ABB BALDOR RELIANCE

Customer information packet

IDCRPM25404

40HP, 1800, 460V, FL2562, TEFC, F3

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11/1/2026 7:25:04 PM

Specifications

Enclosure	TEFC
Frame	FL2562Z
Frame Material	Exposed Laminations
Frequency	60.00 Hz
Output @ Frequency	40.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
Agency Approvals	CCSA US
	NEMA PREMIUM
Auxiliary Box	NO AUXILLARY BOX
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Constant Torque Speed Range	1-60
Current @ Voltage	40.000 A @ 460.0 V
Duty Rating	CONT
Feedback Device	NO FEEDBACK
Frame Prefix	FL
Heater Indicator	No Heater
High Voltage Full Load Amps	40.0 a
Insulation Class	H
KVA Code	G
Motor Standards	NEMA
Mounting Arrangement	F3
Overall Length	27.79 IN
Product Family	General Industrial
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Service Factor	1.15
Shaft Diameter	2.124 IN
Shaft Ground Indicator	Shaft Grounding
Shaft Rotation	Reversible

Part Detail

Revision	A
Type	AC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	LS6410A
Layout	617514-073
Eff. date	01-21-2022
CD Diagram	422927-001
Poles	04
Leads	
Proprietary	False
Created date	11-02-2021

Speed	1800 rpm
Starting Method	Full Voltage
Thermal Device - Bearing	None
Thermal Device - Winding	Normally Closed Thermostat

Nameplate

000613007QF

DUTY	HP	RPM	AMPS	VOLTS	HZ
CONT	40	1800	40	460	60

CAT.NO.	IDCRPM25404		**SPEC. NO.**	F25-A000-0407							
SER.NO			**FRAME SIZE**	FL2562Z		**TYPE PSM**					
AMB.	40	**S.F.**	1.15	**ENCL.**	TEFC	**PH**	3	**DESIGN**	B	**CODE**	G
NEMA NOM. EFF	96.4	**GUARANTEED EFFICIENCY**	95.6	**POWER FACTOR**	93.3	**INSUL. CLASS**	H				
D.E. BRG.	65BC03JPP30A		**O.D.E. BRG.**	50BC03JPP30A							
VPWM INVERTER DUTY @1.0SF	**CHP HZ**	60-90	**CT HZ**	1-60	**VT HZ**	0-60					
IP54 X/T											

000692000VY

MEAS OPEN CIRCUIT VOLTAGE

IS **VOLTS AT** **RPM.**

Parts List

Part number	Description	Quantity
WS393152	WS F25-A000-0407	1.000 ea
RA389682	RA F25-A000-0407	1.000 ea
418018122A	LABEL	2.000 ea
033775004EA	DRSCR #6-1/4 304 S.S.	4.000 ea
000613007QF	NP,RPM AC - XE WITH CERTIFIED LOGO	1.000 ea
LB1613	LABEL, QR CODE, ADHESIVE LABEL	1.000 ea
000692000XM	LABEL QR CODE	1.000 ea
000692000VY	PERMANENT MAGNET MOTOR NAMEPLATE	1.000 ea
422927001	C/D LABEL	1.000 ea
004824007AB	PAINT,XT	0.100 ea
807582004AAB	BRKT,ODE,L250	1.000 ea
807582003AAA	BRKT,DE,250AC	1.000 ea
BP5068BJ01	BRUSH, .187 X .187 X 1.00	2.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
415045002G	SLGR	1.000 ea
415045002E	SLGR	1.000 ea
400638001H	SPRING WASHER (Customer number 43699)	1.000 ea
036610010AB	MHSLW M10 PLATED	4.000 ea
036000016DB	HHCS	4.000 ea
036100080KA	M10-1.50X 80MM HXSOCHDCS	3.000 ea
418057491A	LIFTING LUG	2.000 ea
036500010AB	METRIC NUT M10-1.5PLTD400	4.000 ea
036500010AB	METRIC NUT M10-1.5PLTD400	4.000 ea
609830005ABC	TBOLT .375 X .925	4.000 ea
BP5248	BP5248	2.000 ea
415000103D	T/LUG #4AWG-1/0AWG W/HOLE FOR .250 BOLT	1.000 ea
415072001B	CLAMP	1.000 ea
417733004AC	GASK C/BOX	1.000 ea
706310640B	BACKPLATE GASKET C/BOX 706310-637	1.000 ea
034180012FA	KEY 3/8X3/8X1-1/2 L - 360	1.000 ea

078547001T	FAN 078547001P	1.000 ea
708534051A	FL250 FAN GRILL	1.000 ea
708534050A	BLOWER SHROUD	1.000 ea
036000012HB	HHCS M6X12MM LONG PLATED	3.000 ea
418057256F	HHCS M6 12MM ZINCPLAT	1.000 ea
418057373A	SCREW SHEET METAL	7.000 ea
418018074A	GROUND LABEL G100 METRIC 160 D.C.	1.000 ea
406673002C	.75 CAP PLUG	1.000 ea
406673002AE	2" CAP PLUG	1.000 ea
036620009AB	M8 EXTERNAL LK WASHER	1.000 ea
706310638A	BACK PLATE FOR 706310-637 WITH 3.12" BOL	1.000 ea
423709011A	WASHER	8.000 ea
708533003A	PLATE, BTM FAN/BLOWER	2.000 ea
706310637A	C/BOX, MILL, RPMAC,9X9X4, 375IN^3	1.000 ea
706310641A	LIPPED CBOX LID FOR 706310-642	1.000 ea
706310640A	LID GASKET C/BOX 706310-637	1.000 ea
036000012HB	HHCS M6X12MM LONG PLATED	4.000 ea
036010012HB	HHCS T/BOX BRACE	16.000 ea
034180024GA	KEY 1/2X1/2X3 L	1.000 ea
000640000P	TAG WINDING THERMOST	1.000 ea
004824007CQR	C2 PAINT SYSTEM MEDIUM GRAY CHARCOAL MET	0.100 ea
LB1549	LABEL, BLANK 1.375 X 2.250 IMPRINTABLE	1.000 ea

S.O.	FRAME	HP	TYPE	PHASE	HERTZ	RPM
--	FL2562	40	PSM	3	60	1800

VOLTS	AMPS	DUTY	AMB^{O}C	INSUL	S.F.	NEMA DESIGN
460	41.7	CONT	40	H	1.15	B

CODE LETTER	ENCL	ROTOR INERTIA (lb-ft^2)	STATOR RES.@ 25^{O}C OHMS (BETWEEN LINES)	
G	TEFC	2.96	.2444	TYPICAL DATA

PERFORMANCE

LOAD	HP	AMPERES	RPM	% POWER FACTOR	% EFFICIENCY
NO LOAD	0	20.4	1800	3.70	N/A
1/4	10.0	17.7	1800	57.2	93.0
2/4	20.0	23.3	1800	84.0	95.7
3/4	30.0	31.9	1800	91.4	96.3
4/4	40.0	41.6	1800	93.3	96.4
5/4	50.0	52.2	1800	93.1	96.1

SPEED TORQUE

	RPM	TORQUE (% FULL LOAD)	TORQUE (lb-ft)	AMPERES
LOCKED ROTOR	0	159	185.4	283.6
PULL OUT	1800	217	254.0	130.4
FULL LOAD	1800	100	116.8	41.6

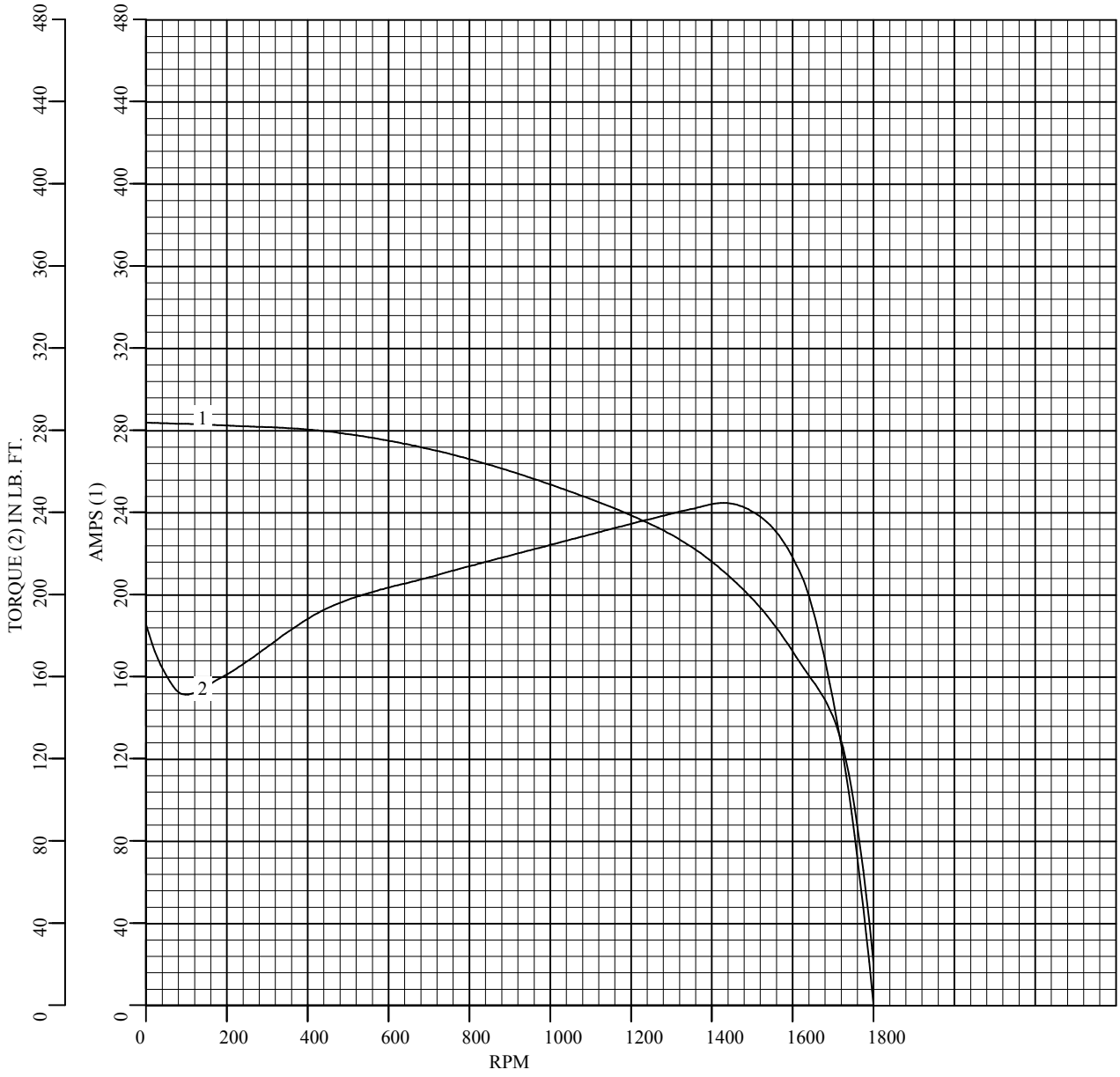
THIS IS A PERMANENT MAGNET MOTOR

GENERATED OPEN CIRCUIT LINE-LINE VOLTAGE at 25^{O}C = 18.5 VOLTS PER 100 RPM

REMARKS:

S.O.	--	HERTZ	60	AMB°C	40	CODE LETTER	G
FRAME	FL2562	RPM	1800	INSUL	H	WK² (lb-ft²)	2.96
HP	40	VOLTS	460	S.F.	1.15	NEMA DESIGN	B
TYPE	PSM	AMPS	41.7	ENCL	TEFC	STATOR RES.@ 25°C	.2444
PHASE	3	DUTY	CONT			OHMS (BETWEEN LINES)	

Amps & Torque vs. RPM
During Acceleration



TYPICAL DATA

BALDOR
A MEMBER OF THE ABB GROUP

DR. BY	CAD
CK. BY	RFM
APP. BY	RFM
DATE	05/25/2016

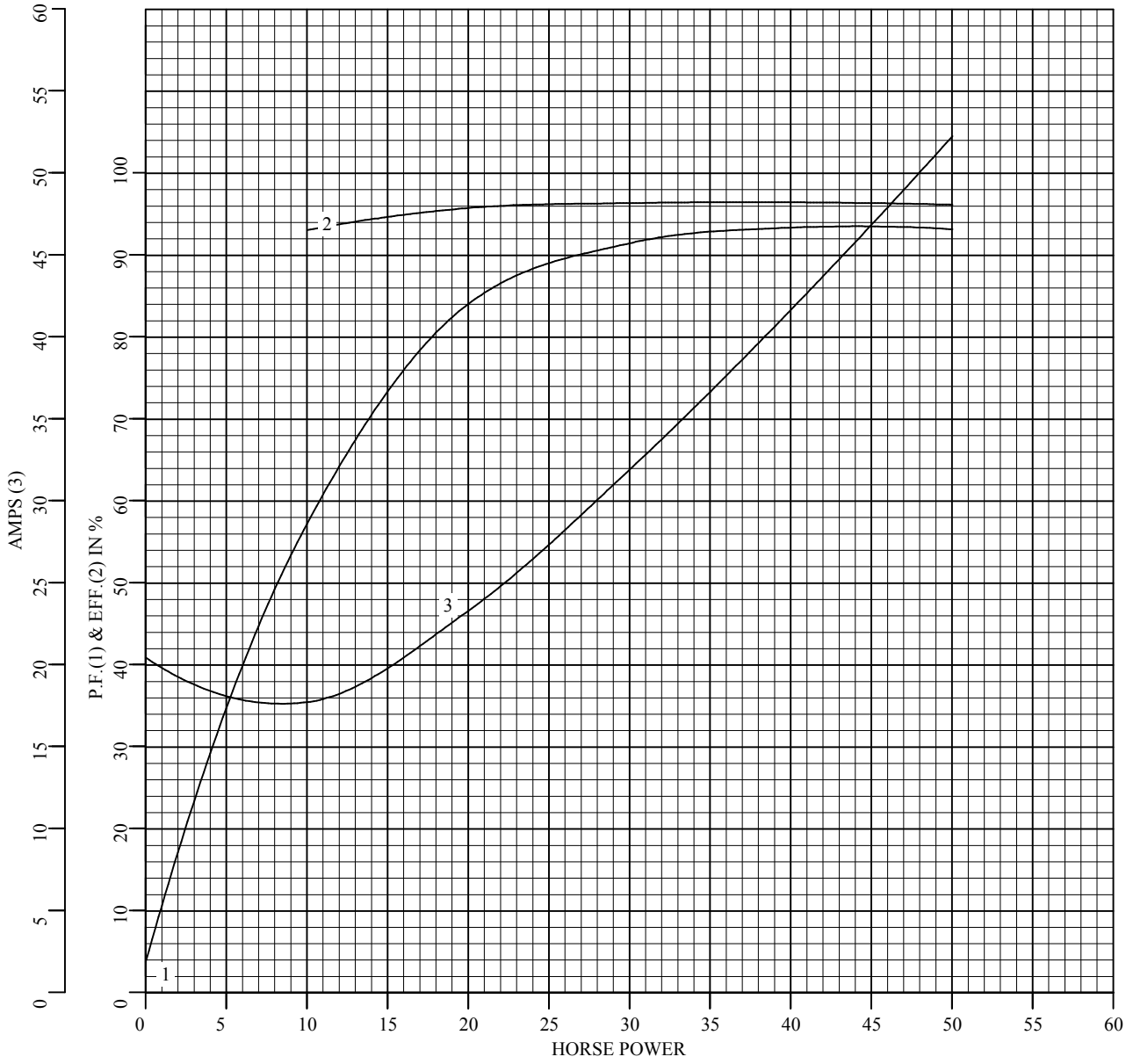
LSPM MOTOR PERFORMANCE CURVES

LS6410A

ISSUE DATE 05/25/2016

S.O.	--	HERTZ	60	AMB°C	40	CODE LETTER	G
FRAME	FL2562	RPM	1800	INSUL	H	WK² (lb-ft²)	2.96
HP	40	VOLTS	460	S.F.	1.15	NEMA DESIGN	B
TYPE	PSM	AMPS	41.7	ENCL	TEFC	STATOR RES.@ 25°C	.2444
PHASE	3	DUTY	CONT			OHMS (BETWEEN LINES)	

Performance Data vs. HP
At Synchronous Speed



TYPICAL DATA

BALDOR
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DR. BY CAD
CK. BY RFM
APP. BY RFM
DATE 05/25/2016

LSPM MOTOR PERFORMANCE CURVES

LS6410A

ISSUE DATE 05/25/2016

RPMAC FINNED FRAME VARIABLE SPEED ALTERNATING CURRENT MOTOR

FL2562Z

617514-073

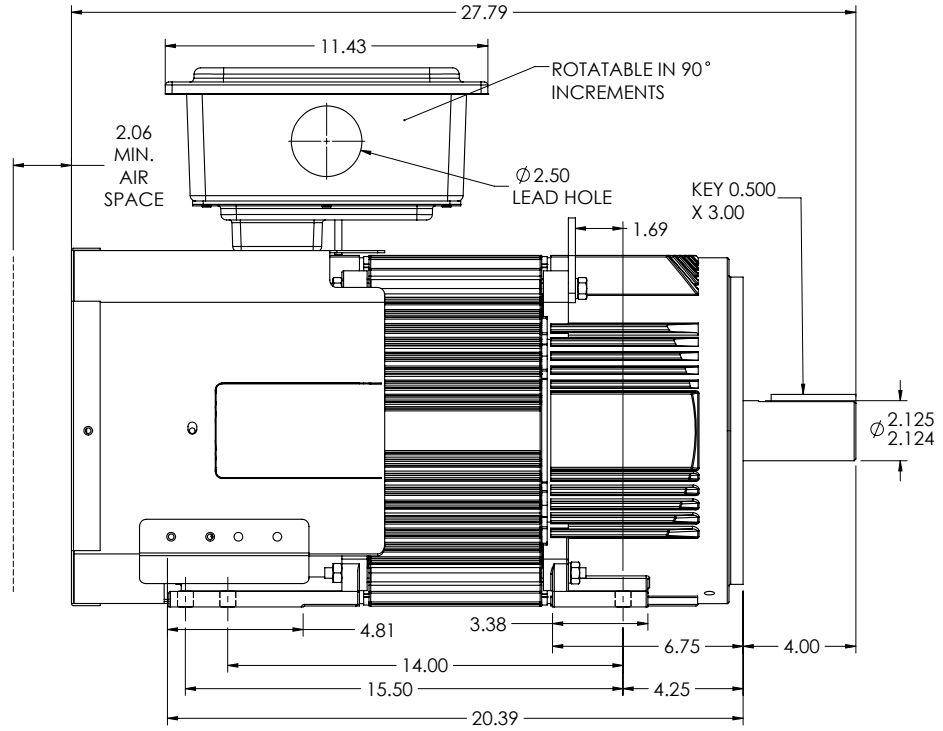
ENCLOSURE: TOTALLY ENCLOSED

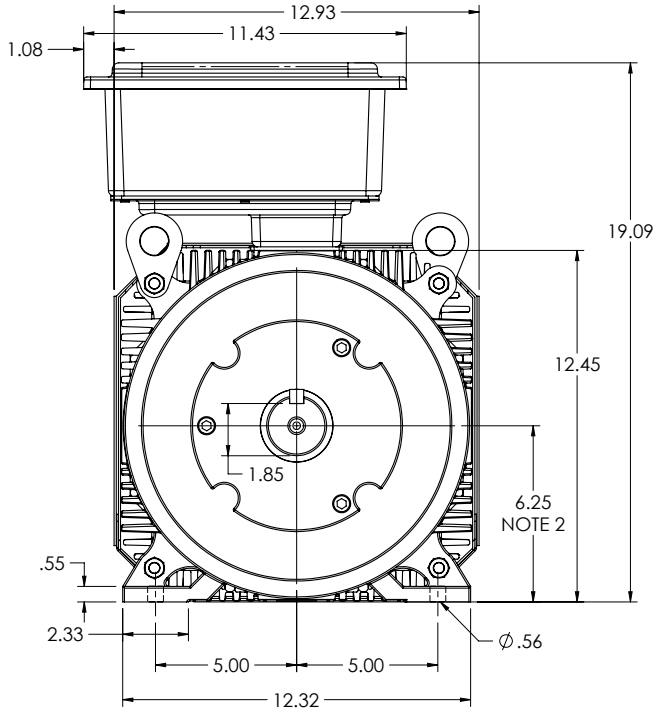
MOUNTING: FOOT

DRIVE METHOD: COUPLED OR BELTED

COOLING: FAN-COOLED

ACCESSORIES: PROVISIONS FOR TACHOMETER MOUNTING ONLY WHEN SPECIFIED





NOTE 1 TACHOMETER MOUNTING
1/2-13 TAP 1.00 DEEP, ON A 7.25 DIA. BOLT CIRCLE FACE RUNOUT AND ECCENTRICITY .004 MAX T.I.R.

NOTE 2 SHAFT HEIGHT WILL NOT BE EXCEEDED. SHIMS UP TO .03 INCHES IN THICKNESS ARE USUALLY REQUIRED FOR COUPLED OR GEARED MACHINES.

NOTE 3 MAXIMUM PERMISSIBLE SHAFT RUNOUT WHEN MEASURED AT END OF STD. SHAFT EXTENSION IS .002 T.I.R. UP TO AND INCLUDING 1.625 DIA. AND .003 T.I.R. 1.625 TO 5 INCH DIA.

235 AMP MILL TERMINAL BOX SHOWN

MOTOR WEIGHT 410 LBS. (MAY VARY 15%)

DIMENSIONS ARE IN INCHES SCALE 1.00

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: CONVERT TO SOLIDWORKS			
REV: A	VERSION: 01	REVISED: 02:33:29 01/25/2023	TDR: 000001202997
MODEL NO. 617514-073			
BY: USANBRO28			B

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DIM SHT,FL2562Z,TEFC,F3 MILL BOX

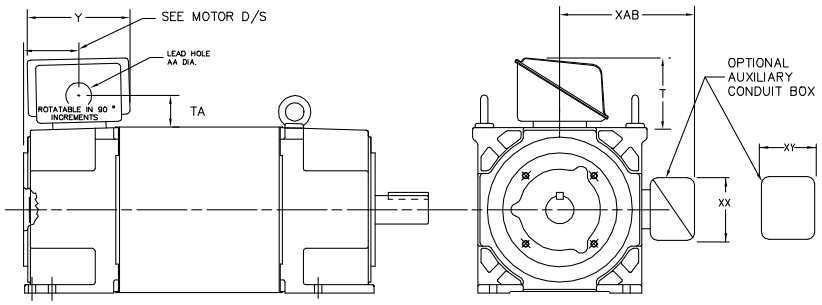
617514-073

616779-050

INDUSTRIAL ALTERNATING CURRENT MOTORS
RPM AC

STEEL, CAST IRON, MILL AND TERMINAL BOARD CONDUIT BOX DIMENSIONS

NEMA FRAMES RL210 thru RL280 and IEC FRAMES RDL132 thru RDL180
NEMA FRAMES FL180 thru FL280 and IEC FRAMES FDL112 thru FDL180



FRAME	TYPE	TERMINAL STRIP	AMPS	C/BOX	Y	TA	T	AA
FL180	STEEL	N	40	706320003A	5.00	1.62	3.00	1.12
FL180	STEEL	Y/N	75	706320005A	6.12	2.38	4.38	1.75/2.00
FL180	STEEL	N	208	706320007A	7.62	2.00	7.00	2.50/3.00
FL180	CAST IRON	Y/N	60	706320004C	5.75	2.38	4.38	1.0 TAP
FL180 & FDL11	MILL	Y	100	706310056A	7.75	2.30	4.40	PG29/PG16
FL210 & RL210	STEEL	N	61	075452000B	6.34	2.00	4.12	1.75
FL210 & RL210	STEEL	N	121	075454001AJ	7.69	2.38	5.25	1.94
FL210 & RL210	STEEL	N	305	706320016A	9.00	4.12	8.44	4.59
FL210 & RL210	CAST IRON	N	110	075460062B	7.25	2.50	5.25	1.5 TAP
FL210 & RL210 FDL13 & RDL13	MILL	Y	100	706310225R 706310056A	7.75	2.30	4.40	PG29/PG16
FL210 & RL210 FDL13 & RDL13	MILL	Y	160	706310226R 706310056B	9.00	3.06	5.40	PG36/PG16
FL210 & RL210 FDL13 & RDL13	MILL	Y/N	235	706310637A	11.42	4.00	6.72	2.50
FL250 & RL250	STEEL	N	61	075452000B	6.34	2.00	4.12	1.75
FL250 & RL250	STEEL	N	121	075454001AJ	7.69	2.38	5.25	1.94
FL250 & RL250	STEEL	N	305	706320016A	9.00	4.12	8.44	4.59
FL250 & RL250	CAST IRON	N	110	075460062B	7.25	2.50	5.25	1.5 TAP
FL250 & RL250	CAST IRON	N	210	706320013A	10.50	4.88	9.00	4.0 TAP
FL250 & RL250 FDL16 & RDL16	MILL	Y	100	706310225R 706310056A	7.75	2.30	4.40	PG29/PG16
FL250 & RL250 FDL16 & RDL16	MILL	Y	160	706310226R 706310056B	9.00	3.06	5.40	PG36/PG16
FL250 & RL250 FDL16 & RDL16	MILL	Y/N	235	706310637A	11.42	4.00	6.72	2.50
FL250 & RL250 FDL16 & RDL16	MILL	Y	400	706310063B	14.39	7.43	12.15	BLANK
FL280 & RL280	STEEL	N	160	706320009A	7.25	3.50	7.06	2.50
FL280 & RL280	STEEL	N	305	706320016A	9.00	4.12	8.44	4.59
FL280 & RL280	STEEL	N	500	702658001C	14.62	7.56	12.70	5.00
FL280 & RL280	CAST IRON	N	140	706320012B	9.25	4.81	8.56	3.0 TAP
FL280 & RL280	CAST IRON	N	210	706320013A	10.50	4.88	9.00	4.0 TAP
FL280 & RL280	CAST IRON	N	510	706320014D	15.00	7.56	12.81	5.0 TAP
FL280 & RL280 FDL18 & RDL18	MILL	Y	100	706310056A	7.75	2.30	4.40	PG29/PG16
FL280 & RL280 FDL18 & RDL18	MILL	Y	160	706310056B	9.00	3.06	5.40	PG36/PG16
FL280 & RL280 FDL18 & RDL18	MILL	Y/N	235	706310637A	11.42	4.00	6.72	2.50
FL280 & RL280 FDL18 & RDL18	MILL	Y	400	706310063B	14.39	7.43	12.15	BLANK

OPTIONAL AUXILIARY CONDUIT BOX DIMENSIONS (MAXIMUM)

FRAME SIZE	XAB	XX	XY	PART NUMBER	FRAME SIZE	XAB	XX	XY	PART NUMBER
FL210/FDL132/RL210/RDL132	7.38	4.25	4.25	602007-26-A	FL210/FDL132/RL210/RDL132	10.88	8.00	8.00	706310-3-B
FL250/FDL160/RL250/RDL160	8.44	4.25	4.25	602007-26-A	FL250/FDL160/RL250/RDL160	11.88	8.00	8.00	706310-3-B
FL280/FDL180/RL280/RDL180	9.12	4.25	4.25	602007-26-A	FL280/FDL180/RL280/RDL180	12.62	8.00	8.00	706310-3-B

(1) 'AA' CONDUIT.
(2) 'AA' PIPE TAP.
(3) CUSTOMER TO PROVIDE HOLE FOR CONDUIT.
(4) 2' DN -5A or 1' TAP DN -4C

TERMINAL BOX CAN BE ROTATED FOR LEAD OUTLET AT TOP, SIDES OR BOTTOM. TERMINAL BOX LOCATED ON OPPOSITE SIDE WHEN F-2, W-1, W-4, W-5, W-7, OR C-1 MOUNTING IS SPECIFIED. BOX LOCATED ON TOP WHEN SPECIFIED.

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

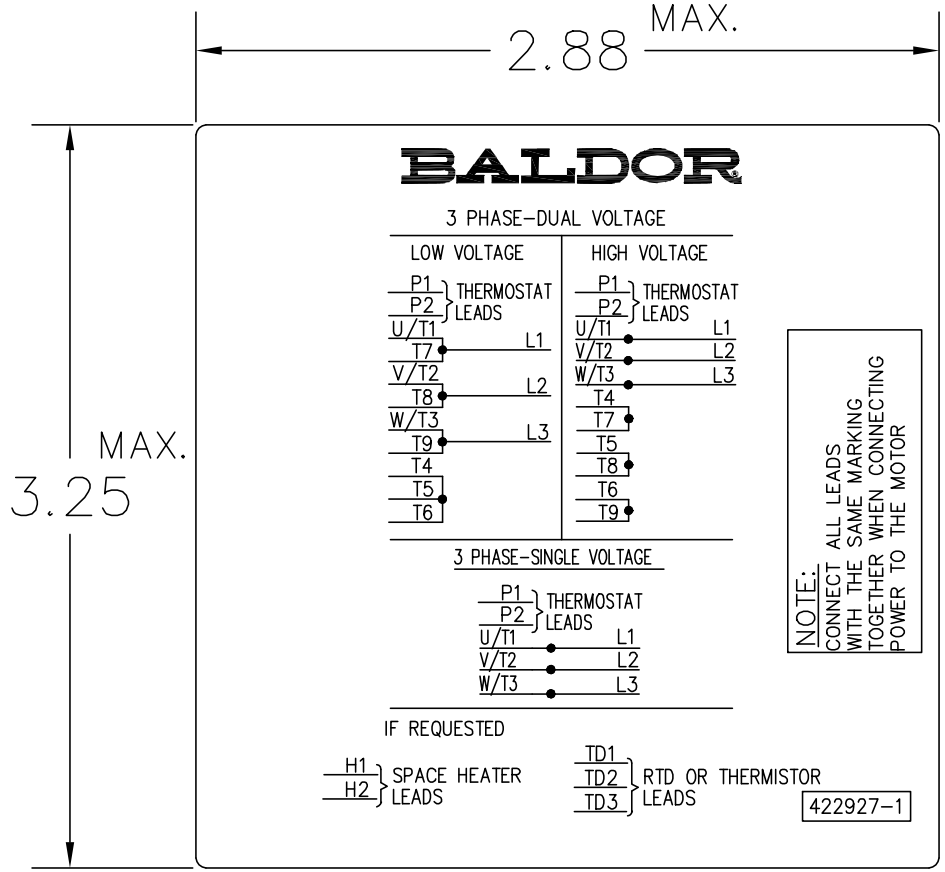
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REV. DESC: ADD 706310-637 & 639 BOX		TDR: 00000118O260
REV. LTR: F	VERSION: 06	
FILE: \RGV\00003\692	REVISED: 11:08:56 10/26/2021	BY: RGGRWM
MTL: -		

DIM SHT NEMA RL210-RL280 FL180-FL280 IEC RDL132-RDL180
SH 1 of 1

616779-050

422927–001



NOTE:
DATA TO BE SIZED SO THAT IT FITS INTO MATERIAL DECAL DIMENSIONS. MAKE LETTERS & NUMBERS AS LARGE AS POSIBLE.

MATERIAL: CERAMATIC DGF–P4
PERMA GRIP ADHESIVE

ALL LETTERS, NUMBERS AND LINES TO BE BLACK ON WHITE BACKGROUND.

422927–001

REV. DESC: CHANGE BACKGROUND COLOR FROM GOLD TO WHITE			BALDOR
REV. LTR: B	VERSION: 02	TDR: 000000788708	
FILE: \RGG\00000\203		REVISED: 08:09:29 03/04/2013	EXTERNAL CONNECTION LABEL
MTL: –		BY: RGGWT	SH 1 of 1