ABB BALDOR RELIANCE

Customer information packet

EM2555TS-12

100HP, 1780RPM, 3PH, 60HZ, 404TS, 4484M, OPSB

Copyright © All product information within this document is subject to ABB Motors and Mechanical Inc. copyright © protection, unless otherwise noted.
11/3/2026 2:41:48 PM

Specifications

Enclosure	OPSB
Frame	404TS
Frame Material	Steel
Frequency	60.00 Hz
Motor Letter Type	Three Phase
Output @ Frequency	100.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ
	460.0 V @ 60 HZ
Agency Approvals	NEMA PREMIUM
	NEMA PREMIUM (OLD LOGO)
	CURUSEEV
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	118.000 A @ 460.0 V
	236.000 A @ 230.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	95.4 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	118.0 a
Insulation Class	F

Part Detail

Revision	R
Type	AC
Mech. spec.	44F006
Base	
Status	PRD/A
Elec. spec.	44WGW316
Layout	44LYF006
Eff. date	10-31-2024
CD Diagram	CD0104
Poles	04
Leads	12#4
Proprietary	False
Created date	07-06-2011

Inverter Code	Not Inverter
KVA Code	H
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	12 @ 4 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	4484M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	33.97 IN
Power Factor	83
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	1780 rpm
Speed Code	Single Speed
Starting Method	Wye Start - Delta Run
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP2138LUA												
CAT.NO.	EM2555TS-12			**P/N**					**ENCLOSURE**	OPSB		
SPEC.	44F006W316G1		**CC**	010A		**FRAME**	404TS		**S/N**			
HP	100			**CLASS**	F		**HZ**	60				
RPM	1780			**PH**	3		**DES**	A				
VOLT	230/460				**KVA-CODE**	H			**ODE BRG**	6312	**DE BRG**	6316
AMP	236/118											
RATING	40C AMB-CONT				**GREASE**	POLYREX EM						
NEMA-NOM-EFF	95.4	**PF**	83	**SER.F.**	1.15							
	50Hz 100Hp 190/380V 278/139A							SF 1.0				
HTR-VOLTS		**HTR-AMPS**										

Parts List

Part number	Description	Quantity
SA226410	SA 44F006W316G1	1.000 ea
RA213508	RA 44F006W316G1	1.000 ea
HA6731	LIFTING LUG FOR 44 FRAME MOTORS.	2.000 ea
HA6648A01	CAST ADAPTER, 44 FRAME - NEMA 404-5 - MA	1.000 ea
19XW3816A12	.38-16 X .75 HEX WASHER HEAD TAPTITE II	2.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	2.000 ea
18CB1006A04	CB 318 3.62 LD HOLE, .38 MTG HOLE & 3.88	1.000 ea
19XW3118A16	.31-18 HEX WASHER HEAD TAPTITE II 1.00 L	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
WD1000B25	GND LUG, BURNDY L125HP OR T&B L125HP-BB	1.000 ea
10XN3118K08	5/16-18 X .50 GRADE #5, STL, ZINC PLATE	1.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	1.000 ea
44EP1203A02	FREP, MACH	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HW5100A15	W4997-050 WVY WSHR (WB)	1.000 ea
10XN3816K48	3/8-16 X 3 HEX HD CAP SCREW,Z/P	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
44EP1202A01	PU ENDPLATE, MACH.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
XY5013A12	NUT,1/2-13,HEX,STEEL,ZINCPLATED	8.000 ea
18CB1506A01	CB LID 318 FOR 18CB1006	1.000 ea
10XN3118K16	5/16-18 X 1' GRADE #5, STL, ZINC PLATE	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
HW2501H24	KEY, 1/2 SQ X 2.750	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
44AD2001A01	BAFFLE 44 OPEN,"X"=1.00, SLOTTED BAND MT	1.000 ea
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HW4500A20	1/8NPT SL PIPE PLUG	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.030 lb
44AD2001A01	BAFFLE 44 OPEN,"X"=1.00, SLOTTED BAND MT	1.000 ea
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea

HW4500A20	1/8NPT SL PIPE PLUG	1.000 ea
MG1050Y01	CELEROL BALDOR GOLD *5 GALLON BUCKET*	0.080 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	4.000 ea
HA3175A04	THRUBOLT STUD 1/2-13 X 26.000 - GRADE 2	4.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
LC0104A01	CONNECTION DIAGRAM	1.000 ea
NP2138LUA	ALUM SUPER-E UL PREM CC (300SER)	1.000 ea
44PA2000	PKGP, CTN ID 42X34X25, STD BASE	1.000 ea

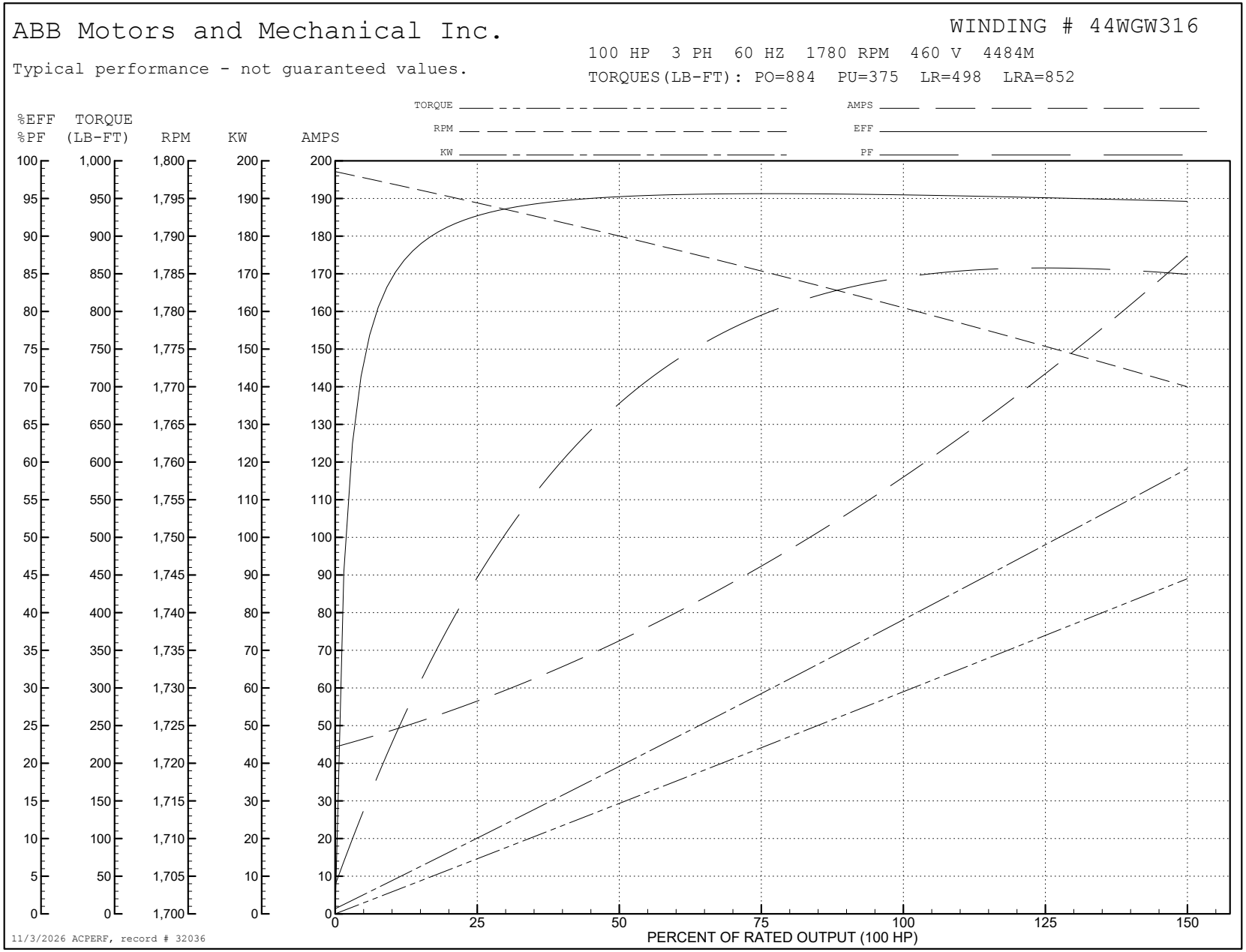
AC Induction Motor Performance Data
Record # 32036
Typical performance - not guaranteed values

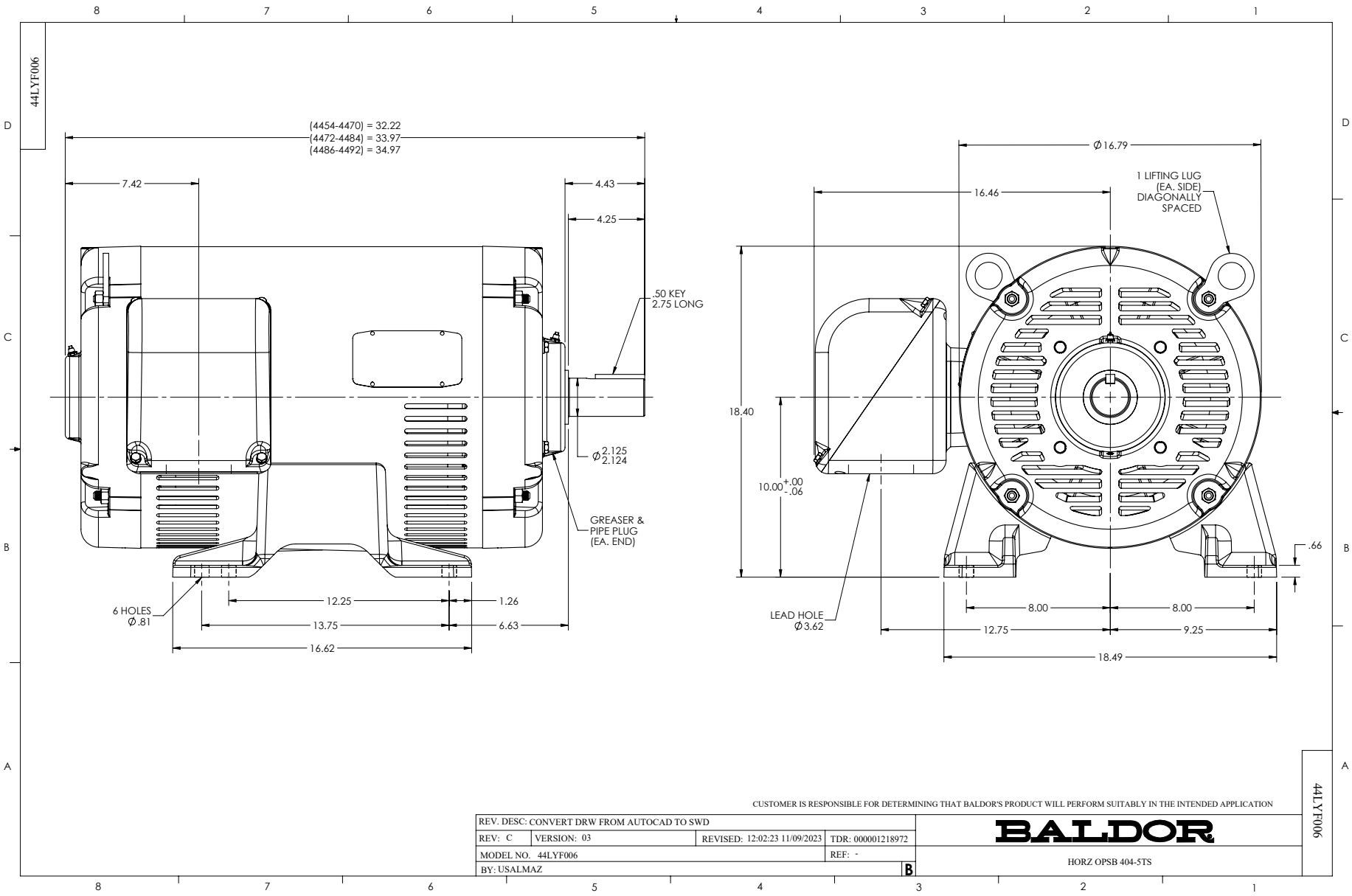
Winding: 44WGW316-R001	**Type:** 4484M	**Enclosure:** OPSB

Nameplate Data				**460 V, 60 Hz: High Voltage Connection**	
Rated Output (HP)			100	**Full Load Torque**	295 LB-FT
Volts			230/460	**Start Configuration**	direct on line
Full Load Amps			236/118	**Breakdown Torque**	884 LB-FT
R.P.M.			1780	**Pull-up Torque**	375 LB-FT
Hz	60	**Phase**	3	**Locked-rotor Torque**	498 LB-FT
NEMA Design Code	A	**KVA Code**	H	**Starting Current**	852 A
Service Factor (S.F.)			1.15	**No-load Current**	46.4 A
NEMA Nom. Eff.	95.4	**Power Factor**	83	**Line-line Res. @ 25ºC**	0.045551 Ω
Rating - Duty			40C AMB-CONT	**Temp. Rise @ Rated Load**	47°C
S.F. Amps				**Temp. Rise @ S.F. Load**	57°C
				Locked-rotor Power Factor	25.3
				Rotor inertia	15.9 LB-FT2

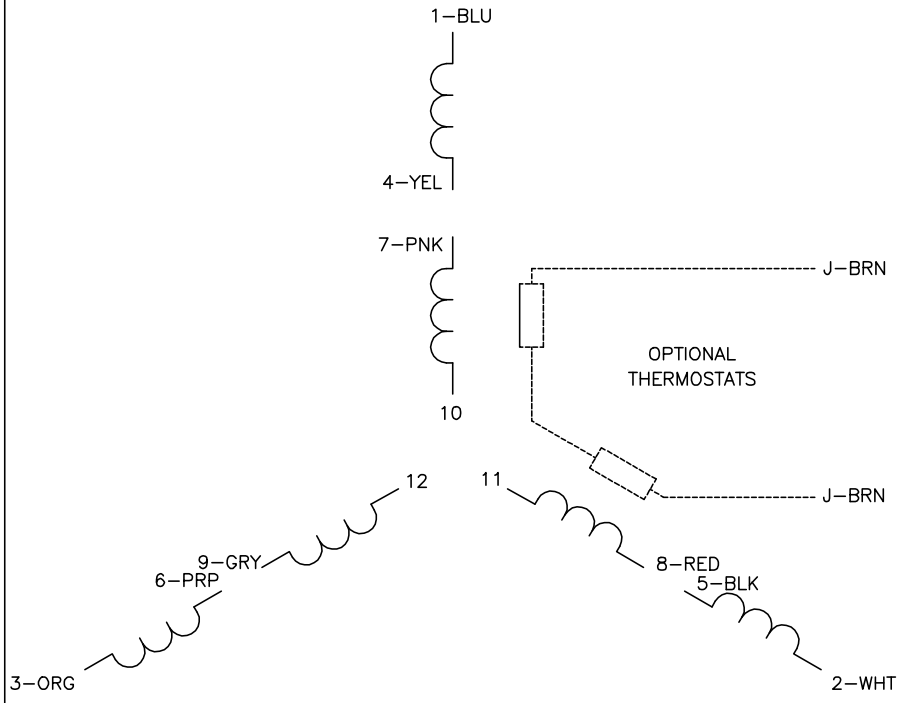
Load Characteristics 460 V, 60 Hz, 100 HP

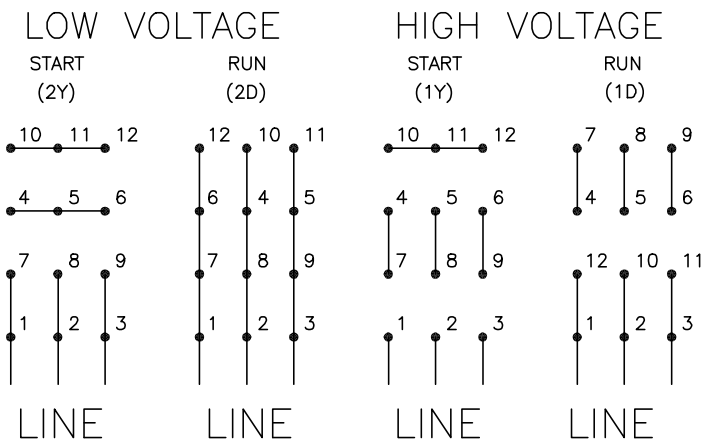
% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	46	70	79	83	85	86	84
Efficiency	92.6	95.3	95.7	95.6	95.2	94.6	95.4
Speed	1794	1789.8	1785.5	1780.7	1775.5	1769.8	1778
Line amperes	54.2	70.6	92.8	118	145	173	134


ABB Motors and Mechanical Inc.
WINDING # 44WGW316
100 HP 3 PH 60 HZ 1780 RPM 460 V 4484M
Typical performance - not guaranteed values.
TORQUES(LB-FT): PO=884 PU=375 LR=498 LRA=852
TORQUE
RPM
KW
AMPS
EFF
PF
%EFF %PF
TORQUE (LB-FT)
RPM
KW
AMPS
PERCENT OF RATED OUTPUT (100 HP)
11/3/2026 ACPERF, record # 32036


44LYF006
(4454-4470) = 32.22
(4472-4484) = 33.97
(4486-4492) = 34.97
7.42
4.43
4.25
.50 KEY
2.75 LONG
Ø2.125
2.124
GREASER &
PIPE PLUG
(EA. END)
6 HOLES
Ø.81
12.25
1.26
13.75
6.63
16.62
Ø16.79
16.46
1 LIFTING LUG
(EA. SIDE)
DIAGONALLY
SPACED
18.40
10.00 +.00 -.06
.66
LEAD HOLE
Ø3.62
8.00
8.00
12.75
9.25
18.49
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: CONVERT DRW FROM AUTOCAD TO SWD
REV: C
VERSION: 03
REVISED: 12:02:23 11/09/2023
TDR: 000001218972
MODEL NO. 44LYF006
REF: -
BY: USALMAZ
B
BALDOR
HORZ OPSB 404-5TS
44LYF006

CD0104





NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0104

REV. DESC: ADD CLASS CONN00000007		
REV. LTR: D	VERSION: 01	TDR: 000001099922
FILE: \AAA\00008\377	REVISED: 09:02:55 02/19/2019	BY: ENBRIR0
MTL: –		

BALDOR - RELIANCE®

3PH, DV, 12 LEADS, Y START/D RUN

SH 1 of 1