

ABB BALDOR RELIANCE III

Customer information packet

ECP4408T-5

250HP, 1785RPM, 3PH, 60HZ, 449T, TEFC, F1

Class - None

Division - Division II

Specifications

Enclosure	TEFC
Frame	449T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Division II
Motor Letter Type	Three Phase
Output @ Frequency	250.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	575.0 V @ 60 HZ
Agency Approvals	CCSAUSEEV
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Constant Torque Speed Range	30-60
Current @ Voltage	219.000 A @ 575.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	96.2 %
Enclosure Modification	Severe Duty Features
Feedback Device	NO FEEDBACK
Haz Area Temp Code	T3
Heater Indicator	No Heater
High Voltage Full Load Amps	219.0 a
Insulation Class	F
Inverter Code	Inverter Ready
KVA Code	G
Motor Lead Quantity/Wire Size	6 @ 1 AWG
Motor Standards	NEMA

Part Detail

Revision	E
Type	AC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	A44WG5260
Layout	617427-243
Eff. date	10-24-2024
CD Diagram	416820-036
Poles	04
Leads	3#1 (02 per group)
Proprietary	False
Created date	08-23-2017

Motor Type	A44160M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	53.47 IN
Power Factor	89
Product Family	General Industrial
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Service Factor	1.15
Shaft Diameter	3.375 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1785 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None

Nameplate

NP2496L	
MOBIL POLYREX EM	

NP3238

CAT NO	ECP4408T-5			SPEC NO.	A44-8946-5260		
HP	250	AMPS	219	VOLTS	575	DESIGN	B
FRAME	449T	RPM	1785	HZ	60	AMB	40
D.E. BRG.DATA	6318	O.D.E. BRG.DATA	6318	SF	1.15	PH	3
D.E. BRG.	90BC03J30X	TYPE	P	ENCL	TEFC	CODE	G
O.D.E. BRG.	90BC03J30X	POWER FACTOR	89	NEMA NOM EFFICIENCY	96.2	DUTY	CONT
3/4 LOAD EFF.	96.5	MAX CORR KVAR	37	GUARANTEED EFFICIENCY	95.4	INSUL.CLASS	F
TEMP CODE	T3	TEMP =	200				
CHP HZ	60-90	CT HZ	30-60	VT HZ	0-60		
INVERTER-TEMP-CODE	T3						
SER.NO.				MOTOR WEIGHT			

Parts List

Part number	Description	Quantity
SA343835	SA A44-8946-5260	1.000 ea
RA332305	RA A44-8946-5260	1.000 ea
421948051	LABEL, MYLAR	1.000 ea
NP2496L	MOTOR LUBE NAMEPLATE	1.000 ea
000613006PU	N/P (RELEASE QTY 10,000) UL CSA LABEL	1.000 ea
000692000FF	N/P	1.000 ea
000692000VD	LABEL WARNING	1.000 ea
LB1449	DIV-2/NEC WARNING LABEL	1.000 ea
NP3238	SS CP XEX SEVERE DUTY MAIN NP,CURUS EEV	1.000 ea
412118006A	DRAIN	2.000 ea
089490099A	G28 BRKT 089490098WCA KB	1.000 ea
415072001B	CLAMP	1.000 ea
083199082RA	G28 SHORT FAN COVER W/BAFFLE ASSEMBLY	1.000 ea
034180014DA	KEY 1/4X1/4X1-3/4 L	1.000 ea
078548001R	FAN KB 234/150 (84) 400	1.000 ea
004824015A	GREASE POLYREX EM	1.160 lb
032018020FK	HHCS 3/4-10X2-1/2 PLTD.	4.000 ea
032018008CK	HHCS 3/8-16X1L PLATED	4.000 ea
032018030DK	HHCS 1/2-13X3-3/4 PLTD.	3.000 ea
415096002A	CPLG 1/8 HEX TYPE	1.000 ea
034630002AB	CPLG 1/4" PLATED	1.000 ea
415045002A	SLGR	1.000 ea
410700004A	WSHR	1.000 ea
034017014AB	LCKW 3/8 STD. PLATED	4.000 ea
034530064BB	P/NIP 1/4X8 PLATED	1.000 ea
034530064AB	P/NIP 1/8 X 8" L Pipe Nipple	1.000 ea
034690005AB	PPLG 3/4 PLATED	1.000 ea
034690002AB	PPLG 1/4" PLTD.	1.000 ea
032620016LA	SOCKET SET SCREW-449	3.000 ea
702623022A	G28 AIR DEFLECTOR DRIVE END -- PLASTIC	1.000 ea
418151014G	RETAIN RING	1.000 ea

034630002AB	CPLG 1/4" PLATED	1.000 ea
034530064BB	P/NIP 1/4X8 PLATED	1.000 ea
034690002AB	PPLG 1/4" PLTD.	1.000 ea
702623013A	THERMAL BARRIER -- G28 -- BRACKET MTD	1.000 ea
032018004BK	HHCS 5/16-18X1/2 PLATED	3.000 ea
034017013AB	LCKW 5/16 STD. PLATED	3.000 ea
089490099A	G28 BRKT 089490098WCA KB	1.000 ea
032018020FK	HHCS 3/4-10X2-1/2 PLTD.	4.000 ea
032018030DK	HHCS 1/2-13X3-3/4 PLTD.	3.000 ea
415045002A	SLGR	1.000 ea
034530064AB	P/NIP 1/8 X 8" L Pipe Nipple	1.000 ea
415096002A	CPLG 1/8 HEX TYPE	1.000 ea
032018006BK	HHCS 5/16-18X3/4 PLATED	3.000 ea
034017013AB	LCKW 5/16 STD. PLATED	3.000 ea
034001013AB	FTW BAFFLE	3.000 ea
415915007G	GASK, LAC	1.000 ft
076870000BA	CONDUIT BOX - 440 - 1/2-13 GROUND	1.000 ea
406056007A	GASKET, 440	1.000 ea
076871000A	+CBOX CVR BLKT - 449	1.000 ea
067053014A	GASK 440	1.000 ea
418150003A	GREASE FITTING CAP	1.000 ea
032018008BK	HHCS 5/16-18X1L PLATED	4.000 ea
032018008DK	HHCS 1/2-13X1 PLATED	4.000 ea
035000001A	ALFTG 1/8" 1610-BL	1.000 ea
415000115H	T/LUG #2AWG-4/0AWG	1.000 ea
406099000A	PLUG - FAN COVER 320-440	1.000 ea
032018005DL	1/2-13 X 5/8 SILICON BRONZE HHCS	1.000 ea
035000001A	ALFTG 1/8" 1610-BL	1.000 ea
418150003A	GREASE FITTING CAP	1.000 ea
MG1025N19	WILKO 778.50 BLUE GREEN - 55 GAL DRUMS	0.500 ga
033775004EA	DRSCR #6-1/4 304 S.S.	2.000 ea
034180054KA	7/8 SQ X 6.75 KEY	1.000 ea
604797056	400-447 FRAME 60 X 42	1.000 ea
032510026D	CARRIAGE BOLT - 440	2.000 ea

034001014AB	FLAT WASHER 3/8"PLATED	2.000 ea
034001016AB	WSHR .562ID 1.375OD .109	2.000 ea
033300014AC	HEX NUT, SHIPPING - 400	2.000 ea
604799003C	PLASTIC BAG 42X32X46	1.000 ea

REL. S.O.	FRAME	HP	TYPE	PHASE/ HERTZ	RPM	VOLTS
	449T	250	P	3/60	1785	575
AMPS	DUTY	AMB °C/ INSUL.	S.F.	NEMA DESIGN	CODE LETTER	ENCL.
219	CONT	40/F	1.15	B	G	TEFC
E/S	ROTOR	TEST S.O.	TEST DATE	STATOR RES. @25 °C OHMS (BETWEEN LINES)		
445260	418143052ZEQ	---	---	.0187		
PERFORMANCE						
LOAD	HP	AMPERES	RPM	% POWER FACTOR	% EFFICIENCY	
NO LOAD	0	63.6	1800	4.01	0	
1/4	62.5	82.5	1796	60.2	94.3	
2/4	125	121	1793	80.7	96.2	
3/4	187	168	1789	86.8	96.5	
4/4	250	219	1785	88.6	96.3	
5/4	313	273	1781	89.2	95.9	
SPEED TORQUE						
		RPM	TORQUE % FULL LOAD	TORQUE LB.-FT.	AMPERES	
LOCKED ROTOR		0	163	1195	1460	
PULL UP		1200	134	987	1228	
BREAKDOWN		1726	276	2027	761	
FULL LOAD		1785	100	735	219	
AMPERES SHOWN FOR 575. VOLT CONNECTION. IF OTHER VOLTAGE CONNECTIONS ARE AVAILABLE, THE AMPERES WILL VARY INVERSELY WITH THE RATED VOLTAGE						
REMARKS: TYPICAL DATA XE MOTOR-NEMA NOM. EFF. 96.2%						
		DR. BY C.E. JAMISON		A-C MOTOR PERFORMANCE A44WG5260-R004 DATA ISSUE DATE 11/18/20		
		CK. BY W.L. SMITH				
		APP. BY C.E. JAMISON				
		DATE 08/07/15				
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REL S.O.

 RPM **1785**

 S.F. **1.15**

 ROTOR **418143052ZEQ**

 FRAME **449T**

 VOLTS **575**

 NEMA DESIGN **B**

 TEST S.O. **TYPICAL DATA**

 HP **250**

 AMPS **219**

 CODE LETTER **G**

 TEST DATE **---**

 TYPE **P**

 DUTY **CONT**

 ENCLOSURE **TEFC**

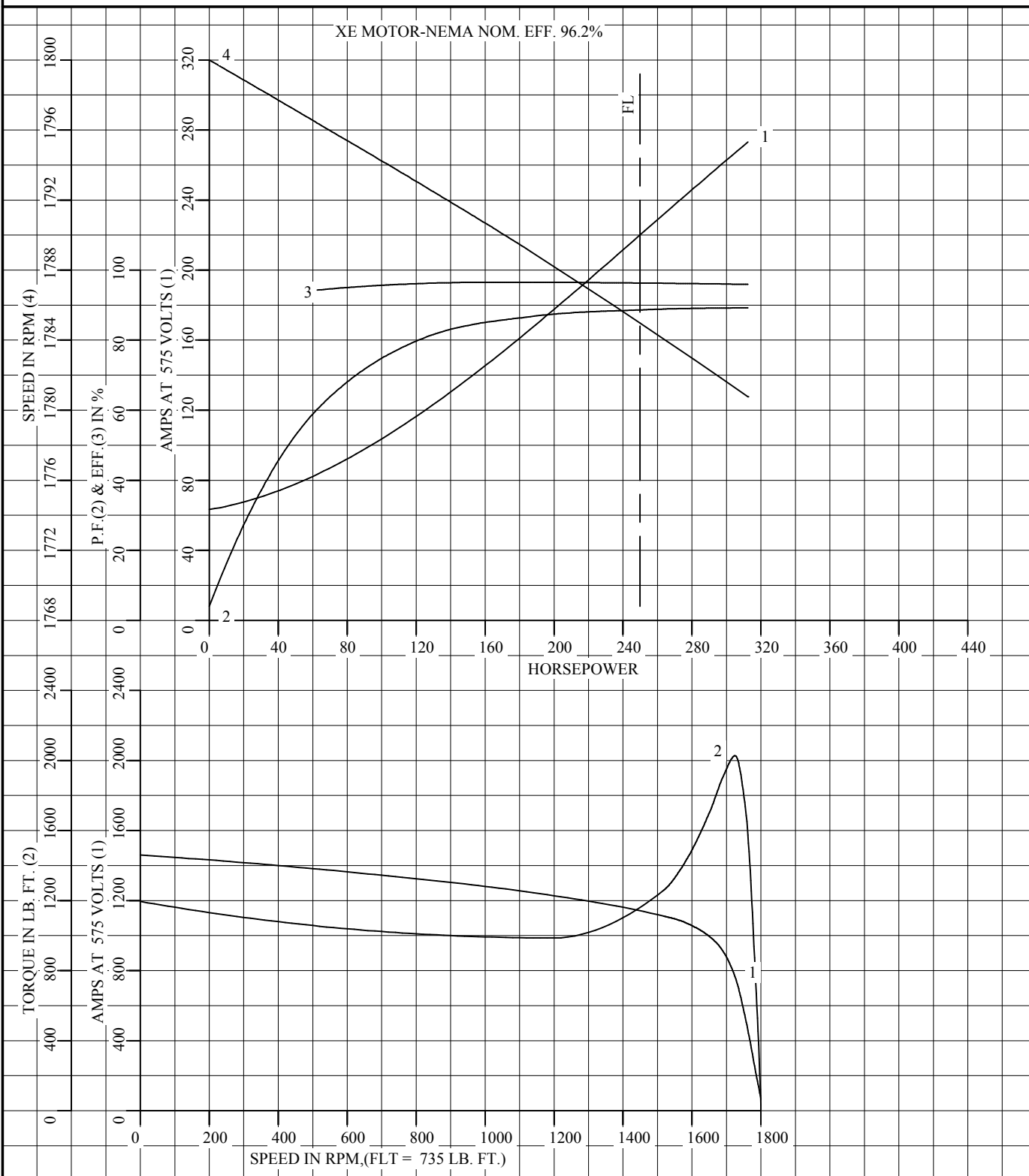
 STATOR RES. @ 25 °C **.0187**

 PHASE/HERTZ **3/60**

 AMB °C/INSUL **40/F**

 E/S **445260**

OHMS (BETWEEN LINES)



AMPERES SHOWN FOR 575 VOLT CONNECTION, IF OTHER VOLTAGE CONNECTIONS ARE AVAILABLE, THE AMPERES WILL VARY INVERSELY WITH THE RATED VOLTAGE.

BALDOR
A MEMBER OF THE ABB GROUP

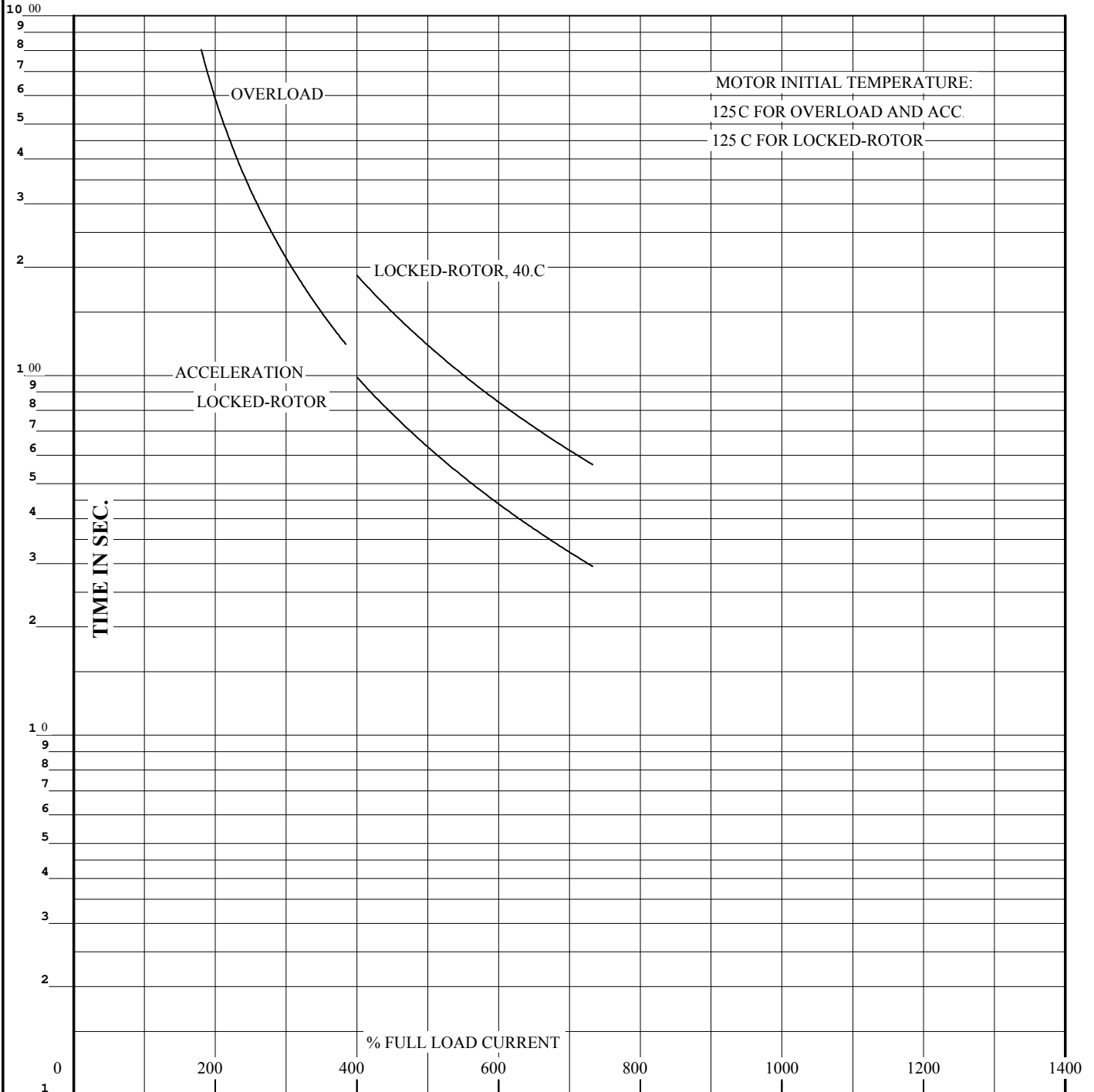
DR. BY C.E. JAMISON
CK. BY W.L. SMITH
APP. BY C.E. JAMISON
DATE 08/07/15

**A-C MOTOR
PERFORMANCE
CURVES**

A44WG5260-R004

ISSUE DATE 11/18/20

REL. S.O.	RPM 1785	S.F. 1.15	ROTOR 418143052ZEQ
FRAME 449T	VOLTS 575	NEMA DESIGN B	TEST S.O. TYPICAL DATA
HP 250	AMPS 219	CODE LETTER G	TEST DATE ---
TYPE P	DUTY CONT	ENCLOSURE TEFC	STATOR RES. @ 25 °C .0187
PHASE/HERTZ 3/60	AMB °C/INSUL 40/F	E/S 445260	OHMS (BETWEEN LINES)



THERMAL LIMIT CURVE

REMARKS: XE MOTOR-NEMA NOM. EFF. 96.2%

AMPERES SHOWN FOR 575 VOLT CONNECTION, IF OTHER VOLTAGE CONNECTIONS ARE AVAILABLE, THE AMPERES WILL VARY INVERSELY WITH THE RATED VOLTAGE.



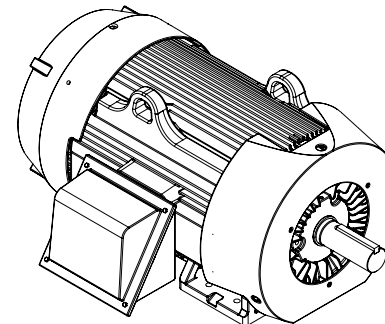
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DATE	08/07/15

**A-C MOTOR
PERFORMANCE
CURVES**

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ISSUE DATE 11/18/20 Page 11 of 13

COOLING: FAN COOLED

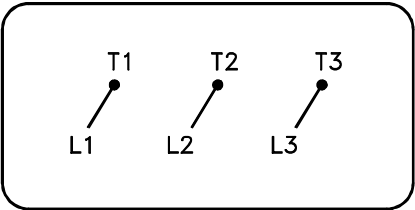
V-RING SLINGER BOTH ENDS



G449/447T TEFC F1 FT - V-RING SLINGERS - STD CI C/BOX

416820-036

A-C MOTOR
CONNECTION DIAGRAM
STANDARD 3 LEAD CONNECTED



(N.P. 1575-BA)

416820-036

REV. DESC: LOADED TO BUS, C/R 335225		
REV. LTR: -	VERSION: 00	TDR: 000000538207
FILE: \MGA\00000\682		REVISED: 11: 54: 06 04/30/2010
MTL: -		BY: RAGRA

BALDOR

CONN DIAG - STANDARD 3 LEAD
SH 1 of 1