

ABB BALDOR RELIANCE III

Customer information packet

VECP4102T

20HP, 1180RPM, 3PH, 60HZ, 286TC, 1054M, TEFC, F

Class - CLI GP A,B,C,D

Division - Division II

Specifications

Enclosure	TEFC
Frame	286TC
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	CLI GP A,B,C,D
Haz Area Division	Division II
Motor Letter Type	Three Phase
Output @ Frequency	20.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	CCSA US CSA EEV NEMA PREMIUM NEMA_PREMIUM UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Constant Torque Speed Range	1.0
Current @ Voltage	56.000 A @ 208.0 V 54.000 A @ 230.0 V 27.000 A @ 460.0 V
Design Code	A
Drip Cover	Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	91.7 %
Electrically Isolated Bearing	Not Electrically Isolated

Part Detail

Revision	H
Type	AC
Mech. spec.	10G312
Base	
Status	PRD/A
Elec. spec.	10WGY730
Layout	10LYG312
Eff. date	09-29-2025
CD Diagram	CD0180
Poles	06
Leads	9#10
Proprietary	False
Created date	08-11-2017

Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None
Haz Area Temp Code	T3C
Heater Indicator	No Heater
High Voltage Full Load Amps	27.0 a
Insulation Class	F
Inverter Code	Inverter Duty
KVA Code	H
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	1800 rpm
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1054M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	30.70 IN
Power Factor	77
Product Family	Super-E Chemical Processing
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.875 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1180 rpm
Speed Code	Single Speed

Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3241																	
CAT.NO.	VECP4102T			P/N						ENCLOSURE		TEFC					
SPEC.	10G312Y730G1		CC	010A	FRAME	286TC		S/N									
HP	20			CLASS		F	HZ	60	DES	A							
RPM	1180			RPM MAX		1800		PH	3	KVA-CODE		H					
VOLT	230/460			MOTOR WEIGHT			503										
AMP	54/27			SER.F.		1.15	PF	77	ODE BRG		6311	DE BRG		6311			
RATING	40C AMB-CONT			NEMA-NOM-EFF			91.7		GREASE		POLYREX EM						
									INV.TYPE		PWM						
TEMP CODE	T3C	INVERTER-TEMP-CODE			180												
TEMP =	160	C HP FR	60	C HP TO		90											
CT HZ FROM	1.0	CT HZ TO		60													
HTR-VOLTS		HTR-AMPS			HTR-WATTS			MAX. SPACE HEATER TEMP.					VT HZ FROM		O	VT HZ TO	60

Parts List

Part number	Description	Quantity
SA343151	SA 10G312Y730G1	1.000 ea
RA331596	RA 10G312Y730G1	1.000 ea
09FN3001C02	EXTERNAL FAN, PLASTIC (COMES W/SCREW FRO	1.000 ea
10CB1000A09P	KOBX, MACH W/1.50 NPT & PRIMER	1.000 ea
09GS1010	GASKET, DWG, LEADWIRE SEPERATOR	1.000 ea
10XN3118K16	5/16-18 X 1' GRADE #5, STL, ZINC PLATE	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
WD1000B16	T&B CX70TN OR L70P TERMINAL LUG	1.000 ea
10XN2520K06	1/4-20 X 3/8" HX HD SCREWGRADE 5, ZINC P	1.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	1.000 ea
10XN3816K28	3/8-16 X 1.75 HEX HD CAP SCREW, GRADE 5	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
HW4600B40	V-RING SLINGER 2.000 X 2.680 X .28 VITON	1.000 ea
HA1005A04	SLINGER, OD 3.620, ID 1.98,	1.000 ea
HW5100A13	W4627-047 WVY WSHER	1.000 ea
HA4017A11	1/8 X 2.75 GREASE EXT (F/S)	1.000 ea
HA4017A03	.125 X 1.75 GREASE EXT (F/S)	1.000 ea
HW4019A01	PIPE COUPLING 1/8 NPT,STEEL,ZINC COATING	1.000 ea
10XN3118K40	5/16-18 X 2.25" HEX HD, GRADE 5	4.000 ea
10EP1305A01P	PU ENDPLATE, MACH EPOXY	1.000 ea
10XN3816K28	3/8-16 X 1.75 HEX HD CAP SCREW, GRADE 5	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
10XN3118K40	5/16-18 X 2.50" HEX HD, GRADE 5	4.000 ea
10FH1007A06P	FAN HOUSING MODEL 310 TEFC MOTORS W/EPOX	1.000 ea
10XN3118K24	5/16-18 X 1.50" HEX HD, GRADE 5	3.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	3.000 ea
12FH1500A01P	MACH DRIP COVER 310-312 MTRS	1.000 ea
10XN3816K36	3/8-16 X 2.25 HEX HD CAP SCREW, GRADE 5	4.000 ea
10CB1503P	CONDUIT BOX LIPPED, CAST W/EPOXY PRIMER	1.000 ea
14GS1003	GASKET CONDUIT BOX LID, NEOP	1.000 ea
10XN2520K16	1/4-20 X 1" HX HD SCRW GRADE 5, ZINC P	4.000 ea

HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	4.000 ea
HW2501H28	KEY, 1/2 SQ X 3.250	1.000 ea
MJ5001A27	32220KN GRAY SEALER *MIN BUY 4 QTS=1GAL	0.031 qt
MJ5002A01	SILICON RUBBER SEALANT, 732CL 10.3 OZ TU	0.026 ea
PK6014	STEEL STRAP FOR 309-312 BASELESS MOTORS	4.000 ea
10XN3816K10	BOLT, 3/8-16 X 5/8 HHCS YZ	4.000 ea
10EP1110A06LP5	FREP, MACH W/PRIMER & MG1025L14	1.000 ea
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.130 lb
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 ea
MG1025N19	WILKOFAS, 778.50, RELIANCE BLUE-GREEN 8	0.070 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	4.000 ea
LB1002N	LABEL,MARINE DUTY (ON ROLLS)	1.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
LC0181	CONNECTION LABEL	1.000 ea
NP3241	SS SUPER-E INV UL CSA-EEV PREM CC	1.000 ea
10PA1025	PACKAGING GROUP, PRINT PK1151A06	1.000 ea
LB1449	DIV-2/NEC WARNING LABEL	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea

AC Induction Motor Performance Data

Record # 52812

Typical performance - not guaranteed values

Winding: 10WGY730-R020				Type: 1054M		Enclosure: TEFC	
Nameplate Data				460 V, 60 Hz: High Voltage Connection			
Rated Output (HP)		20		Full Load Torque		90.1 LB-FT	
Volts		230/460		Start Configuration		direct on line	
Full Load Amps		54/27		Breakdown Torque		276 LB-FT	
R.P.M.		1180		Pull-up Torque		115 LB-FT	
Hz	60	Phase	3	Locked-rotor Torque		166 LB-FT	
NEMA Design Code		A	KVA Code	H	Starting Current		165 A
Service Factor (S.F.)		1.15		No-load Current		13.1 A	
NEMA Nom. Eff.		91.7	Power Factor	77	Line-line Res. @ 25°C		0.425 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		65°C	
S.F. Amps				Temp. Rise @ S.F. Load		79°C	
				Locked-rotor Power Factor		32	
				Rotor inertia		6.61 LB-FT2	

Load Characteristics 460 V, 60 Hz, 20 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	39	60	71	77	79	80	78
Efficiency	86.6	91.1	91.9	91.7	90.9	89.8	91.2
Speed	1194.6	1189.5	1184.1	1178.3	1171.4	1163.8	1174
Line amperes	14.3	17.5	21.9	26.9	32.7	39.3	30.4

ABB Motors and Mechanical Inc.

WINDING # 10WGY730

Typical performance - not guaranteed values.

20 HP 3 PH 60 HZ 1180 RPM 460 V 1054M

TORQUES (LB-FT): PO=276 PU=115 LR=166 LRA=165





