

ABB BALDOR RELIANCE III

Customer information packet

D5020RS-BV

20HP, 1750RPM, DC, 2113ATZ, DPG-FV,

Specifications

Enclosure	DP
Frame	MC2113ATZ
Frame Material	Steel
Output Power	20.000 HP
Agency Approvals	CCSA US
Ambient Temperature	40 °C
Bearing Grease Type	Polyrex EM (-20F +300F)
Drip Cover	No Drip Cover
Feedback Device	NO FEEDBACK
Field Winding Type	STAB SHUNT
Frame Prefix	MC
Heater Indicator	No Heater
Lifting Lugs	Standard Lifting Lugs
Motor Standards	NEMA
Mounting Arrangement	F1
Overall Length	29.62 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Slinger Indicator	No Slinger

Part Detail

Revision	-
Type	DC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	G6393E A
Layout	609952-096
Eff. date	04-13-2015
CD Diagram	406770-001
Poles	00
Leads	
Proprietary	False
Created date	04-09-2015

Nameplate

000613006LP									
CAT.NO.		SPEC NO.	T21T1344						
FR	MC 2113ATZ	HP	20	DUTY		CONT			
ENCL.	DP	RPM	1750/ 2300		S.F.	1.0			
ENCL MOD	FORCE VENT	VOLTS	500		INSUL		F		
MAX SAFE SPEED	4500	AMPS	37.00		AMB.		40		
FIELD DATA		SER.NO.							
WINDING	STAB SHUNT	POWER CODE	C						
VOLTS	300	D.E. BRG.	50BC03J30X						
MAX AMPS @ 25 C	2.24	O.D.E. BRG.	45BC02J30X						
HOT AMPS	1.71/ 1.14	MIN. AMB.	0		TYPE		TR		
BRUSH:419904051AB; AIR BAFFLED									

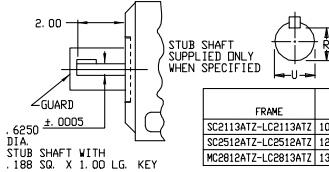
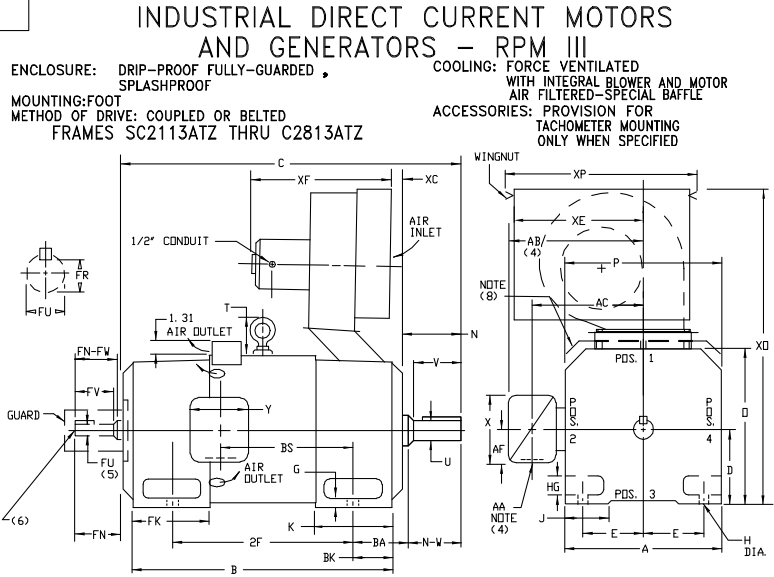
Parts List

Part number	Description	Quantity
SA297141	SA T21T1344	1.000 ea
AA016167	AA T21T1344	1.000 ea
000613006LP	EXTRUDER DUTY D-C MOTOR W/CSA	1.000 ea
000692000FP	NP, WARNING LIFT INSTRUCTIONS	1.000 ea
000692000FS	WARNING LABEL	1.000 ea
033775004EA	DRSCR #6-1/4 304 S.S.	6.000 ea
406770001	C/D TAG (STAB SHUNT)	1.000 ea
036000012HB	HHCS M6X12MM LONG PLATED	4.000 ea
036000020KB	MHHCS M10-1.5X20MM PLTD.	4.000 ea
036501008AB	KPNUT M6-1.0 ZINCPLTED	8.000 ea
036610010AB	MHSLW M10 PLATED	4.000 ea
419904051AB	BRUSH EXTRUDER DUTY C	4.000 ea
419905003A	FLAT WASHER ROCKER RPM III RGG	4.000 ea
419905008A	HARDWARE	8.000 ea
706364051AA	BRHLD ADD HARDWARE	4.000 ea
706372001B	ROCKR METRIC	1.000 ea
034693001AB	PPLG - G508- use 034692001AB	1.000 ea
034693001AB	PPLG - G508- use 034692001AB	1.000 ea
035000001A	ALFTG 1/8" 1610-BL	1.000 ea
035000001BB	GREASE FTG,GRS.IN	1.000 ea
036000055JB	HHCS,DE CAP	2.000 ea
036000060KB	HHCS,DE CAP	3.000 ea
036310012FB	PHMS M4 X 12MM M2	6.000 ea
036500010AB	METRIC NUT M10-1.5PLTD400	4.000 ea
036500010AB	METRIC NUT M10-1.5PLTD400	4.000 ea
036501006AB	KPNUT M4 ZINC	6.000 ea
406055001B	GRFTG	1.000 ea
400638001H	SPRING WASHER (Customer number 43699)	1.000 ea
412118001B	3/8-16 X 3/4 DRAIN SSTL.	1.000 ea
418057013A	GROMT	2.000 ea
418150003A	GREASE FITTING CAP	2.000 ea

609830005N	TBOLT METRIC RP609830-	4.000 ea
706311004E	PLATE	1.000 ea
706311004F	BAFFLE CX NOMEX .24 MI	1.000 ea
706311004X	BAFLE	1.000 ea
801924102A	BRKT,ODE,C210	1.000 ea
801925114Y	BRKT,DE,C210	1.000 ea
000613006NT	NAME PLATE IEC	1.000 ea
032018004CK	HHCS 3/8-16X1/2L PLATED	4.000 ea
032018006CK	HHCS 3/8-16X3/4L PLATED 411409	4.000 ea
034017014AB	LCKW 3/8 STD. PLATED	4.000 ea
036000012HB	HHCS M6X12MM LONG PLATED	2.000 ea
036000012JB	M8-1.25 X 12MM HXHDC	3.000 ea
036000020JB	HHCS M8-1.25X20L PLTD-250	4.000 ea
036000020JB	HHCS M8-1.25X20L PLTD-250	4.000 ea
036000045HB	MHHCS M6X45MM PLATED	3.000 ea
036000045JB	M8-1.25 X 45MM HXHCS	4.000 ea
036010012GB	M5-.8 X 12 HXWHD SCREW	6.000 ea
036100012JB	HSHCS BRKT CVR	2.000 ea
036600008AB	MFWSH M6 PLATED	3.000 ea
036600009AB	METRIC FLWASH M8 PLATED	3.000 ea
036620009AB	M8 EXTERNAL LK WASHER	1.000 ea
065564000B	GASK 250-280	1.000 ea
075453000A	CBOXC, PAINTED 250-280	1.000 ea
410978010C	FLANGE, INLET BLOWER HSG.	1.000 ea
410978019A	SCREEN, INLET FLANGE	1.000 ea
417077121	FILTER KIT	1.000 ea
417733001D	GASKT	2.000 ea
418010006A	CAST,MPLATE,180-280,EX1,7BY	1.000 ea
418018070A	TAG "WARNING THERMOSTA	1.000 ea
418018074A	GROUND LABEL G100 METRIC 160 D.C.	1.000 ea
422919001	CVRKT BE SOLID C210	1.000 ea
422919001	CVRKT BE SOLID C210	1.000 ea
422919001	CVRKT BE SOLID C210	1.000 ea
422919012	HHCVR KIT,C210,ODE,SOLID	1.000 ea

422919012	HHCVR KIT,C210,ODE,SOLID	1.000 ea
422919023	HHCVR KIT, C250,ODE LEXAN	1.000 ea
610409050A	ADAPTER DYE	1.000 ea
610490001AH	.75HP,3450//2850RPM,3PH,60//50HZ,56C,351	1.000 ea
611917001B	GASKT	1.000 ea
611917002A	GASKT	1.000 ea
611917002B	GASKT	1.000 ea
611965001A	WHEEL, BLOWER	1.000 ea
705034033A	BAFFL	1.000 ea
706303018A	GUARD	2.000 ea
706303018B	GUARD	2.000 ea
706305026A	GUARD,SHAFT	1.000 ea
706320005A	CONDUIT BOX	1.000 ea
708528004G	HOUSING, BLOWER	1.000 ea
000640000P	TAG WINDING THERMOST	1.000 ea
000692000NG	LABEL ;NP 4POLE METRIC LABEL	1.000 ea
034180020GA	KEY 1/2X1/2X2-1/2 L	1.000 ea
418018116	WARNING PLATE	1.000 ea

609952-096

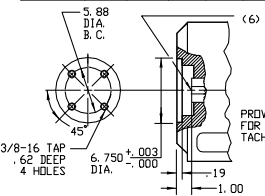


DIMENSIONS ARE IN INCHES

FRAME	XC	XE	XF	XD	XP
SC2113ATZ-LC2113ATZ	1.00	10.00	17.25	28.00	14.50
SC2512ATZ-LC2512ATZ	2.50	10.00	17.25	30.31	14.50
MC2812ATZ-LC2813ATZ	1.75	10.00	18.50	30.62	14.50

FRAME	A	D(1)	E	G	H	HG	J	D	P	T	BA	K	FK	FX	BK
SC2113ATZ-LC2113ATZ	10.25	5.25	4.25	.44	.44	1.38	1.75	10.44	10.31	2.56	3.50	5.19	6.81	2.38	
SC2512ATZ-LC2512ATZ	12.31	6.25	5.00	.50	.56	1.62	2.00	12.50	12.44	3.06	4.25	6.06	8.00	3.00	
MC2812ATZ-LC2813ATZ	13.78	7.00	5.50	.62	.56	1.88	2.75	14.00	13.94	3.38	4.75	6.75	9.19	3.50	

FRAME	C	B	BS	2F	DRIVE END SHFT AND KEY								OPPOSITE DRIVE END SHFT AND KEY								WT. LBS.
					N	N-W	U(2)	V	R(3)	SQ	LGTH	FN	FN-FW	FK(2)	FV	FR(3)	SQ	LGTH			
SC2113ATZ	28.38	22.50	11.38	18.00	4.00	3.75	1.875	3.50	1.591	500	2.50	3.50	3.25	1.625	3.00	1.416	375	2.25	345		
MC2113ATZ	29.62	23.75	12.62	18.00	4.00	3.75	1.875	3.50	1.591	500	2.50	3.50	3.25	1.625	3.00	1.416	375	2.25	370		
LC2113ATZ	31.25	25.38	14.25	18.00	4.00	3.75	1.875	3.50	1.591	500	2.50	3.50	3.25	1.625	3.00	1.416	375	2.25	400		
SC2512ATZ	31.69	25.06	12.06	20.00	4.50	4.25	2.125	4.00	1.845	500	3.00	4.00	3.75	1.875	3.50	1.591	500	2.50	535		
MC2512ATZ	33.19	26.56	13.56	20.00	4.50	4.25	2.125	4.00	1.845	500	3.00	4.00	3.75	1.875	3.50	1.591	500	2.50	570		
LC2512ATZ	34.69	28.06	15.06	20.00	4.50	4.25	2.125	4.00	1.845	500	3.00	4.00	3.75	1.875	3.50	1.591	500	2.50	610		
MC2812ATZ	37.38	29.94	14.25	22.00	5.00	4.75	2.375	4.50	2.021	625	3.50	4.50	4.25	2.125	4.00	1.845	500	3.00	810		
LC2812ATZ	39.62	32.19	16.50	22.00	5.00	4.75	2.375	4.50	2.021	625	3.50	4.50	4.25	2.125	4.00	1.845	500	3.00	885		
LC2813ATZ	41.25	33.81	18.12	25.00	5.00	4.75	2.375	4.50	2.021	625	3.50	4.50	4.25	2.125	4.00	1.845	500	3.00	940		



- (1) "B" DIMENSION WILL NOT BE EXCEEDED. SHIMS UP TO .03 INCHES IN THICKNESS ARE USUALLY REQUIRED FOR COUPLED OR GEARED MACHINES.
 - (2) "U" AND "FU" VARY-----+.000 -.001.
 - (3) "R" AND "FR" VARY-----+.000 -.015.
 - (4) TERMINAL BOX VARIES WITH H.P. FOR DIMENSIONS "AA", "AB", "AC", "AF", "X" AND "Y". REFER TO BOX D/S. (STD. 609959-1, "X/P" 609959-2, MILL 609959-3)
 - (5) OPPOSITE DRIVE END SHAFT SUPPLIED ONLY WHEN SPECIFIED.
 - (6) MOTOR SHAFT TAPPED FOR SCREW-IN STUB SHAFT.
 - (7) WHEN THE MOTOR APPLICATION DOES NOT REQUIRE THE USE OF DPP, DRIVE END, ADD .25 TO "C" DIA. FOR BRACKET COVER.
 - (8) FOR HORIZONTAL APPLICATIONS ONLY.
- TERMINAL BOX CAN BE ROTATED FOR LEAD OUTLET AT TOP, SIDES OR BOTTOM. TERMINAL BOX LOCATED ON OPPOSITE SIDE WHEN F-2, W-1, V-4, Y-5, W-7, OR C-1 MOUNTING IS SPECIFIED. BOX LOCATED ON TOP WHEN SPECIFIED. BLOWER ASSEMBLY CAN BE LOCATED AT POSITIONS 1, 2, OR 4. MOTOR WEIGHT MAY VARY 15% FOR NON-STANDARD RATINGS AND/OR ACCESSORIES. IF MOUNTING CLEARANCE DETAILS ARE REQUIRED, CONSULT FACTORY. BLOWER MOTOR

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: UPDATE FRAME SIZE			
REV. LTR: A	VERSION: 01	TDR: 000000845571	
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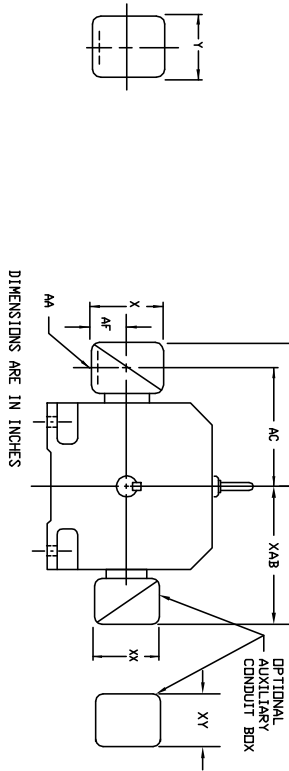
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DIMENSION DRAWING, SC2113ATZ - C2813ATZ, DPP, FOOT MTG.

SH 1 of 1

609952-096

609959-001

INDUSTRIAL DIRECT CURRENT MOTORS
AND GENERATORS - RPM III
TERMINAL BOX DIMENSIONS
STANDARD SIZE AND ONE SIZE LARGER
FRAMES C2113ATZ THRU C2815ATZ

DIMENSIONS ARE IN INCHES

STEEL TERMINAL BOX DIMENSIONS															
FRAME SIZE	MAX. AMPS	STANDARD SIZE					ONE SIZE LARGER					PART NUMBER			
		AA(1)	AB	AC	AF	Y	AA(1)	AB	AC	AF	Y				
C2113ATZ	40	3/4 & 1"	8.97	7.47	1.94	4.38	5.00	705028-1-R	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R
C2115ATZ	96	1-1/4 & 1-1/2	10.03	8.03	2.50	5.50	6.12	705029-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R
(2)	208	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	11.16	8.41	3.19	7.00	7.62	705030-1-R
C2514ATZ	40	3/4 & 1"	8.03	6.53	1.94	4.38	5.00	705028-1-R	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R
C2514ATZ	96	1-1/4 & 1-1/2	11.09	9.09	2.50	5.50	6.12	705029-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
(2)	208	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R	2" & 2-1/2	12.22	9.47	3.19	7.00	7.62	705030-1-R
C2815ATZ	155	3"	14.03	10.53	4.23	8.44	7.23	74874-R	3"	14.47	11.22	4.23	8.44	7.23	74874-24-R
C2815ATZ	259	4"	14.47	11.22	4.23	8.44	7.23	74874-24-R	4"	15.91	11.84	5.38	10.56	9.00	706308-3-R
(2)	259	4"	15.91	11.84	5.38	10.56	9.00	706308-3-R	5" (4)	18.72	13.47	7.00	12.73	15.00	706355-1-C

CAST IRON TERMINAL BOX DIMENSIONS															
FRAME SIZE	MAX. AMPS	STANDARD SIZE					ONE SIZE LARGER								
		AB	AC	AF	X	Y	NUMBER	AB	AC	AF	X	Y	NUMBER		
C2113ATZ	18	3/4	10.03	8.03	2.50	5.00	5.75	705028-2-S	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T
C2113ATZ	40	1"	10.03	8.03	2.50	5.00	5.75	705028-2-T	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R
C2115ATZ	96	1-1/2	10.97	8.53	3.00	6.00	7.00	705029-2-R	2"	10.97	8.53	3.00	6.00	7.00	705029-2-R
C2514ATZ	18	3/4	11.09	9.09	2.50	5.00	5.75	705028-2-S	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T
C2514ATZ	40	1"	11.09	9.09	2.50	5.00	5.75	705028-2-T	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R
C2514ATZ	96	1-1/2	12.03	9.59	3.00	6.00	7.00	705029-2-R	2"	12.03	9.59	3.00	6.00	7.00	705029-2-R
C2815ATZ	208	2"	12.03	9.59	3.00	6.00	7.00	705029-2-S	2-1/2	13.72	9.97	3.62	7.88	9.25	76700-R
C2815ATZ	155	3"	12.78	10.34	3.00	6.00	7.00	75460-T	3"	14.47	10.72	3.62	7.88	9.25	76700-R
C2815ATZ	259	4"	15.78	11.59	4.12	9.50	10.50	76708-R	5" (4)	18.59	13.34	7.00	12.75	15.00	76707-S

CONDUIT BOX DIMENSIONS WITH TERMINAL BOARDS (IEC TYPE BOX)									
STANDARD SIZE									
FRAME SIZE	AMPS	AB	AC	AF	X	AA	Y	PART NUMBER	PART NUMBER
C210	100	10.71	8.98	2.72	7.48	--	7.48	706310-56-A	706310-225-R
	200	11.66	9.23	3.33	8.82	--	8.82	706310-56-B	706310-225-R
	100	11.30	9.57	2.72	7.48	--	7.48	706310-56-A	706310-225-R
C250	200	11.85	9.84	3.35	8.82	--	8.82	706310-56-B	706310-225-R
	400	17.48	12.75	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	800	17.48	12.75	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
C280	200	12.60	10.59	3.76	8.82	--	8.82	706310-56-B	706310-225-R
	400	18.27	13.54	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	800	18.27	13.54	6.20	14.39	--	14.39	706310-63-B & 706310-63G	706310-63-B & 706310-63G
	1600	18.27	13.54	7.68	15.35	--	15.35	706310-63-C	706310-63-C

OPTIONAL AUXILIARY CONDUIT BOX DIMENSIONS (MAXIMUM)											
FRAME SIZE	XAB	XY	PART NUMBER	FRAME SIZE	XAB	XY	PART NUMBER				
C210	7.38	4.25	602007-26-A	C210	10.88	8.00	706310-3-B				
C250	8.44	4.25	602007-26-A	C250	11.88	8.00	706310-3-B				
C280	9.12	4.25	602007-26-A	C280	12.62	8.00	706310-3-B				

(1) MAX CONDUIT
(2) RATES PROVIDED WITH DOUBLE KNUCKLE
(3) MAX PIPE DIA.(4) TERMINAL BOX 76870-S AND 76870-98 EXTENDS BELOW MOTOR FEET
TERMINAL BOX 76870-S AND 76870-98 EXTENDS BELOW MOTOR FEET
DR C-1 MOUNTING IS SPECIFIED. BOX LOCATED IN TOP WHEN SPECIFIED.
FOR X/Y/TERMINAL BOX DIMENSIONS SEE 609959-2
FOR MILL TYPE TERMINAL BOX DIMENSIONS SEE 609959-3

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: ADD 706310-63G C/BOX TO C250 AND C280 FRAMES

REV. LTR: A

VERSION: 01

TDR: 000000816512

FILE: \RGG\00021\153

REVISED: 03: 09: 09 09/06/2013

MTL: -

BY: RGGWT

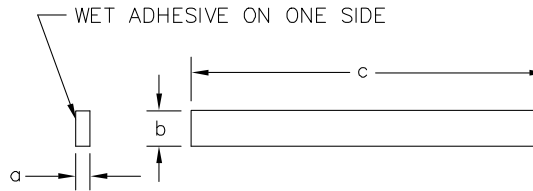
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DIMENSION SHEET

SH 1 of 1

609959-001

065564-004



SYM	MAKE FROM 065564-004	a	b	c	REMARKS
A	X	1/8	5/8	24*	TERMBX & CVR 180AT-250AT
B	X	1/8	5/8	37 1/2*	TERMBX & CVR 280AT-320AT
C	Y	1/4	5/8	44 1/2 Δ	FILTER TO HOUSING GASKET
D	X	1/8	5/8	170"	TEAO HEAT EXCH.
E	Y	1/4	5/8	72" Δ	TERMBX & CVR

SYM	MAT'L SPEC	a	b	c
X	46024-XV	1/8	5/8	* 50' ROLL; WET ADHESIVE ON ONE SIDE
Y	46024-XV	1/4	5/8	* 50' ROLL; WET ADHESIVE ON ONE SIDE

Δ RELIANCE WILL CUT AND MOUNT ON FILTER HOUSING PER ASSEMBLY DRAWING 603989-2.

* PROD. NOTE: WHEN ORDERING THRU PURCHASING ORDER AS 50 FT. ROLLS, WET ADHESIVE ON ONE SIDE. RELIANCE WILL CUT AND MOUNT ON COVER. PER INSTRUCTIONS ON COVER DRAWINGS.

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: CHANGE DESCRIPTION ON TITLE BLOCK		
REV. LTR: C	VERSION: 03	TDR: 000000571980
FILE: \RGG\00000\220	REVISED: 10:54:04 12/16/2010	BY: RGGWT
MTL: -		

BALDOR
GASKET,STRIP,CLOSED CELL NEOPRENE
SH 1 of 1

065564-004

