

ABB BALDOR RELIANCE III

Customer information packet

EM4117T-G

30HP, 1180RPM, 3PH, 60HZ, 326T, 1264M, TEFC, F1

Class - None

Division - Not Applicable

Specifications

Enclosure	TEFC
Frame	326T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	30.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ 460.0 V @ 60 HZ
Agency Approvals	CSA EEV CURUSEEV NEMA PREMIUM NEMA_PREMIUM UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	78.000 A @ 230.0 V 39.000 A @ 460.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard

Part Detail

Revision	R
Type	AC
Mech. spec.	12F882
Base	
Status	PRD/A
Elec. spec.	12WGY812
Layout	12LYF882
Eff. date	03-10-2025
CD Diagram	CD0005
Poles	06
Leads	9#8
Proprietary	False
Created date	09-15-2014

Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	39.0 a
Insulation Class	H
Inverter Code	Inverter Ready
IP Rating	NONE
KVA Code	H
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 8 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1264M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	30.28 IN
Power Factor	78
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1180 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None

Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3443LUA												
CAT.NO.	EM4117T-G			CUST. P/N				ENCL				TEFC
SPEC.	12F882Y812G1	CC	010A	FRAME	326T	SER.NO.						
HP	30		CLASS	H	HZ	60						
R.P.M.	1180		PH.	3	DES.	A						
VOLTS	230/460		CODE		H	ODE BRG		6311	DE BRG	6312		
AMPS	78/39											
RATING	40C AMB-CONT		NEMA NOM. EFF.			93	GREASE		POLYREX EM			
P.F.	78	SER.F.	1.15	CT6-60H(10:1)VT3-60H(20:1								
USABLE AT	50HZ 30HP 190/380V 92/46A			SF1.0								
VOLTS	AMPS	MAX. SPACE HEATER TEMP.										

Parts List

Part number	Description	Quantity
SA287144	SA 12F882Y812G1	1.000 ea
RA273360	RA 12F882Y812G1	1.000 ea
09FN3001B03SP	EXTERNAL FAN, PLASTIC (COMES W/SCREW FRO	1.000 ea
10CB3001	CONDUIT BOX CAST W/2.500 LEAD HOLE	1.000 ea
09GS1000	GASKET-CONDUIT BOX, 1/16 THICK LEXIDE	1.000 ea
10XN3118K12	5/16-18 X .75 GRADE 5, ZINC PLATED	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
WD1000B25	GND LUG, BURNDY L125HP OR T&B L125HP-BB	1.000 ea
19XW3118G08	.31-18X.50,HEX WSHR HD,TAPTITE 2,GREEN	1.000 ea
12EP1107A05	FR ENDPLATE, MACH	1.000 ea
HA3400A13	STUD, 1/2-13 X 7" WELKER	4.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT,.879 OD, .509 I	4.000 ea
HW4600B41	V-RING SLINGER 2.125 X 2.880 X 0.280	1.000 ea
HW5100A13	W4627-047 WVY WSHR	1.000 ea
10XN3118K40	5/16-18 X 2.25" HEX HD, GRADE 5	2.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	2.000 ea
12EP1106A01	PU ENDPLATE, MACH	1.000 ea
10XN5013K28	1/2-13 X 1.75 HEX HEAD MACH SCREW,GRAD	4.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT,.879 OD, .509 I	4.000 ea
10XN3118K40	5/16-18 X 2.25" HEX HD, GRADE 5	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
12FH1002SP	FAN COVER, CAST	1.000 ea
XY5013A12	NUT,1/2-13,HEX,STEEL,ZINCPLATED	4.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT,.879 OD, .509 I	4.000 ea
10CB3500SP	CONDUIT BOX LID, CAST	1.000 ea
10GS1000	GASKET, CONDUIT BOX LID	1.000 ea
51XW2520A12	.25-20 X .75, TAPTITE II, HEX WSHR SLTD	4.000 ea
HW2501H33	KEY, 1/2 SQ X 3.875	1.000 ea
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 ea
HA4017A01	1/8 X 4 GREASE EXT (F/S)	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea

HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.200 lb
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 ea
51XB1214A20	12-14X1.25 HXWSSL D SERTYB	1.000 ea
MG1050Y01	CELEROL BALDOR GOLD *5 GALLON BUCKET*	0.125 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	4.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
LC0005	CONN.DIA.,TY M,9-LD,DUAL VOLT,REVERSING	1.000 ea
NP3443LUA	SS SUPER-E,CURUS-EEV,NEMA PREM, CC	1.000 ea
14PA2000	PKGP, CTN ID 42X34X25, STD BASE	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
LB1350	BAR CODE LABEL FOR YORK	1.000 ea
PE-0000013	ZRTG PE ASSEMBLY	1.000 ea
FE-0000022	ZRTG FE ASSEMBLY	1.000 ea

AC Induction Motor Performance Data

Record # 47206

Typical performance - not guaranteed values

Winding: 12WGY812-R005			Type: 1264M		Enclosure: TEFC		
Nameplate Data			460 V, 60 Hz: High Voltage Connection				
Rated Output (HP)		30	Full Load Torque		133 LB-FT		
Volts		230/460	Start Configuration		direct on line		
Full Load Amps		78/39	Breakdown Torque		370 LB-FT		
R.P.M.		1180	Pull-up Torque		179 LB-FT		
Hz	60	Phase	3	Locked-rotor Torque		217 LB-FT	
NEMA Design Code		A	KVA Code	H	Starting Current		245 A
Service Factor (S.F.)		1.15		No-load Current		17.2 A	
NEMA Nom. Eff.		93	Power Factor	78	Line-line Res. @ 25°C		0.22799 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		56°C	
S.F. Amps				Temp. Rise @ S.F. Load		68°C	
				Locked-rotor Power Factor		27.5	
				Rotor inertia		12.2 lb-ft²	

Load Characteristics 460 V, 60 Hz, 30 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	42	63	73	78	80	80	79
Efficiency	89	92.7	93.4	93.1	92.4	91.4	92.7
Speed	1196.5	1191.9	1188.3	1183.2	1178.2	1171.8	1180
Line amperes	19.2	24.1	31	38.7	47.5	57.3	44

ABB Motors and Mechanical Inc.

WINDING # 12WGY812

Typical performance - not guaranteed values.

30 HP 3 PH 60 HZ 1180 RPM 460 V 1264M

TORQUES (LB-FT): PO=370 PU=179 LR=217 LRA=245





