

ABB BALDOR RELIANCE III

Customer information packet

EM2516T-8

25HP, 3515RPM, 3PH, 60HZ, 256T, 3938M, OPSB, F1

Class - None

Division - Not Applicable

Specifications

Enclosure	OPSB
Frame	256T
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	3600 RPM @ 60 HZ
Voltage @ Frequency	200.0 V @ 60 HZ
Agency Approvals	NEMA PREMIUM CURUSEEV NEMA PREMIUM (OLD LOGO)
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	65.000 A @ 200.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	91.7 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	65.0 a
Insulation Class	F

Part Detail

Revision	AA
Type	AC
Mech. spec.	39K57
Base	
Status	PRD/A
Elec. spec.	39WGX813
Layout	39LYK057
Eff. date	12-12-2025
CD Diagram	CD0695
Poles	02
Leads	6#6
Proprietary	False
Created date	05-14-2012

Inverter Code	Inverter Ready
IP Rating	NONE
KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	No Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	6 @ 6 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3938M
Mounting Arrangement	F1
Number of Poles	2
Overall Length	21.69 IN
Power Factor	89
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.625 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	3515 rpm
Speed Code	Single Speed
Starting Method	Part Winding
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3553L									
CAT.NO.	EM2516T-8								
SPEC	39K057X813								
HP	25								
VOLTS	200								
AMPS	65								
RPM	3515								
FRAME	256T		HZ	60			PH	3	
SF	1.15	CODE	G	DES	A	CLASS	F		
NEMA NOM. EFF	91.7	PF	89						
RATING	40C AMB-CONT								
CC	010A								
ENCL	OPSB	SER							
DE	6309		ODE	6208					
VPWM INVERTER READY									
CT30-60(2:1) VT3-60(20:1)									

Parts List

Part number	Description	Quantity
SA244476	SA 39K057X813	1.000 ea
RA231360	RA 39K057X813	1.000 ea
HA6361A01	LIFTING LUG FOR 37, 39 & 40 FRAME ZINC	2.000 ea
HA6016	ADAPTER, CAST CONDUIT BOX	1.000 ea
09CB3003	CB W/1.75" DIA LD HL - 37, 39, 307 & 309	1.000 ea
51XW2520A12	.25-20 X .75, TAPTITE II, HEX WSHR SLTD	2.000 ea
WD1000B16	T&B CX70TN OR L70P TERMINAL LUG	1.000 ea
59XW2520G07	.25-20X.44,HEX SER WSHR,TAPTITE 2,GREEN	1.000 ea
39EP3200A01SP	FR/PU ENDPLATE, MACH	1.000 ea
HW5100A08	W3118-035 WVY WSHR (WB)	1.000 ea
39EP3201A13	PU ENDPLATE, MACH	1.000 ea
XY3816A12	3/8-16 FINISHED NUT W/SERRATIONS	8.000 ea
09CB3501SP	CONDUIT BOX LID FOR 09CB3001 & 09CB3002	1.000 ea
51XW2520A12	.25-20 X .75, TAPTITE II, HEX WSHR SLTD	2.000 ea
HW2501G25	KEY, 3/8 SQ X 2.875	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
LD7020G06	LEAD SET, 6AWG, 6 LEAD, 20" LONG LEADS	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HW4500A20	1/8NPT SL PIPE PLUG	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.030 lb
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HW4500A20	1/8NPT SL PIPE PLUG	1.000 ea
MG1050Y01	CELEROL BALDOR GOLD *5 GALLON BUCKET*	0.050 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 ea
39AD2002A01	BAFFLE PLATE 39 OPEN, SLOTTED BAND MTRS	1.000 ea
39AD2002A01	BAFFLE PLATE 39 OPEN, SLOTTED BAND MTRS	1.000 ea
HA3154A09	TB STUD 3/8-16 X 16.25	4.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
LC0695	CONNECTION LABEL	1.000 ea

NP3553L	ALUM SUPER-E,VPWM INV READY,UL EV,CC,NEM	1.000 ea
39PA1000	PACKAGING GROUP 39 PRINT	1.000 ea

Accessories

Part number	Description	Multiplier
39-3400	C FACE KIT	A8

AC Induction Motor Performance Data

Record # 38394

Typical performance - not guaranteed values

Winding: 39WGX813-R001				Type: 3938M		Enclosure: OPSB	
Nameplate Data				200 V, 60 Hz: Single Voltage Motor			
Rated Output (HP)		25		Full Load Torque		37.2 LB-FT	
Volts		200		Start Configuration		direct on line	
Full Load Amps		65		Breakdown Torque		148 LB-FT	
R.P.M.		3515		Pull-up Torque		54.9 LB-FT	
Hz		60 Phase		Locked-rotor Torque		77.2 LB-FT	
NEMA Design Code		B KVA Code		Starting Current		453 A	
Service Factor (S.F.)		1.15		No-load Current		19.5 A	
NEMA Nom. Eff.		91.7 Power Factor		Line-line Res. @ 25°C		0.0681 Ω	
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		46°C	
S.F. Amps				Temp. Rise @ S.F. Load		57°C	
				Locked-rotor Power Factor		29	
				Rotor inertia		0.971 lb-ft²	

Load Characteristics 200 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	50	79	87	89	90	90	90
Efficiency	87.3	91.7	92.8	91.9	90.9	89.5	91.3
Speed	3578	3559	3539	3515	3490	3461	3500
Line amperes	30.1	36.3	50.1	65.3	81.9	99.4	75.3

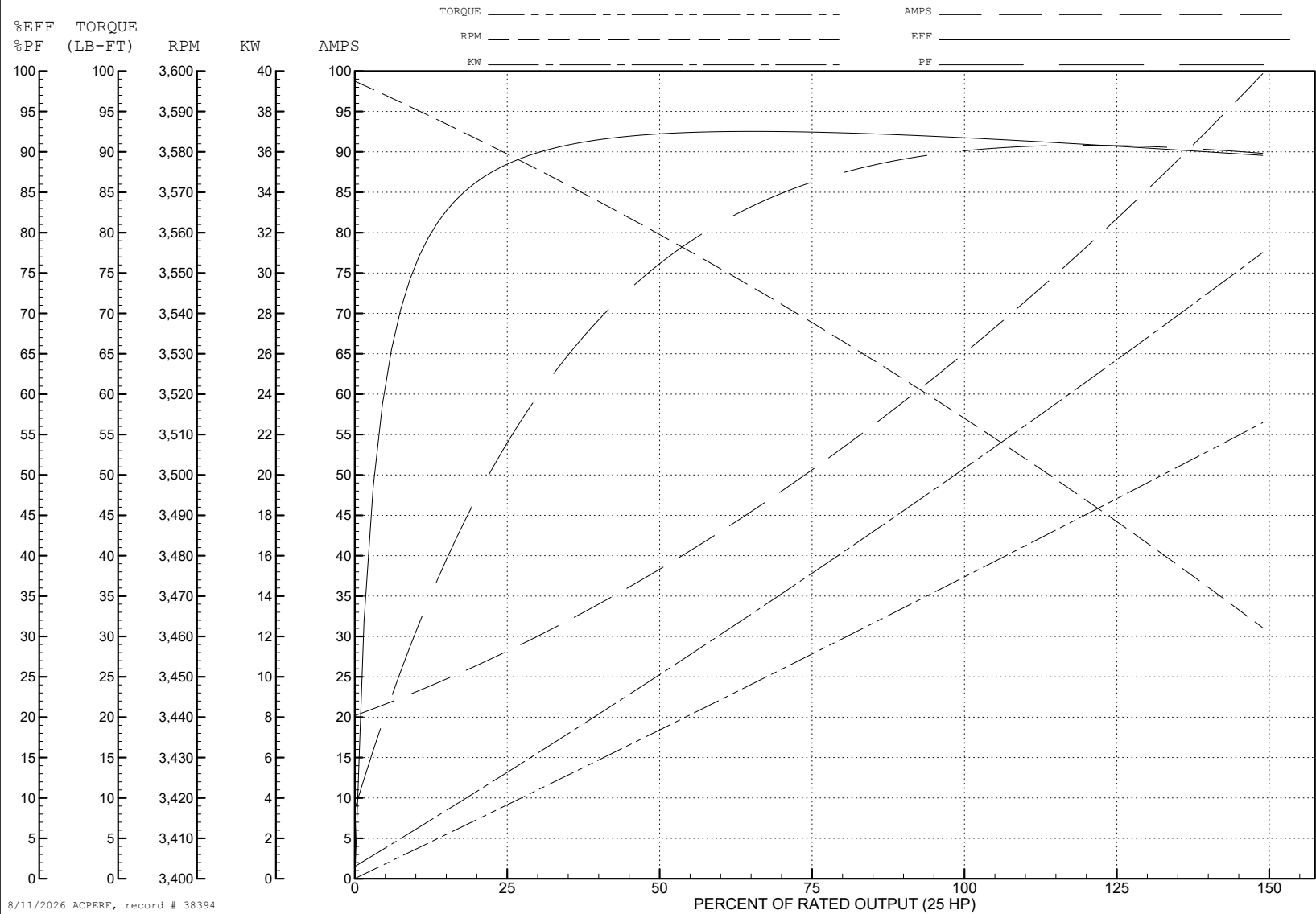
ABB Motors and Mechanical Inc.

WINDING # 39WGX813

Typical performance - not guaranteed values.

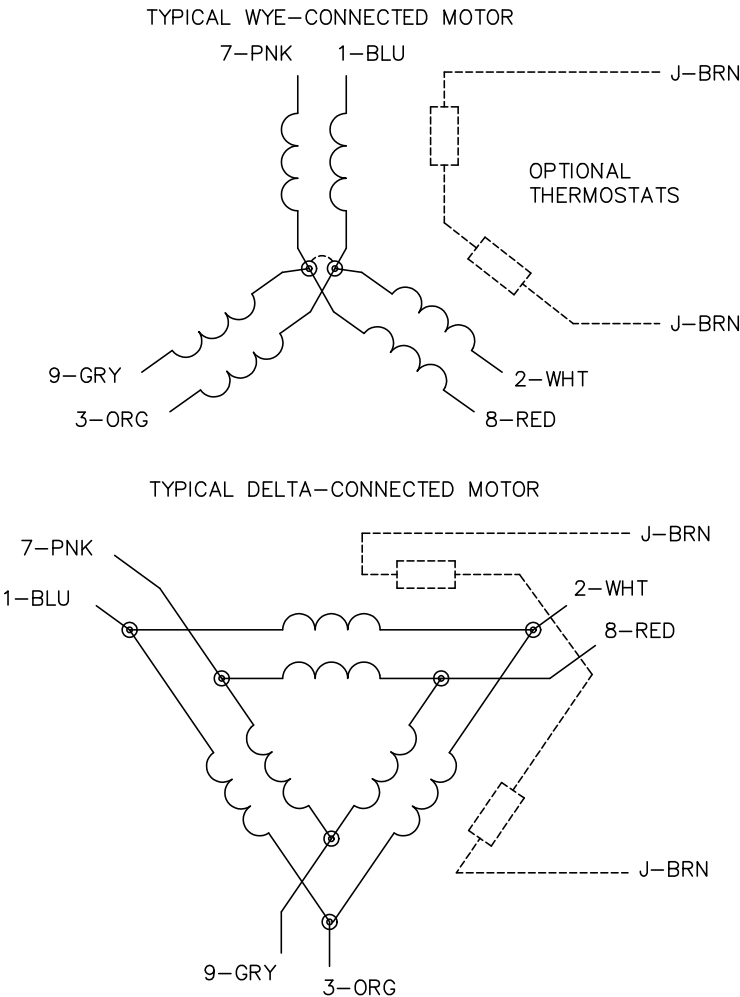
25 HP 3 PH 60 HZ 3515 RPM 200 V 3938M

TORQUES (LB-FT): PO=148 PU=54.9 LR=77.2 LRA=453

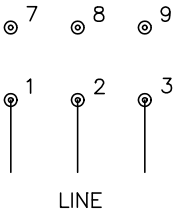




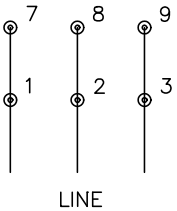
CD0695



START CONNECTION



RUN CONNECTION



- NOTES:
- 1. MOTOR MAY BE WYE CONNECTED OR DELTA CONNECTED.
 - 2. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
 - 3. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
 - 4. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY VARY.
 - 5. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			
REV. LTR: C	BY: JLP	REVISED: 01/21/99 3:19	TDR: 0171435
S69000		FILE: AAA00005151	MDL: -
		MTL: -	

BALDOR ELECTRIC Co.

3PH, SV, 6 LEADS, PART WINDING START

CD0695