

ABB BALDOR RELIANCE III

Customer information packet

EM4116T

25HP, 880RPM, 3PH, 60HZ, 326T, 1272M, TEFC, F1

Class - None

Division - Not Applicable

Specifications

Enclosure	TEFC
Frame	326T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	900 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ 460.0 V @ 60 HZ
Agency Approvals	CURUSEEV NEMA PREMIUM NEMA PREMIUM (OLD LOGO)
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	38.000 A @ 460.0 V 76.000 A @ 230.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	90.2 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	38.0 a

Part Detail

Revision	D
Type	AC
Mech. spec.	12C51
Base	
Status	PRD/A
Elec. spec.	12WGZ325
Layout	12LYC051
Eff. date	01-14-2025
CD Diagram	CD0005
Poles	08
Leads	9#10
Proprietary	False
Created date	04-18-2023

Insulation Class	F
Inverter Code	Inverter Ready
IP Rating	NONE
KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1272M
Mounting Arrangement	F1
Number of Poles	8
Overall Length	30.28 IN
Power Factor	67
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	880 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP2138L																	
CAT.NO.	EM4116T				P/N						ENCLOSURE		TEFC				
SPEC.	12C051Z325			CC	010A		FRAME		326T		S/N						
HP	25				CLASS		F		HZ		60						
RPM	880				PH	3		DES		B							
VOLT	230/460								KVA-CODE		G		ODE BRG		6311	DE BRG	6312
AMP	76/38																
RATING	40C AMB-CONT				GREASE		POLYREX EM										
NEMA-NOM-EFF	90.2	PF	67	SER.F.		1.15											
HTR-VOLTS	HTR-AMPS																

Parts List

Part number	Description	Quantity
SA413516	SA 12C051Z325	1.000 ea
RA405229	RA 12C051Z325	1.000 ea
10FN3001A02	310 FAN, PLASTIC 2.000 DIA. BORE	1.000 ea
09GS1000	GASKET-CONDUIT BOX, 1/16 THICK LEXIDE	1.000 ea
10XN3118K12	5/16-18 X .75 GRADE 5, ZINC PLATED	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
WD1000B25	GND LUG, BURNDY L125HP OR T&B L125HP-BB	1.000 ea
19XW3118G08	.31-18X.50,HEX WSHR HD,TAPTITE 2,GREEN	1.000 ea
HA3400A13	STUD, 1/2-13 X 7" WELKER	4.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT,.879 OD, .509 I	4.000 ea
HW5100A13	W4627-047 WVY WSHR	1.000 ea
10XN3118K40	5/16-18 X 2.25" HEX HD, GRADE 5	2.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	2.000 ea
12EP1106A01	PU ENDPLATE, MACH	1.000 ea
HW4600B41	V-RING SLINGER 2.125 X 2.880 X 0.280	1.000 ea
10XN5013K28	1/2-13 X 1.75 HEX HEAD MACH SCREW,GRAD	4.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT,.879 OD, .509 I	4.000 ea
10XN3118K40	5/16-18 X 2.50" HEX HD, GRADE 5	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
12FH1002SP	FAN COVER, CAST	1.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT,.879 OD, .509 I	4.000 ea
XY5013A12	NUT,1/2-13,HEX,STEEL,ZINCPLATED	4.000 ea
10CB3500SP	CONDUIT BOX LID, CAST	1.000 ea
10GS1000	GASKET, CONDUIT BOX LID	1.000 ea
51XW2520A12	.25-20 X .75, TAPTITE II, HEX WSHR SLTD	4.000 ea
HW2501H33	KEY, 1/2 SQ X 3.875	1.000 ea
10CB3001	CONDUIT BOX CAST W/2.500 LEAD HOLE	1.000 ea
12EP1107A05	FR ENDPLATE, MACH	1.000 ea
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 ea
HA4017A01	1/8 X 4 GREASE EXT (F/S)	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea

HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.200 lb
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
HA6390A01	#44, 3.12" DIA WORM DRIVE HOSE CLAMP	1.000 ea
MG1050Y01	CELEROL BALDOR GOLD *5 GALLON BUCKET*	0.125 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	4.000 ea
LC0005E01	SPL CONN.DIA./WARN.LABEL(LC0005/LB1119)	1.000 ea
NP2138L	ALUM SUPER-E UL PREM CC (300	1.000 ea
12PA1000	PACKAGING GROUP PRINT PK1024A07	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
PE-0000013	ZRTG PE ASSEMBLY	1.000 ea

AC Induction Motor Performance Data

Record # 95264

Typical performance - not guaranteed values

Winding: 12WGZ325-R001			Type: 1272M		Enclosure: TEFC	
Nameplate Data			460 V, 60 Hz: High Voltage Connection			
Rated Output (HP)		25	Full Load Torque		149 LB-FT	
Volts		230/460	Start Configuration		direct on line	
Full Load Amps		76/38	Breakdown Torque		352 LB-FT	
R.P.M.		880	Pull-up Torque		183 LB-FT	
Hz	60	Phase	3	Locked-rotor Torque		210 LB-FT
NEMA Design Code		B	KVA Code	Starting Current		180 A
Service Factor (S.F.)		1.15	No-load Current		22.59 A	
NEMA Nom. Eff.		90.2	Power Factor	Line-line Res. @ 25°C		0.263 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		59°C
S.F. Amps				Temp. Rise @ S.F. Load		72°C
				Locked-rotor Power Factor		32.8
				Rotor inertia		9.59 lb-ft²

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	29	48	60	67	71	72	69
Efficiency	86	90.6	91.3	91	90	88.4	90.4
Speed	895	890	885	879	873	865	875
Line amperes	23.64	26.97	31.98	38.33	45.98	55.16	42.9

ABB Motors and Mechanical Inc.

WINDING # 12WGZ325

Typical performance - not guaranteed values.

25 HP 3 PH 60 HZ 880 RPM 460 V 1272M

TORQUES (LB-FT): PO=352 PU=183 LR=210 LRA=180





