	2.125	4.00	1.845	.500	3.00	630
MC2812ATZ	41.62	29.94	14.25	22.00	5.00	4.75	2.375	4.50	2.021	.625	3.50	835
LC2812ATZ	43.88	32.19	16.50	22.00	5.00	4.75	2.375	4.50	2.021	.625	3.50	900

TACHOMETER	LL
BC-42	
BC-46	
RD-11	
RD-12	4.25
RD-51	
RD-61	
RD-62	
RE-210	
M627, M628	
M727, M737	
M738	
DYNAPAR 74S	
RE-045	3.80
SPY	1.12
	SEE NOTE (9)

(1) 'D' DIMENSION WILL NOT BE EXCEEDED. SHIMS UP TO .03 INCHES IN THICKNESS ARE USUALLY REQUIRED FOR COUPLED OR GEARED MACHINES.
(2) 'U' VARIES----+.000 -.001
(3) 'R' VARIES----+.000 -.015
(4) TERMINAL BOX VARIES WITH H.P. FOR DIMENSIONS 'AA', 'AB', 'AC', 'AF', 'X' AND 'Y', SEE DRAWING NUMBER 609959-1.
(5) WALLS OR OBSTRUCTIONS MUST NOT ENCROACH ON AIR INLET SPACE 'XC'.
(6) 'FAK' VARIES +.005 -.000----FACE RUNOUT AND ECCENTRICITY .007 MAX. T.I.R.
(7) 'FZK' VARIES +.000 -.005----FACE RUNOUT AND ECCENTRICITY .007 MAX. T.I.R.
(8) STUB SHAFT SUPPLIED ONLY WHEN SPECIFIED. KEY SIZE .188 X .188 X 1.00
(9) FOR RE-045 OR SPY PROVISIONS ON 'C2812' ADD 1.00 TO 'LL' DIMENSION. TERMINAL BOX CAN BE ROTATED FOR LEAD OUTLET AT TOP, SIDES OR BOTTOM. TERMINAL BOX LOCATED ON OPPOSITE SIDE WHEN F-2, W-1, W-4, W-5, W-7, OR C-1 MOUNTING IS SPECIFIED. BOX LOCATED ON TOP WHEN SPECIFIED. MOTOR WEIGHT MAY VARY 15% FOR NON-STANDARD RATINGS AND/OR ACCESSORIES. IF MOUNTING CLEARANCE DETAILS ARE REQUIRED, CONSULT FACTORY.

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: LOADED TO BUS		
REV. LTR: –	VERSION: 00	TDR: 000000577407
FILE: \RGG\00015\557	REVISED: 11:02:01 01/26/2011	BY: CONNAS
MTL: –		

BALDOR

DIMENSION DRAWING,SC2113ATZ – LC2812ATZ,TEFC,FOOT MTG
SH 1 of 1

609951-013

609959-001

INDUSTRIAL DIRECT CURRENT MOTORS AND GENERATORS – RPM III

TERMINAL BOX DIMENSIONS — STANDARD SIZE AND ONE SIZE LARGER

FRAMES C2113ATZ THRU C2815ATZ

DIMENSIONS ARE IN INCHES

STEEL TERMINAL BOX DIMENSIONS

FRAME SIZE	MAX. AMPS	AA(1)	STANDARD SIZE AB	AC	AF	X	Y	PART NUMBER	ONE SIZE LARGER AA(1)	AB	AC	AF	X	Y	PART NUMBER
C2113ATZ C2115ATZ (2)	40	3/4 & 1"	8.97	7.47	1.94	4.38	5.00	705028-1-R	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R
	96	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R
	208	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R
C2512ATZ C2514ATZ C2515ATZ (2)	40	3/4 & 1"	10.03	8.53	1.94	4.38	5.00	705028-1-R	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R
	96	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
	208	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
C2812ATZ C2813ATZ C2815ATZ	128	2"	14.03	10.53	4.25	8.44	7.25	74874-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
	185	3"	14.47	11.22	4.25	8.44	7.25	74874-R	3"	14.47	11.22	4.25	8.44	7.25	74874-R
	269	4"	15.91	11.84	5.38	10.56	9.00	700308-3-R	4"	15.91	11.84	5.38	10.56	9.00	700308-3-R
									5" (4)	18.72	13.47	7.00	12.75	15.00	702658-1-C

CAST IRON TERMINAL BOX DIMENSIONS

FRAME SIZE	MAX. AMPS	AA(3)	STANDARD SIZE AB	AC	AF	X	Y	PART NUMBER	ONE SIZE LARGER AA(3)	AB	AC	AF	X	Y	PART NUMBER
C2113ATZ C2115ATZ	18	3/4	10.03	8.03	2.50	5.00	5.75	705028-2-S	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T
	40	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R
	96	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R	2"	10.97	8.53	3.00	6.00	7.00	705029-2-S
	208	2"	10.97	8.53	3.00	6.00	7.00	705029-2-S	2-1/2	12.66	8.91	3.62	7.88	9.25	705030-2-R
C2512ATZ C2514ATZ C2515ATZ	18	1"	11.09	9.09	2.50	5.00	5.75	705028-2-S	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T
	40	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R
	96	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R	2"	12.03	9.59	3.00	6.00	7.00	705029-2-S
	208	2"	12.03	9.59	3.00	6.00	7.00	705029-2-S	2-1/2	13.72	9.97	3.62	7.88	9.25	705030-2-R
C2812ATZ C2813ATZ C2815ATZ	128	2"	12.78	10.34	3.00	6.00	7.00	75460-T	3"	14.47	10.72	3.62	7.88	9.25	76700-RB
	185	3"	14.47	10.72	3.62	7.88	9.25	76700-RB	4"	15.78	11.59	4.12	9.50	10.50	76708-RR
	269	4"	15.78	11.59	4.12	9.50	10.50	76708-RR	5" (4)	18.59	13.34	7.00	12.75	15.00	76870-S

CONDUIT BOX DIMENSIONS WITH TERMINAL BOARDS (IEC TYPE BOX)

STANDARD SIZE

FRAME SIZE	AMPS	AB	AC	AF	X	AA	Y	PART NUMBER	PART NUMBER
C210	100	10.71	8.98	2.72	7.48	--	7.48	706310-56-A	706310-225-R
	200	11.26	9.25	3.35	8.82	--	8.82	706310-56-B	706310-226-R
C250	100	11.30	9.57	2.72	7.48	--	7.48	706310-56-A	706310-225-R
	200	11.85	9.84	3.35	8.82	--	8.82	706310-56-B	706310-226-R
	400	17.48	12.75	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	800	17.48	12.75	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
C280	200	12.60	10.59	3.76	8.82	--	8.82	706310-56-B	706310-226-R
	400	18.27	13.54	6.20	14.39	==	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	800	18.27	13.54	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	1600	18.27	13.54	7.68	15.35	--	15.35	706310-63-C	706310-63-C

OPTIONAL AUXILIARY CONDUIT BOX DIMENSIONS (MAXIMUM)

FRAME SIZE	XAB	XX	XY	PART NUMBER
C210	7.38	4.25	4.25	602007-26-A
C250	8.44	4.25	4.25	602007-26-A
C280	9.12	4.25	4.25	602007-26-A

FRAME SIZE	XAB	XX	XY	PART NUMBER
C210	10.88	8.00	8.00	706310-3-B
C250	11.88	8.00	8.00	706310-3-B
C280	12.62	8.00	8.00	706310-3-B

(1) "AA" CONDUIT.
(2) STEEL TERMINAL BOX FOR C2113ATZ AND C2512ATZ FRAMES PROVIDED WITH DOUBLE KNOCKOUT.
(3) "AA" PIPE TAP.
(4) TERMINAL BOX 76870-S AND 76870-SR EXTENDS BELOW MOTOR FEET. TERMINAL BOX CAN BE ROTATED FOR LEAD OUTLET AT TOP, SIDES OR BOTTOM. TERMINAL BOX LOCATED ON OPPOSITE SIDE WHEN F-2, W-1, W-4, W-5, W-7, OR C-1 MOUNTING IS SPECIFIED. BOX LOCATED ON TOP WHEN SPECIFIED. FOR "X/P" TERMINAL BOX DIMENSIONS SEE 609959-2. FOR MILL TYPE TERMINAL BOX DIMENSIONS SEE 609959-3.

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: ADD 706310-63G C/BOX TO C250 AND C280 FRAMES		
REV. LTR: A	VERSION: 01	TDR: 000000816512
FILE: \RGG\00021\153		REVISED: 03:09:09 09/06/2013
MTL: –		BY: RGGWT

BALDOR

DIMENSION SHEET

SH 1 of 1

609959-001

406770-001

406770-001

CONNECTION DIAGRAM
D-C MOTOR - STAB. SHUNT

ARMATURE AND FIELD EXTERNAL CONNECTIONS
WARNING- SEE NOTE 8 FOR GROUNDING INSTRUCTIONS

ROTATION FACING COMMUTATOR END

1. CAUTION — ARMATURE AND SERIES FIELD MAY HAVE MULTIPLE LEADS. CONNECT ALL LUGS WITH THE SAME MARKING TOGETHER.
2. OPTIONAL SERIES FIELD IS MARKED S3 AND S4. FOR CUMULATIVE SERIES FIELD, CONNECT S3 TO S2 AND CONNECT S4 TO NEGATIVE. FOR DIFFERENTIAL SERIES FIELD CONNECT S4 TO S2 AND S3 TO NEGATIVE.
3. OPTIONAL CONTROL SIGNAL LEAD IS MARKED AX2. ALWAYS TAKE INTERPOLE DROP BETWEEN A2 AND AX2. NOTE: NEMA DESIGNATION FOR AX2 IS LETTER C.
4. SPACE HEATERS, WHEN PROVIDED, WILL HAVE LEADS MARKED H1 AND H2, H3, H4, ETC.
5. THERMAL PROTECTOR, WHEN PROVIDED, WILL HAVE LEADS MARKED P1 AND P2, P3, P4, ETC.
6. WINDING RTD'S, WHEN PROVIDED, WILL HAVE LEADS MARKED TD1, TD2, &TD3
7. BRUSH WEAR SENSOR, WHEN PROVIDED, WILL HAVE LEAD MARKED W1.
8. WARNING — MOTOR MUST BE GROUNDED TO PREVENT SERIOUS INJURIES TO PERSONNEL. GROUND THE MOTOR PER IEC, NATIONAL ELECTRICAL CODE AND ANY APPLICABLE LOCAL ELECTRICAL CODES. A TAPPED HOLE IS PROVIDED IN THE CONDUIT BOX, ON THE FOOT. FRAME BRACE OR OPPOSITE DRIVE END BRACKET, ADJACENT TO THE TERMINAL BOX FOR MOTOR GROUNDING. GROUND LEAD, WHEN PROVIDED, WILL BE GREEN.

CUSTOMER _____ CUSTOMER
ORDER NO. _____ RELIANCE
S.O. NO. _____

REV. DESC: DELETED DUPLICATE WORDS FROM NOTE 8		
REV. LTR: A	VERSION: 01	TDR: 000000970330
FILE: \RSN\00026\422	REVISED: 10:19:12 03/11/2016	BY: RAGTBM
MTL: -		

BALDOR

D-C MOTOR CONNECTION DIAGRAM STAB. SHUNT

SH 1 of 1