ABB BALDOR RELIANCE

Customer information packet

D5020P

20HP, 1750/2300RPM, DC, 259AT, DPFG, F1

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Specifications

Armature Voltage	500 V
Base Speed	1750 rpm
Enclosure	DPFG
Field Voltage	150 V
	300 V
Output Power	20.000 HP
Agency Approvals	CSA
Ambient Temperature	40 °C
Armature Current	35.1 a
Drip Cover	No Drip Cover
Duty Rating	CONT
Feedback Device	NO FEEDBACK
Field Winding Type	STR. SHUNT
Heater Indicator	No Heater
Insulation Class	F
Lifting Lugs	Standard Lifting Lugs
Motor Standards	NEMA
Mounting Arrangement	F1
Overall Length	31.34 IN
Service Factor	1.00
Shaft Diameter	1.624 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Slinger Indicator	No Slinger
Thermal Device - Bearing	None

Part Detail

Revision	-
Type	DC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	K0038A A
Layout	876-1
Eff. date	12-12-2019
CD Diagram	15209
Poles	00
Leads	
Proprietary	False
Created date	12-11-2019

Nameplate

NP1734									
CAT.NO.				**MODEL**	T25S8005				
HP	20	**RPM**	1750/2300	**FRAME**	0259AT				
ARM V	500	**ARM A**	35.10	**WOUND**	STR. SHUNT				
FLD V	150/300	**FLD A**	2.48-1.50/1.24-.75						
CONN		**OHMS**	167.3	**CL**	F				
ENCL	DPFG	**DUTY**	CONT	**MX AMB**	40				
P CODE	D	**CTSR**		**SER.F.**	1.0				
S/N				**E/S**	K0038A A				
	BRUSH:150986-25-1								
O.D.E. BRG.	6207	**D.E. BRG.**	6209	**BRUSH**	150986-25-1	**QTY**	2		

Parts List

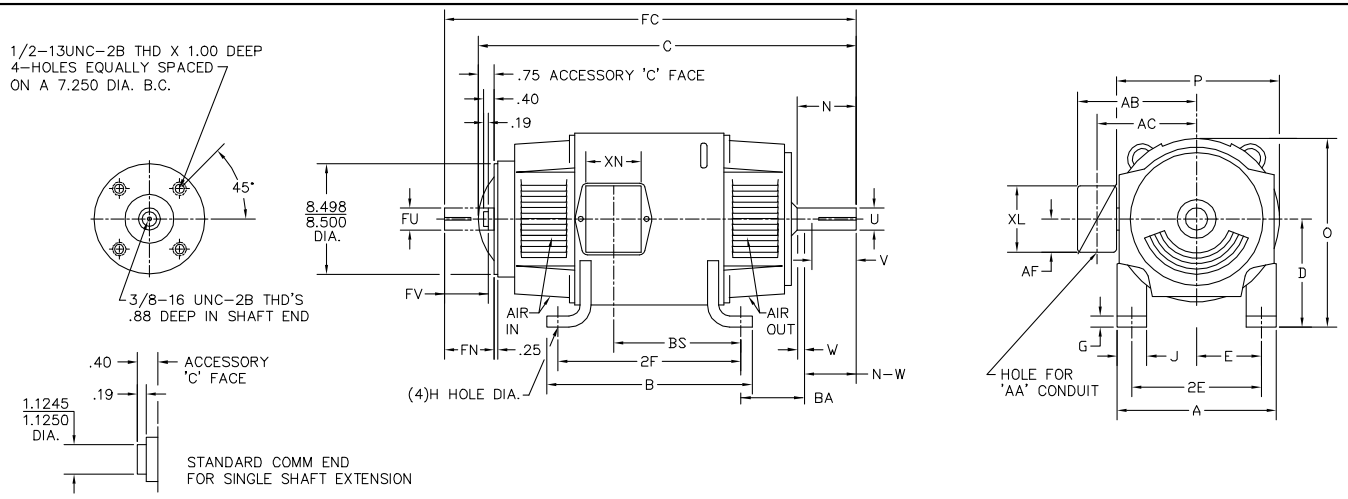
Part number	Description	Quantity
SA376925	SA T25S8005	1.000 ea
AA018209	AA T25S8005	1.000 ea
036170004DA	DRSCW METRIC NAMEPLATE	4.000 ea
NP1734	NPL,BALDOR DC MTR ALUMINUM	1.000 ea
032018004BK	HHCS 5/16-18X1/2 PLATED	2.000 ea
15094	DISHED LOCKWASHER .332 ID, .865 OD	2.000 ea
25686-1	ROCKER RING ASSY FR 250	1.000 ea
150986-25-1SP	BRUSH,250 FR. SERIES E-41	2.000 ea
25034-6	CE BRKT MACH FR 250 LOCK ODE BRG	1.000 ea
25066-6	FE BRKT MACH FR 250 FOR LOCKED ODE	1.000 ea
004824015A	GREASE POLYREX EM	0.200 lb
032130010CA	3/8-16 X 1.25 HSHCS	4.000 ea
032130010CA	3/8-16 X 1.25 HSHCS	4.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HW5100A09	W3328-036 WVY WSHR (WB)	1.000 ea
035000001A	ALFTG 1/8" 1610-BL	1.000 ea
035000001A	ALFTG 1/8" 1610-BL	1.000 ea
032130016AA	HSHCS	2.000 ea
150449-25	T BOX GRD STUD ARG 1/4 20 DIA. STUD	1.000 ea
25108-1	GASKET,TERM BOX,1/8"CORK NEOPRENE(DC-205	1.000 ea
25108-1	GASKET,TERM BOX,1/8"CORK NEOPRENE(DC-205	1.000 ea
032018006DK	HHCS 1/2-13X3/4 PLATED	4.000 ea
25106	TERMINAL BOX HOLE COVER, FR 250	1.000 ea
032018004AK	HHCS 1/4-20X1/2 PLATED	4.000 ea
25048-1	CVR GASKET,CE,FR-250 3/32 THK CORK/N	3.000 ea
25048-2	CVR GASKET,FE,FR-250 3/32 THK CORK/NEO	3.000 ea
032018004AK	HHCS 1/4-20X1/2 PLATED	28.000 ea
25062-2	LOUVER COVER,FE,FR-250 18GA C.R. STEEL	3.000 ea
25036-1	ACCESS COVER ODE, FR 25O SERIES	1.000 ea
25062-1	LOUVER COVER,CE,FR-250 18GA C.R. STEEL	2.000 ea

15599-37	DRIVE SCR,#10 X.37 TYPE UPLATED STEEL	5.000 ea
28022-1	VENT GUARD,WITH LOUVERS	1.000 ea
25109	TERMINAL BOX BASE FR 250	1.000 ea
25110	TERMINAL BOX COVER FR 250	1.000 ea
25111	GASKET,COVER,1/8"THK CORK/NEOPRENE (DC-2	1.000 ea
032018004AK	HHCS 1/4-20X1/2 PLATED	2.000 ea
032018004AK	HHCS 1/4-20X1/2 PLATED	4.000 ea
15209	LABEL CONNECTIONS & TERMINAL MARKIN	1.000 ea
15021-1	ACCESSORY FACE COVER FRAME 180-500 SERIE	1.000 ea
034180018FA	KEY 3/8 SQ X 2.25"	1.000 ea
004824007BTW	SPECIAL PAINT4824-3BVZ	0.100 ea

Accessories

Part number	Description	Multiplier
92EP5000A01	C-FACE CONVERSION KIT FOR STOCK MTR,FR 2	

876-1



	FOOT MOUNTING						D.E. SHAFT EXTENSION					DRIVE KEY		ACC SHAFT			ACC KEY		FRAME						
FRAME	BA	E	2F	G	H	J	N	N-W	U	V	W	KEY-SQ.	KEY-LONG	FN	FU	FV	KEY-SQ.	KEY-LONG	A	B	C	FC	D	O	P
218AT	3.50	4.25	10.00	.50	.406	2.00	3.00	2.75	1.375	2.50 [3]	.25	.312	1.75	2.44	1.125	2.19	.250	2.25	10.38	11.00	24.25	25.93	5.25 [2]	10.47	10.44
219AT	3.50	4.25	11.00	.50	.406	2.00	3.00	2.75	1.375	2.50 [3]	.25	.312	1.75	2.44	1.125	2.19	.250	2.25	10.38	12.00	25.25	26.93	5.25 [2]	10.47	10.44
2110AT	3.50	4.25	12.50	.50	.406	2.00	3.00	2.75	1.375	2.50 [3]	.25	.312	1.75	2.44	1.125	2.19	.250	2.25	10.38	13.50	26.75	28.43	5.25 [2]	10.47	10.44
258AT	4.25	5.00	12.50	.69	.531	2.25	3.44	3.25	1.625	3.00 [3]	.19	.375	2.31	3.33	1.375	3.08	.312	3.00	12.38	14.00	27.25	29.84	6.25 [2]	12.47	12.44
259AT	4.25	5.00	14.00	.69	.531	2.25	3.44	3.25	1.625	3.00 [3]	.19	.375	2.31	3.33	1.375	3.08	.312	3.00	12.38	15.50	28.75	31.34	6.25 [2]	12.47	12.44
2510AT	4.25	5.00	16.00	.69	.531	2.25	3.44	3.25	1.625	3.00 [3]	.19	.375	2.31	3.33	1.375	3.08	.312	3.00	12.38	17.56	30.75	33.34	6.25 [2]	12.47	12.44
2513AT	4.25	5.00	22.00	.69	.531	2.25	3.44	3.25	1.625	3.00 [3]	.19	.375	2.31	3.33	1.375	3.08	.312	3.00	12.38	23.50	36.75	39.34	6.25 [2]	12.47	12.44

	CONDUIT BOX							ARM APPROX. WK^2 LBS.FT.^{2}	APPROXIMATE WEIGHT
FRAME	AA	AB	AC	AF	BS	XL	XN		
218AT	3/4-1	7.91	6.44	2.44	8.38	3.81	3.12	1.35	242 [5]
219AT	3/4-1	7.91	6.44	2.44	9.38	3.81	3.12	1.49	260 [5]
2110AT	3/4-1	7.91	6.44	2.44	10.88	3.81	3.12	1.71	286 [5]
258AT	1 1/4	9.35	7.72	2.94	9.75	4.94	4.00	2.91	366 [5]
259AT	1 1/4	9.35	7.72	2.94	11.25	4.94	4.00	3.31	411 [5]
2510AT	1 1/4	9.35	7.72	2.94	13.25	4.94	4.00	3.80	471 [5]
2513AT	1 1/4	9.35	7.72	2.94	19.25	4.94	4.00	5.27	532 [5]

1) SHAFT DIAMETERS TO 1.500 TOLERANCE +.0000 -.0005
SHAFT DIAMETERS ABOVE 1.500 TOLERANCE +.0000 -.0010
SHAFT DIAMETERS TO 1.625 RUNOUT .002 T.I.R. MAX.
SHAFT DIAMETERS ABOVE 1.625 RUNOUT .003 T.I.R. MAX.
2) 'D' DIMENSION TOLERANCE +.000 - .060
3) 'V' DIMENSION IS MAX. HUB LENGTH ON SHAFT
4) CONDUIT BOX CAN BE ROTATED IN 90° STEPS ON ITS OWN AXIS.
5) TOTAL WEIGHT OF MOTOR.
6) ALL DIMENSIONS NOT NOTED ARE NOMINAL DIMENSIONS CONSULT FACTORY FOR TOLERANCES.

FOR F1 OR F2 CONDUIT BOX LOCATION SEE SALES ORDER

876-1

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: REV. "D" DIM TO +.000 -.060 ONLY		
REV. LTR: B	VERSION: 01	TDR: 000000752566
FILE: \RGG\00019\505	REVISED: 09:35:03 06/20/2012	BY: RGGNAS
MTL: -		

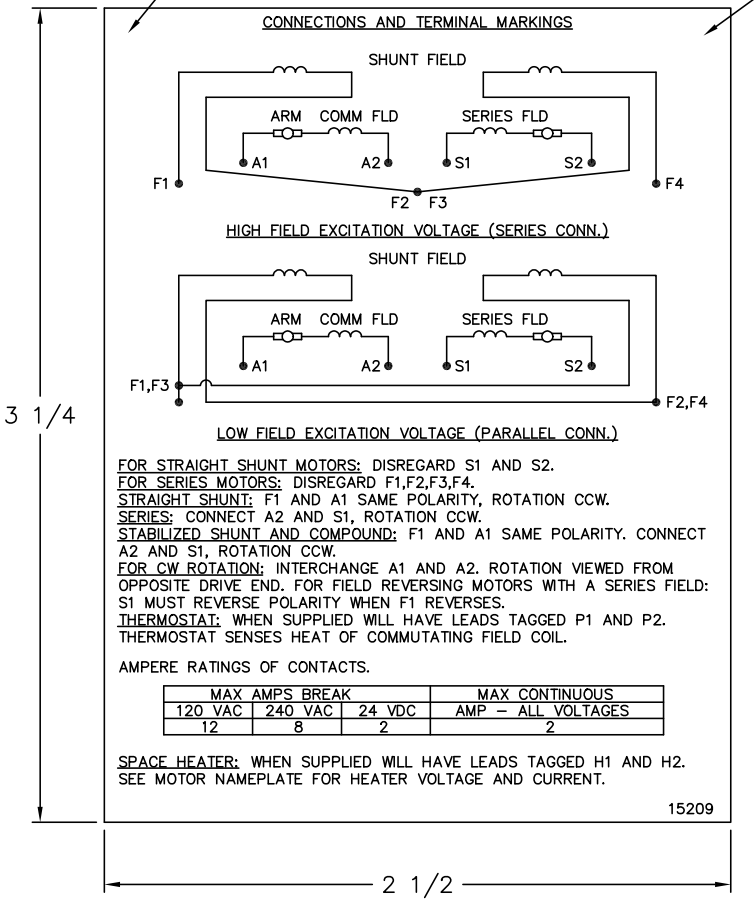
BALDOR

DIM SHEET,218AT-2513AT,DPFG,STD
SH 1 of 1

15209

ALUMINUM (MATT) BACKGROUND WITH BLACK LETTERS

LABEL MANUFACTURER IDENTIFYING MARK TO APPEAR HERE



CONNECTIONS AND TERMINAL MARKINGS

HIGH FIELD EXCITATION VOLTAGE (SERIES CONN.)

LOW FIELD EXCITATION VOLTAGE (PARALLEL CONN.)

FOR STRAIGHT SHUNT MOTORS: DISREGARD S1 AND S2.
FOR SERIES MOTORS: DISREGARD F1,F2,F3,F4.
STRAIGHT SHUNT: F1 AND A1 SAME POLARITY, ROTATION CCW.
SERIES: CONNECT A2 AND S1, ROTATION CCW.
STABILIZED SHUNT AND COMPOUND: F1 AND A1 SAME POLARITY. CONNECT A2 AND S1, ROTATION CCW.
FOR CW ROTATION: INTERCHANGE A1 AND A2. ROTATION VIEWED FROM OPPOSITE DRIVE END. FOR FIELD REVERSING MOTORS WITH A SERIES FIELD: S1 MUST REVERSE POLARITY WHEN F1 REVERSES.
THERMOSTAT: WHEN SUPPLIED WILL HAVE LEADS TAGGED P1 AND P2. THERMOSTAT SENSES HEAT OF COMMUTATING FIELD COIL.

AMPERE RATINGS OF CONTACTS.

MAX AMPS BREAK			MAX CONTINUOUS
120 VAC	240 VAC	24 VDC	AMP – ALL VOLTAGES
12	8	2	2

SPACE HEATER: WHEN SUPPLIED WILL HAVE LEADS TAGGED H1 AND H2. SEE MOTOR NAMEPLATE FOR HEATER VOLTAGE AND CURRENT.

15209

NOTE:
MATERIAL .005 MINUMUM FULL HARD ALUMINUM DULL FINISH.
TEMP. RANGE −20°C TO +125°C MAXIMUM.
FOR INDOOR AND OUTDOOR MOUNTING BACK.
METAL, PRESSURE SENSITIVE BACK.
MUST MEET CSA STANDARD.
THE CSA INDENTIFYING MARK OF THE LABEL MANUFACTURER MUST APPEAR IN THE UPPER RIGHT HAND CORNER AS INDICATED.

UNLESS OTHERWISE SPECIFIED,
BREAK ALL SHARP EDGES .010/.020.
REMOVE ALL BURRS.

TOLERANCES

.X ±.015	FRACTIONS ±1/32
.XX ±.010	RADII ±1/16
.XXX +.005	ANGLES ±1°

MATL: NOTED				BALDOR ELECTRIC Co.
REV:	G	CHANGE ALL "NAMEPLATE" TEXT TO "LABEL"		
15209	SCALE: –	BY: BKW	REVISED: 02/19/97	LABEL, CONNECTIONS AND TERMINAL MARKINGS DC
	FILE: CHB00002485		TDR: 0115147	

15209