ABB BALDOR RELIANCE

Customer information packet

FDEM3546

1HP, 1770RPM, 3PH, 60HZ, 56, 3520M, TEFC, F1, N
Class - None
Division - Not Applicable

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Specifications

Enclosure	TEFC
Frame	56
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	1.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ
	460.0 V @ 60 HZ
Agency Approvals	CSA EEV
	NEMA PREMIUM
	NEMA_PREMIUM
	UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	3.200 A @ 230.0 V
	3.200 A @ 208.0 V
	1.600 A @ 460.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	85.5 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None

Part Detail

Revision	F
Type	AC
Mech. spec.	35E2319
Base	
Status	PRD/A
Elec. spec.	35WGG004
Layout	35LYE2319
Eff. date	01-12-2026
CD Diagram	CD0005
Poles	04
Leads	9#18 Y
Proprietary	False
Created date	01-10-2022

Heater Indicator	No Heater
High Voltage Full Load Amps	1.6 a
Insulation Class	F
Inverter Code	Inverter Ready
KVA Code	N
Lifting Lugs	No Lifting Lugs
Locked Bearing Indicator	No Locked Bearing
Motor Lead Quantity/Wire Size	9 @ 18 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3520M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	12.23 IN
Power Factor	69
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	0.625 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1770 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3126L											
CAT.NO.	FDEM3546										
SPEC.	35E2319G004G1										
HP	1										
VOLTS	230/460										
AMP	3.2/1.6										
RPM	1770										
FRAME	56		**HZ**	60			**PH**	3			
SER.F.	1.15	**CODE**	N	**DES**	B	**CL**	F				
NEMA-NOM-EFF	85.5	**PF**	69								
RATING	40C AMB-CONT										
CC	010A										
DE	6205		**ODE**	6203							
ENCL	TEFC	**SN**									
	SFA 3.4/1.7										

Parts List

Part number	Description	Quantity
SA402524	SA 35E2319G004G1	1.000 ea
RA393801	RA 35E2319G004G1	1.000 ea
34FN3002B01	EXTERNAL FAN, PLASTIC, .637/.639 HUB W/	1.000 ea
NS2512A01	INSULATOR, CONDUIT BOX X	1.000 ea
35CB3007	35 CB CASTING W/.88 DIA. LEAD HOLE	1.000 ea
36GS1000SP	GASKET-CONDUIT BOX, .06 THICK #SV-330 LE	1.000 ea
51XB1016A07	10-16 X 7/16 HXWSSLD SERTYB	2.000 ea
11XW1032G06	10-32 X .38, TAPTITE II, HEX WSHR SLTD U	1.000 ea
35EP3122K00	MASTER ODE,203 BRG,.683SH,#26 DRN,FH MTG	1.000 ea
HW5100A03	WAVY WASHER (W1543-017)	1.000 ea
35EP3123G00	MASTER DE,205 BRG,1.623SH,#26 DRN	1.000 ea
HW4600H11	SEAL 0.938 X 1.624 X 0.250 SINGLE LIP DB	1.000 ea
XY1032A02	10-32 HEX NUT DIRECTIONAL SERRATION	4.000 ea
51XB1214A16	12-14X1.00 HXWSSLD SERTYB	1.000 ea
35FH4005A32	IEC FH NO GRSR W/3 HOLES - PRIMED	1.000 ea
51XW1032A06	10-32 X .38, TAPTITE II, HEX WSHR SLTD S	3.000 ea
35CB4521GX	CONDUIT BOX LID KIT **ORDER INDIV PARTS	1.000 ea
51XW0832A07	8-32 X .44, TAPTITE II, HEX WSHR SLTD SE	4.000 ea
HW4600B46	V-RING SLINGER 0.875 X 1.420 X .24 VITON	1.000 ea
HW2501D13	KEY, 3/16 SQ X 1.375	1.000 ea
HA7000A04	KEY RETAINER 0.625 DIA SHAFTS	1.000 ea
MJ5001A27	32220KN GRAY SEALER *MIN BUY 4 QTS=1GAL	0.010 qt
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.050 lb
MG1025C02	WILKOFAST SG, 787.105, TAN	0.017 ga
HA3100A15	THRUBOLT 10-32 X 8.375	4.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
LC0005	CONN.DIA.,TY M,9-LD,DUAL VOLT,REVERSING	1.000 ea
NP3126L	ALUM FARM DUTY SUPER-E UL CSA-EEV PREM	1.000 ea
36PA1000	PKG GRP, PRINT PK1016A08	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea

FE-0000001	ZRTG FE ASSEMBLY	1.000 ea
PE-0000002	ZRTG PE ASSEMBLY	1.000 ea

AC Induction Motor Performance Data
Record # 91625
Typical performance - not guaranteed values

Winding: 35WGG004-R001	**Type:** 3520M	**Enclosure:** TEFC

Nameplate Data				**460 V, 60 Hz: High Voltage Connection**	
Rated Output (HP)			1	**Full Load Torque**	2.982 LB-FT
Volts			230/460	**Start Configuration**	direct on line
Full Load Amps			3.2/1.6	**Breakdown Torque**	14.6 LB-FT
R.P.M.			1770	**Pull-up Torque**	7.57 LB-FT
Hz	60	**Phase**	3	**Locked-rotor Torque**	9.17 LB-FT
NEMA Design Code	B	**KVA Code**	N	**Starting Current**	14.6 A
Service Factor (S.F.)			1.15	**No-load Current**	1.2 A
NEMA Nom. Eff.	85.5	**Power Factor**	69	**Line-line Res. @ 25ºC**	16.049 Ω
Rating - Duty			40C AMB-CONT	**Temp. Rise @ Rated Load**	36°C
S.F. Amps			3.4/1.7	**Temp. Rise @ S.F. Load**	41°C
				Locked-rotor Power Factor	61.549
				Rotor inertia	0.144 lb-ft²

Load Characteristics 460 V, 60 Hz, 1 HP

% of Rated Load	**25**	**50**	**75**	**100**	**125**	**150**	**S.F.**
Power Factor	29	45	58	67	73	78	71
Efficiency	71.1	81.2	84.7	85.8	86	85.6	85.9
Speed	1794	1787.3	1781.1	1774.3	1767.4	1759.4	1770
Line amperes	1.22	1.31	1.46	1.64	1.86	2.11	1.77

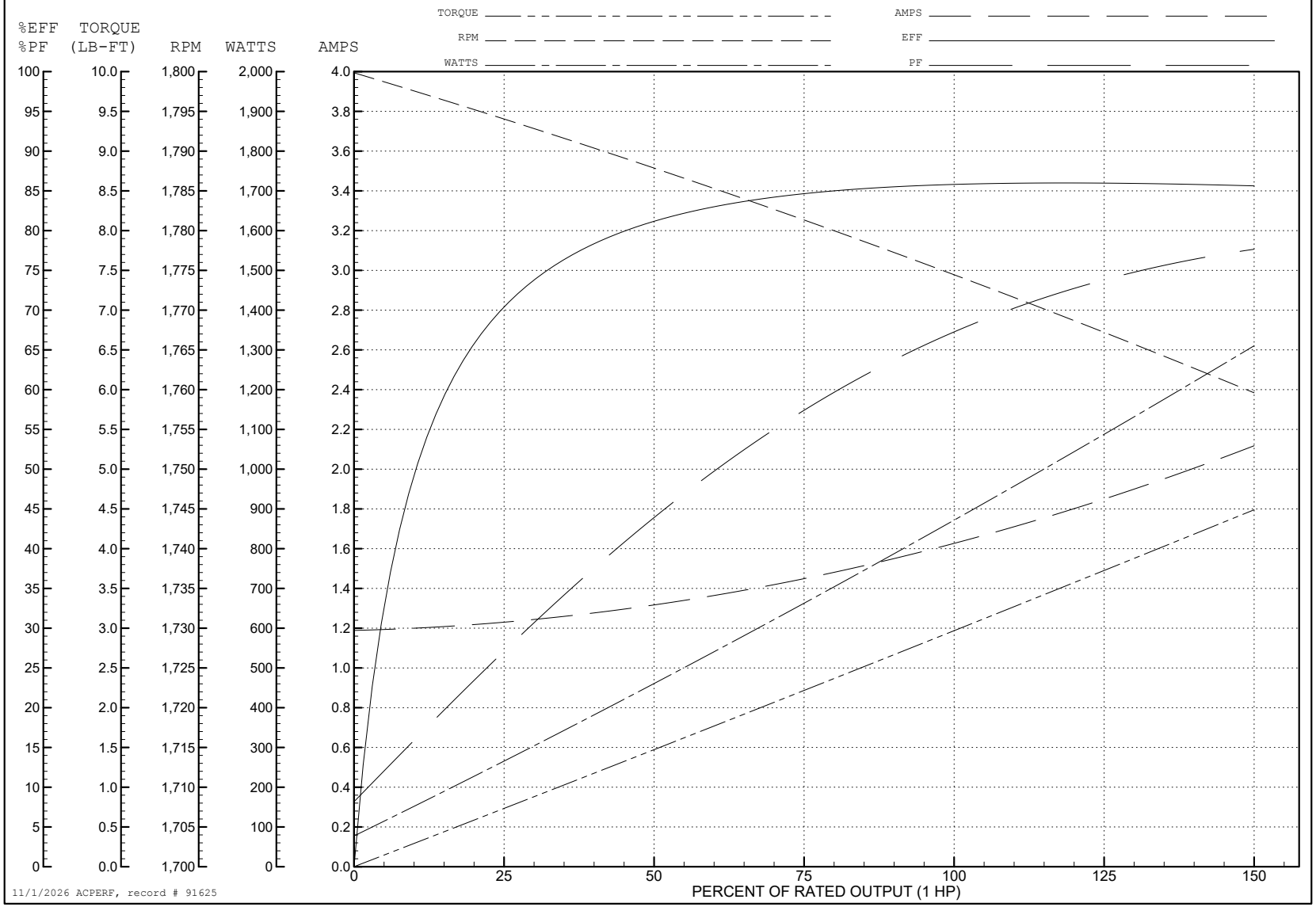
ABB Motors and Mechanical Inc.

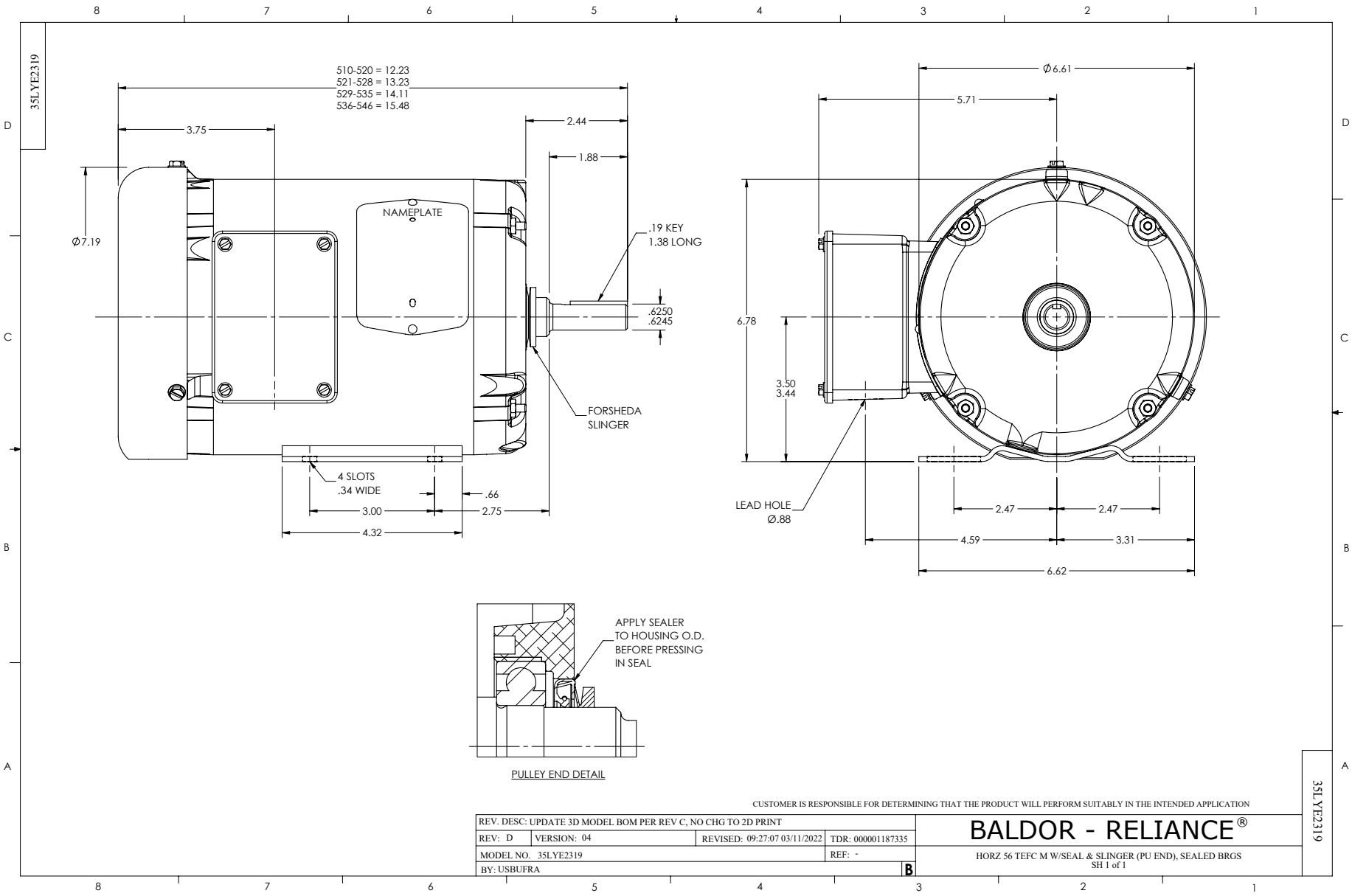
WINDING # 35WGG004

1 HP 3 PH 60 HZ 1770 RPM 460 V 3520M

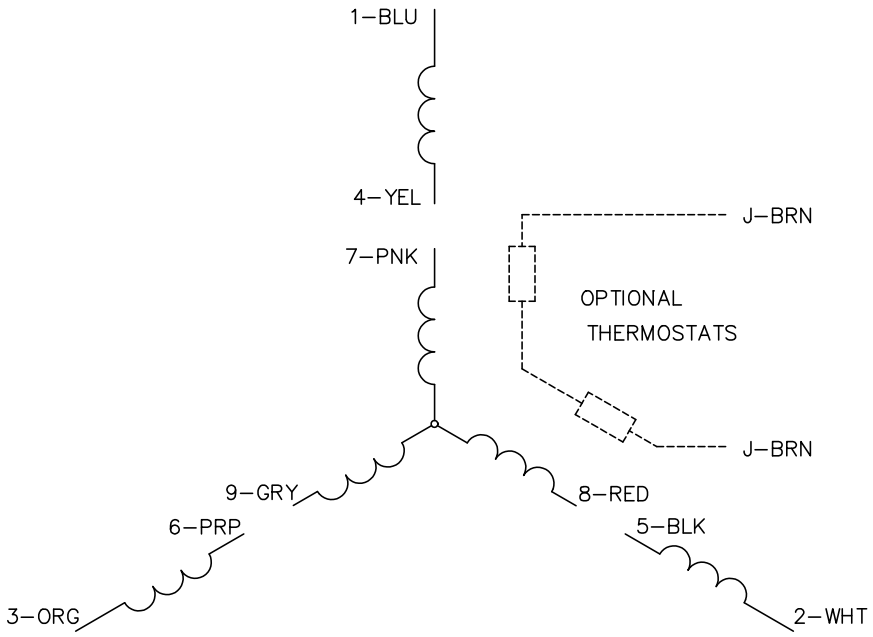
Typical performance - not guaranteed values.

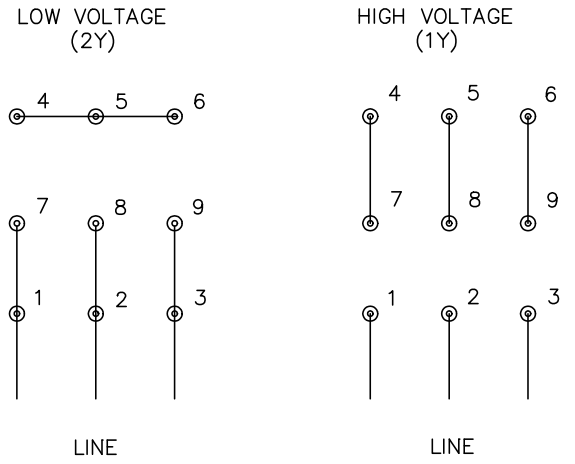
TORQUES(LB-FT): PO=14.6 PU=7.57 LR=9.17 LRA=14.6




35LYE2319
510-520 = 12.23
521-528 = 13.23
529-535 = 14.11
536-546 = 15.48
3.75
2.44
1.88
Ø7.19
NAMEPLATE
.19 KEY
1.38 LONG
.6250
.6245
FORSHEDA
SLINGER
4 SLOTS
.34 WIDE
.66
3.00
2.75
4.32
Ø6.61
5.71
6.78
3.50
3.44
LEAD HOLE
Ø.88
2.47
2.47
4.59
3.31
6.62
APPLY SEALER
TO HOUSING O.D.
BEFORE PRESSING
IN SEAL
PULLEY END DETAIL
CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT THE PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION
REV. DESC: UPDATE 3D MODEL BOM PER REV C, NO CHG TO 2D PRINT
REV: D
VERSION: 04
REVISED: 09:27:07 03/11/2022
TDR: 000001187335
MODEL NO. 35LYE2319
REF: -
BY: USBUFRA
B
BALDOR - RELIANCE®
HORZ 56 TEFC M W/SEAL & SLINGER (PU END), SEALED BRGS
SH 1 of 1
35LYE2319

CD0005





NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0005

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			BALDOR ELECTRIC Co.
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
CD0005		FILE: AAA00005140	MDL: –
		MTL: –	3PH, DV, 9 LEADS