

ABB BALDOR RELIANCE III

Customer information packet

VECP2334T

20HP, 1770RPM, 3PH, 60HZ, 256TC, 0960M, TEFC, F

Class - CLI GP A,B,C,D

Division - Division II

Specifications

Enclosure	TEFC
Frame	256TC
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	CL I GP A,B,C,D
Haz Area Division	Division II
Motor Letter Type	Three Phase
Output @ Frequency	20.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	CCSA US CSA EEV NEMA PREMIUM NEMA_PREMIUM UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Constant Torque Speed Range	1.0
Current @ Voltage	52.000 A @ 208.0 V 48.000 A @ 230.0 V 24.000 A @ 460.0 V
Design Code	A
Drip Cover	Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated

Part Detail

Revision	P
Type	AC
Mech. spec.	09H181
Base	
Status	PRD/A
Elec. spec.	09WGT459
Layout	09LYH181
Eff. date	09-16-2025
CD Diagram	CD0180
Poles	04
Leads	9#10
Proprietary	False
Created date	11-27-2017

Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None
Haz Area Temp Code	T3C
Heater Indicator	No Heater
High Voltage Full Load Amps	24.0 a
Insulation Class	F
Inverter Code	Inverter Duty
KVA Code	J
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	2700 rpm
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	0960M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	27.41 IN
Power Factor	83
Product Family	Super-E Chemical Processing
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.625 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1770 rpm
Speed Code	Single Speed

Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate
NP3995ABEL

CAT #		VECP2334T				SER				CC		010A				
SPEC		09H181T459G1				RATING		40C AMB-CONT								
HZ		VOLTS		AMPS		RPM		HP	CODE		SF	DES	PF	NEMA NOM. EFF		
60		230/460		48/24		1770		20	J		1.15	A	83	%	93	%
													%		%	
PH	3	CL	F	MAX RPM	2700	MAX CORR KVAR		5.35	USABLE AT 208V				N/A			
IP55		FR	256TC	ENCL	TEFC	DE BRG		6309	ODE BRG		6309					
GREASE		POLYREX EM							MTR WT		354	LBS				
USABLE AT		50HZ 15HP 190/380V 44/22A							SF1.0							
CL I DIV 2 GRPS A,B,C,D						CL I ZONE 2 GRPS				IIA,IIB,IIC			TEMP T	160	C	
1.0 SF ON PWM INVERTER				POWER		INV TEMP CL		180	C							
CHP	60-90	HZ	1.5:1	CT	1.0-60	HZ	60:1	VT	0-60	HZ	1000:1					
SPACE HEATER LEADS H1-H2:					TIE LIKE NUMBERS				TOGETHER							
V		A		W		MAX SPACE HEATER TEMP										

Parts List

Part number	Description	Quantity
SA348231	SA 09H181T459G1	1.000 ea
RA336783	RA 09H181T459G1	1.000 ea
09FN3001D01SP	EXTERNAL FAN, PLASTIC (COMES W/SCREW FRO	1.000 ea
09CB1002A12P	KOBX W/1.25 NPT LEAD HOLE & 2.38 MTG HOL	1.000 ea
09GS1010	GASKET, DWG, LEADWIRE SEPERATOR	1.000 ea
51XW2520A12	.25-20 X .75, TAPTITE II, HEX WSHR SLTD	4.000 ea
WD1000B17	T&B CX35TN OR L35P TERMINAL LUG	1.000 ea
10XN2520K08	1/4-20 X .50 GRADE #5, STL, ZINC PLATE	1.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	1.000 ea
HA3400A39	STUD- 3/8-16 X 6.44 OAL HEX	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
HA4017A08	.125 X 3.50 LGTH GREASER EXTEN.	1.000 ea
HA4017A02	.125X2.50 GREASER EXTENS.F/S	1.000 ea
HW4019A01	PIPE COUPLING 1/8 NPT,STEEL,ZINC COATING	1.000 ea
HW5100A11	W3917-042 WVY WSHR (WB)	1.000 ea
10XN2520K28	1/4-20 X 1.75" HX HD SCRWGRADE 5, ZINC P	2.000 ea
09EP1300A12P	ENDPLATE, MACH EPOXY PRIMER	1.000 ea
10XN3816K24	3/8-16 X 1.50 HEX HD CAP SCREW, GRADE 5	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
10XN2520K36	1/4-20 X 2.25" HX HD SCRWGRADE 5, ZINC P	4.000 ea
09FH1000A03P	FAN HOUSING, MACH W/EPOXY PRIMER	1.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
XY3816A12	3/8-16 FINISHED NUT W/SERRATIONS	4.000 ea
09FH1500A01P	DRIP COVER, MACH W/EPOXY PRIMER	1.000 ea
10XN2520K28	1/4-20 X 1.75" HX HD SCRWGRADE 5, ZINC P	4.000 ea
HW4600B44	V-RING SLINGER 1.500 X 1.810 X .28 VITON	1.000 ea
HW4600B67	V-RING SLINGER 1.770 X 2.170 X .28 VITON	1.000 ea
12CB1503P	CONDUIT BOX LID, CAST W/EPOXY PRIMER	1.000 ea
12GS1002	GASKET, CONDUIT BOX LID, NEOP	1.000 ea
10XN3118K16	5/16-18 X 1' GRADE #5, STL, ZINC PLATE	2.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	2.000 ea

HW2501G25	KEY, 3/8 SQ X 2.875	1.000 ea
MJ5001A27	32220KN GRAY SEALER *MIN BUY 4 QTS=1GAL	0.031 qt
MJ5002A01	SILICON RUBBER SEALANT, 732CL 10.3 OZ TU	0.023 ea
PK6014	STEEL STRAP FOR 309-312 BASELESS MOTORS	4.000 ea
19XW3118A08	.31-18 X .50 HEX WASHER HEAD TAPTITE II	4.000 ea
09EP1118A05LP5	FREP MACH, 309 BRG. EPOXY PRIMER	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.080 lb
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 ea
MG1025N19	WILKOFAS, 778.50, RELIANCE BLUE-GREEN 8	0.050 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 ea
NP3995ABEL	SS SUPER-E SD XEX CLI DIV2 UR CSA-C-US E	1.000 ea
40PA1017	PACKAGING GROUP, 09 VERT LARGE FLANGE	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
LD7020E09	LEAD SET, 10AWG, 9 LEAD, 20" LONG LEADS	1.000 ea

AC Induction Motor Performance Data

Record # 68075

Typical performance - not guaranteed values

Winding: 09WGT459-R011		Type: 0960M	Enclosure: TEFC
Nameplate Data		460 V, 60 Hz: High Voltage Connection	
Rated Output (HP)	20	Full Load Torque	59.27 LB-FT
Volts	230/460	Start Configuration	direct on line
Full Load Amps	48/24	Breakdown Torque	232 LB-FT
R.P.M.	1770	Pull-up Torque	126 LB-FT
Hz	60 Phase	Locked-rotor Torque	141 LB-FT
NEMA Design Code	A KVA Code	Starting Current	198 A
Service Factor (S.F.)	1.15	No-load Current	10.4 A
NEMA Nom. Eff.	93 Power Factor	Line-line Res. @ 25°C	0.33814 Ω
Rating - Duty	40C AMB-CONT	Temp. Rise @ Rated Load	58°C
S.F. Amps		Temp. Rise @ S.F. Load	70°C
		Locked-rotor Power Factor	26.5

Load Characteristics 460 V, 60 Hz, 20 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	45	67	78	83	86	87	85
Efficiency	89.2	93	93.7	93.6	93.1	92.4	93.3
Speed	1793.2	1786.4	1779.1	1771.9	1763.7	1755.3	1767
Line amperes	11.8	15	19.2	24	29.3	34.9	27.2

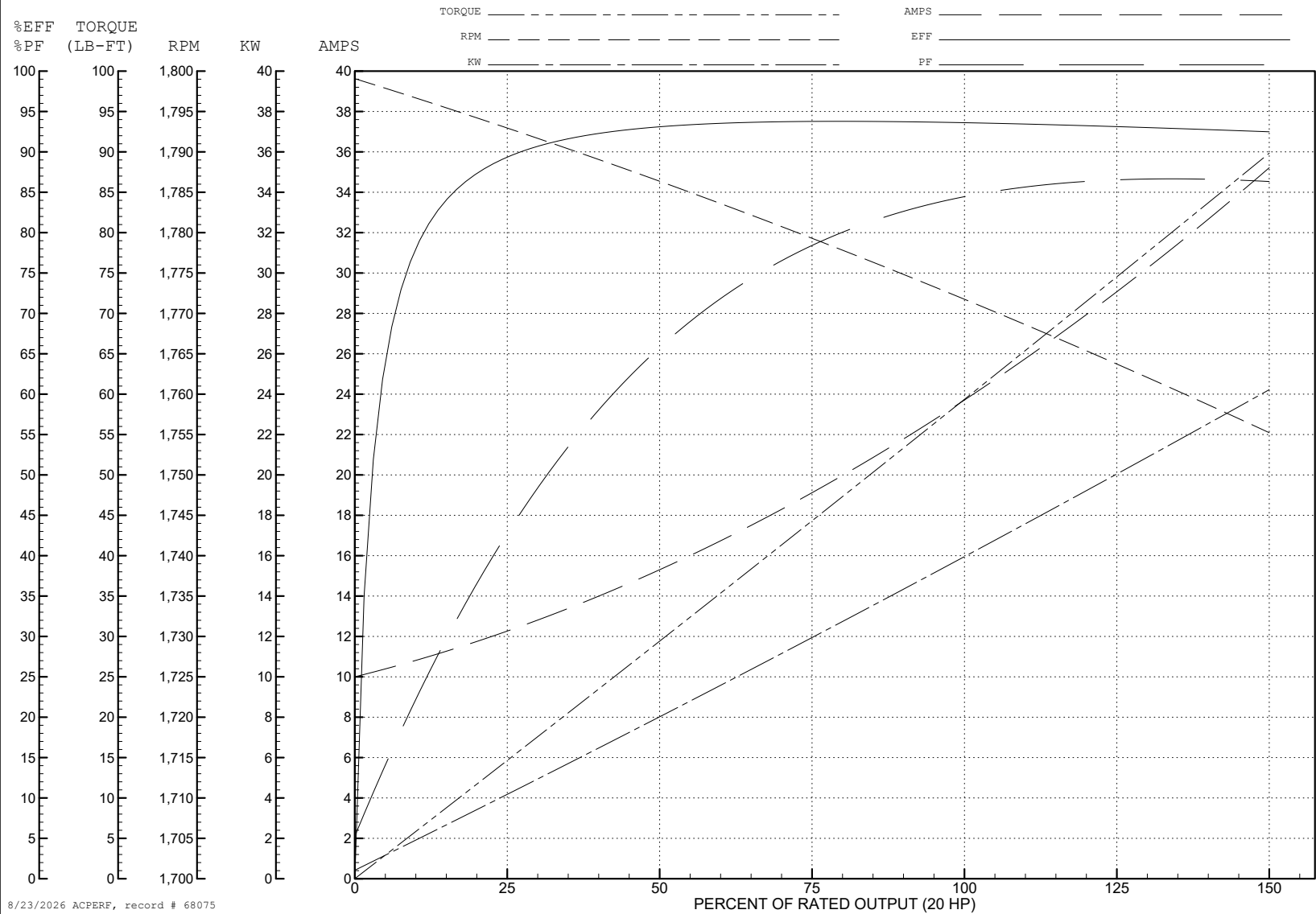
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WINDING # 09WGT459

Typical performance - not guaranteed values.

20 HP 3 PH 60 HZ 1770 RPM 460 V 0960M

TORQUES (LB-FT): PO=232 PU=126 LR=141 LRA=198



AC Induction Motor Performance Data

Record # 114686

Typical performance - not guaranteed values

Winding: 09WGT459-RXXX			Type: 0960M		Enclosure: TEFC	
Nameplate Data				400 V, 60 Hz: High Voltage Connection		
Rated Output (HP)		15		Full Load Torque		44.44 LB-FT
Volts		200/400		Start Configuration		direct on line
Full Load Amps		40.6/20.3		Breakdown Torque		172 LB-FT
R.P.M.		1770		Pull-up Torque		91 LB-FT
Hz	60	Phase	3	Locked-rotor Torque		102 LB-FT
NEMA Design Code		A	KVA Code	Starting Current		168 A
Service Factor (S.F.)		1.15		No-load Current		7.96 A
NEMA Nom. Eff.		92.4	Power Factor	Line-line Res. @ 25°C		0.332 Ω
Rating - Duty		50C AMB-CONT		Temp. Rise @ Rated Load		43°C
S.F. Amps				Temp. Rise @ S.F. Load		51°C
				Locked-rotor Power Factor		27
				Rotor inertia		2.65 lb-ft²

Load Characteristics 400 V, 60 Hz, 15 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	49	70	80	85	87	88	86
Efficiency	88.6	92.6	93.5	93.5	93	92.4	93.2
Speed	1793	1787	1779	1772	1764	1756	1767
Line amperes	9.41	12.38	16.14	20.34	24.94	29.8	23.1

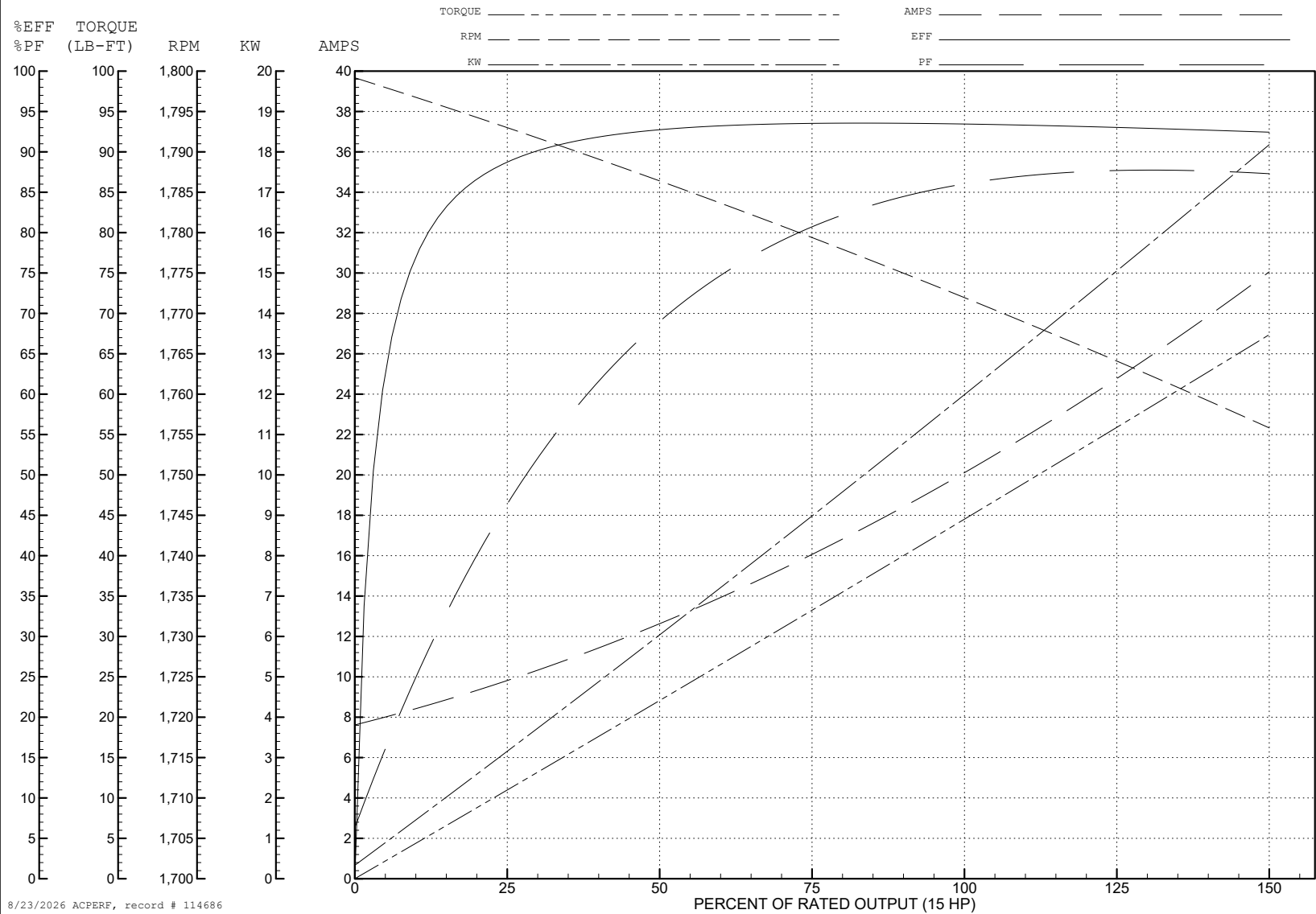
ABB Motors and Mechanical Inc.

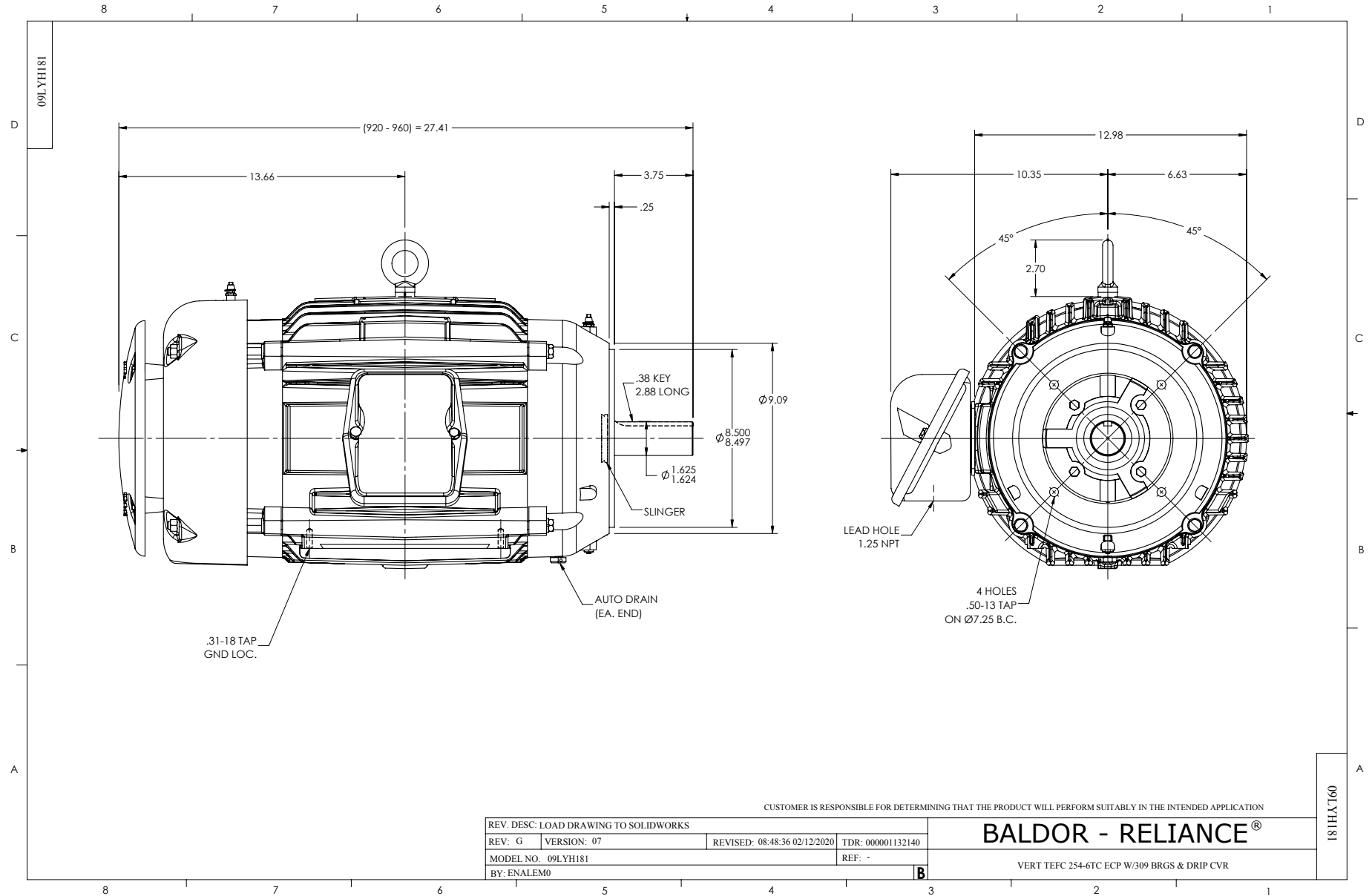
WINDING # 09WGT459

Typical performance - not guaranteed values.

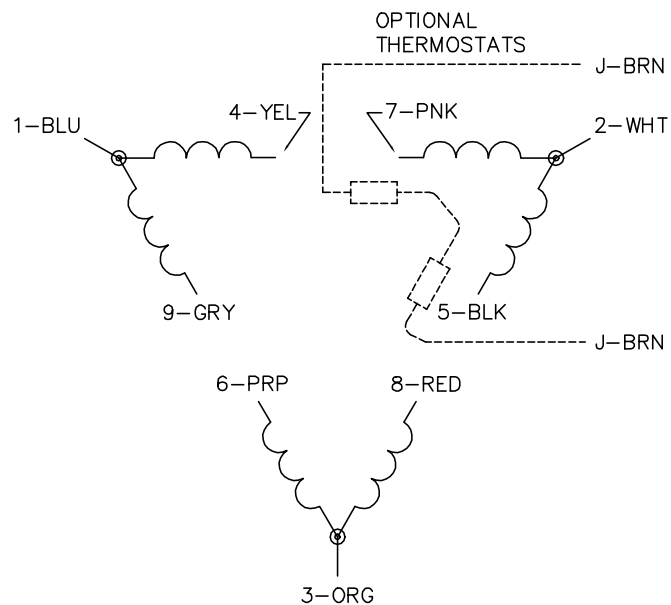
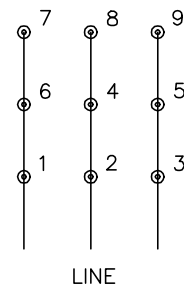
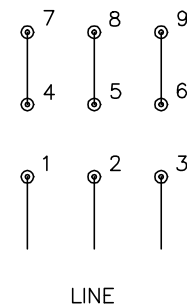
15 HP 3 PH 60 HZ 1770 RPM 400 V 0960M

TORQUES (LB-FT): PO=172 PU=91 LR=102 LRA=168





CD0180


 LOW VOLTAGE
(2D)

 HIGH VOLTAGE
(1D)

NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: ADD CLASS CONN00000007

REV. LTR: D

VERSION: 01

TDR: 000001099922

FILE: \AAA\00005\148

REVISED: 10: 25: 29 02/19/2019

BY: ENBRIRO

MTL: —


BALDOR - RELIANCE®

3PH, DV, 9 LEADS, DELTA CONNECTION

SH 1 of 1

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