

ABB BALDOR RELIANCE III

Customer information packet

VECP4111T

25HP, 1180RPM, 3PH, 60HZ, 324TC, 1260M, TEFC, F

Class - CLI GP A,B,C,D

Division - Division II

Specifications

Enclosure	TEFC
Frame	324TC
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	CLI GP A,B,C,D
Haz Area Division	Division II
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	CCSA US CSA EEV NEMA PREMIUM NEMA_PREMIUM UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Constant Torque Speed Range	1.0
Current @ Voltage	69.000 A @ 208.0 V 63.000 A @ 230.0 V 32.000 A @ 460.0 V
Design Code	A
Drip Cover	Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated

Part Detail

Revision	W
Type	AC
Mech. spec.	12E914
Base	
Status	PRD/A
Elec. spec.	12WGY116
Layout	12LYE914
Eff. date	10-16-2025
CD Diagram	CD0180
Poles	06
Leads	9#8
Proprietary	False
Created date	06-08-2011

Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None
Haz Area Temp Code	T3
Heater Indicator	No Heater
High Voltage Full Load Amps	32.0 a
Insulation Class	F
Inverter Code	Inverter Duty
KVA Code	H
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	1800 rpm
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 8 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1260M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	33.03 IN
Power Factor	79
Product Family	Super-E Chemical Processing
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1180 rpm
Speed Code	Single Speed

Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate
NP3241

CAT.NO.	VECP4111T		P/N		ENCLOSURE				TEFC	
SPEC.	12E914Y116	CC	010A	FRAME	324TC		S/N			
HP	25		CLASS	F	HZ	60	DES	A		
RPM	1180		RPM MAX	1800		PH	3	KVA-CODE	H	
VOLT	230/460		MOTOR WEIGHT			636				
AMP	63/32		SER.F.	1.15	PF	79	ODE BRG	6312	DE BRG	6312
RATING	40C AMB-CONT		NEMA-NOM-EFF			93	GREASE	POLYREX EM		
					INV.TYPE		PWM			
TEMP CODE	T3	INVERTER-TEMP-CODE		200						
TEMP =	200	C HP FR	60	C HP TO	90					
CT HZ FROM	1.0	CT HZ TO		60						
HTR-VOLTS		HTR-AMPS		HTR-WATTS		MAX. SPACE HEATER TEMP.			VT HZ FROM	O
									VT HZ TO	60

Parts List

Part number	Description	Quantity
SA225057	SA 12E914Y116	1.000 ea
RA212155	RA 12E914Y116	1.000 ea
09FN3001B03SP	EXTERNAL FAN, PLASTIC (COMES W/SCREW FRO	1.000 ea
10CB1000A04P	KO BOX, MACH W/2.00 NPT W/EPOXY PRIMER	1.000 ea
09GS1010	GASKET, DWG, LEADWIRE SEPERATOR	1.000 ea
10XN3118K16	5/16-18 X 1' GRADE #5, STL, ZINC PLATE	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
WD1000B16	T&B CX70TN OR L70P TERMINAL LUG	1.000 ea
10XN2520K08	1/4-20 X .50 GRADE #5, STL, ZINC PLATE	1.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	1.000 ea
HA4017A10	1/8X1.25 GREASE EXT (F/S)	1.000 ea
HW4019A01	PIPE COUPLING 1/8 NPT,STEEL,ZINC COATING	1.000 ea
HA4017A01	1/8 X 4 GREASE EXT (F/S)	1.000 ea
HA3400A13	STUD, 1/2-13 X 7" WELKER	4.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT ,.879 OD, .509 I	4.000 ea
HW4600B41	V-RING SLINGER 2.125 X 2.880 X 0.280	1.000 ea
HA1005A04	SLINGER, OD 3.620, ID 1.98,	1.000 ea
HW5100A15	W4997-050 WVY WSHR (WB)	1.000 ea
10XN3118K40	5/16-18 X 2.50" HEX HD, GRADE 5	2.000 ea
12EP1105A01P	PU EP, MACH W/EPOXY PRIMER	1.000 ea
10XN5013K28	1/2-13 X 1.75 HEX HEAD MACH SCREW,GRAD	4.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT ,.879 OD, .509 I	4.000 ea
10XN3118K40	5/16-18 X 2.75" HEX HD, GRADE 5	4.000 ea
12FH1500A01P	MACH DRIP COVER 310-312 MTRS	1.000 ea
10XN3816K36	3/8-16 X 2.25 HEX HD CAP SCREW, GRADE 5	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
12FH1002A34P	FAN COVER, MACH ,EPOXY PRIMER	1.000 ea
HW1001A50	LOCKWASHER 1/2, ZINC PLT ,.879 OD, .509 I	4.000 ea
XY5013A12	NUT,1/2-13,HEX,STEEL,ZINCPLATED	4.000 ea
10CB1503P	CONDUIT BOX LIPPED, CAST W/EPOXY PRIMER	1.000 ea
14GS1003	GASKET CONDUIT BOX LID, NEOP	1.000 ea

10XN2520K16	1/4-20 X 1" HX HD SCRW GRADE 5, ZINC P	4.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	4.000 ea
HW2501H33	KEY, 1/2 SQ X 3.875	1.000 ea
MJ5001A27	32220KN GRAY SEALER *MIN BUY 4 QTS=1GAL	0.031 qt
MJ5002A01	SILICON RUBBER SEALANT, 732CL 10.3 OZ TU	0.030 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
LB1002N	LABEL,MARINE DUTY (ON ROLLS)	1.000 ea
PK6014	STEEL STRAP FOR 309-312 BASELESS MOTORS	3.000 ea
10XN5013K10	1/2-13 X .625 HEX HD, GRADE 5	3.000 ea
12EP1111A04GP6	FR ENDPLATE, MACH W/EPOXY PRIMER & RELIA	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.200 lb
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
09FN3001B03SP	EXTERNAL FAN, PLASTIC (COMES W/SCREW FRO	1.000 ea
HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 ea
MG1025N19	WILKOFASST, 778.50, RELIANCE BLUE-GREEN 8	0.080 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	4.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
LC0181	CONNECTION LABEL	1.000 ea
NP3241	SS SUPER-E INV UL CSA-EEV PREM CC	1.000 ea
10PA1010	PACKAGING GROUP, PRINT PK1151A06	1.000 ea
LB1449	DIV-2/NEC WARNING LABEL	1.000 ea
PE-0000013	ZRTG PE ASSEMBLY	1.000 ea

AC Induction Motor Performance Data

Record # 47247

Typical performance - not guaranteed values

Winding: 12WGY116-R017				Type: 1260M		Enclosure: TEFC	
Nameplate Data				460 V, 60 Hz: High Voltage Connection			
Rated Output (HP)		25		Full Load Torque		111 LB-FT	
Volts		230/460		Start Configuration		direct on line	
Full Load Amps		63/32		Breakdown Torque		308 LB-FT	
R.P.M.		1180		Pull-up Torque		117 LB-FT	
Hz	60	Phase	3	Locked-rotor Torque		171 LB-FT	
NEMA Design Code		A	KVA Code	Starting Current		198 A	
Service Factor (S.F.)		1.15		No-load Current		13.8 A	
NEMA Nom. Eff.		93	Power Factor	Line-line Res. @ 25°C		0.27033 Ω	
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		46°C	
S.F. Amps				Temp. Rise @ S.F. Load		56°C	
				Rotor inertia		11.5 LB-FT2	

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	43	65	75	79	81	81	80
Efficiency	89.1	92.8	93.5	93.2	92.6	91.5	92.8
Speed	1195.4	1191.8	1188.2	1183.9	1179.3	1172.9	1181
Line amperes	15.6	19.7	25.4	31.9	39.2	49.1	36.3

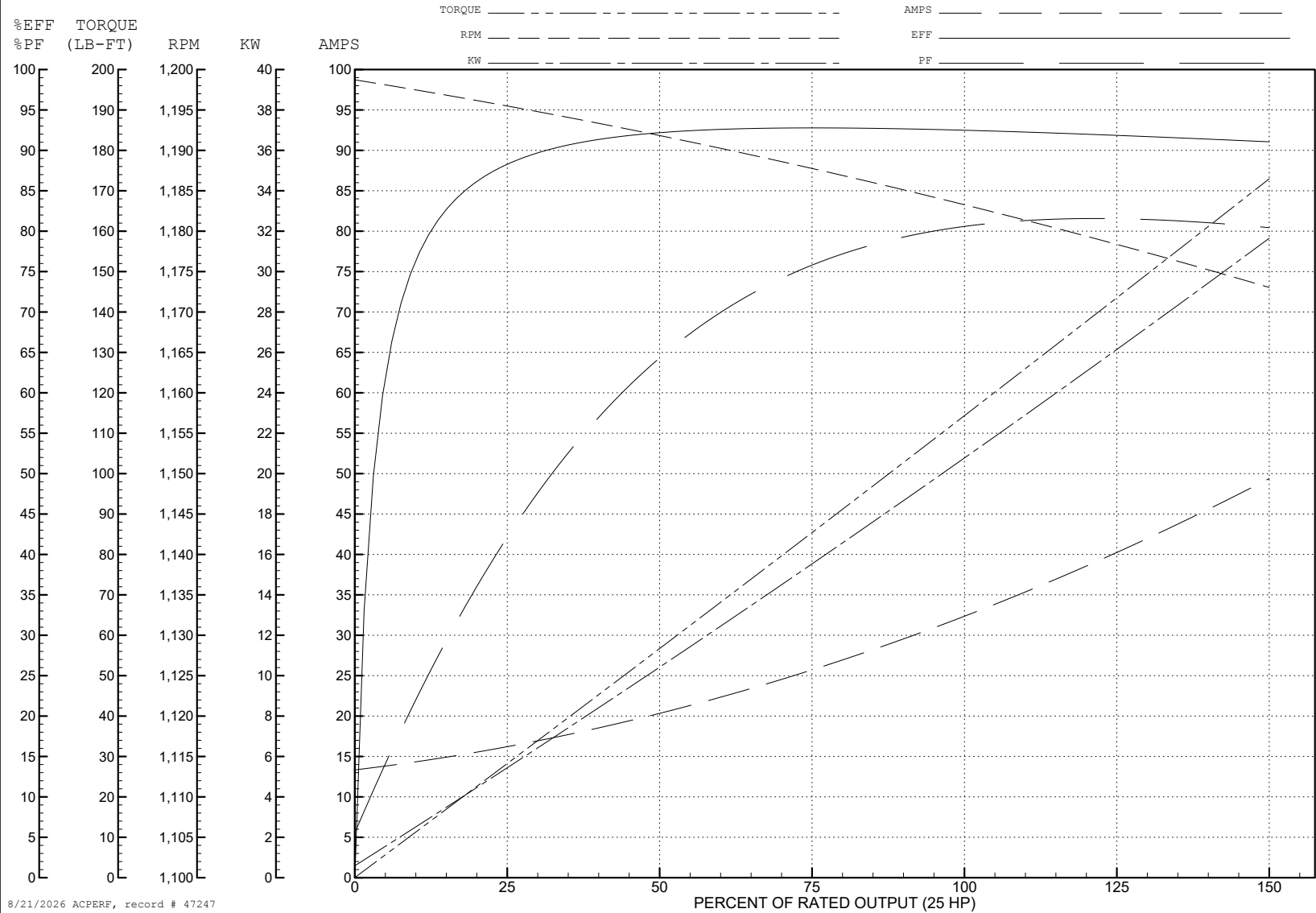
ABB Motors and Mechanical Inc.

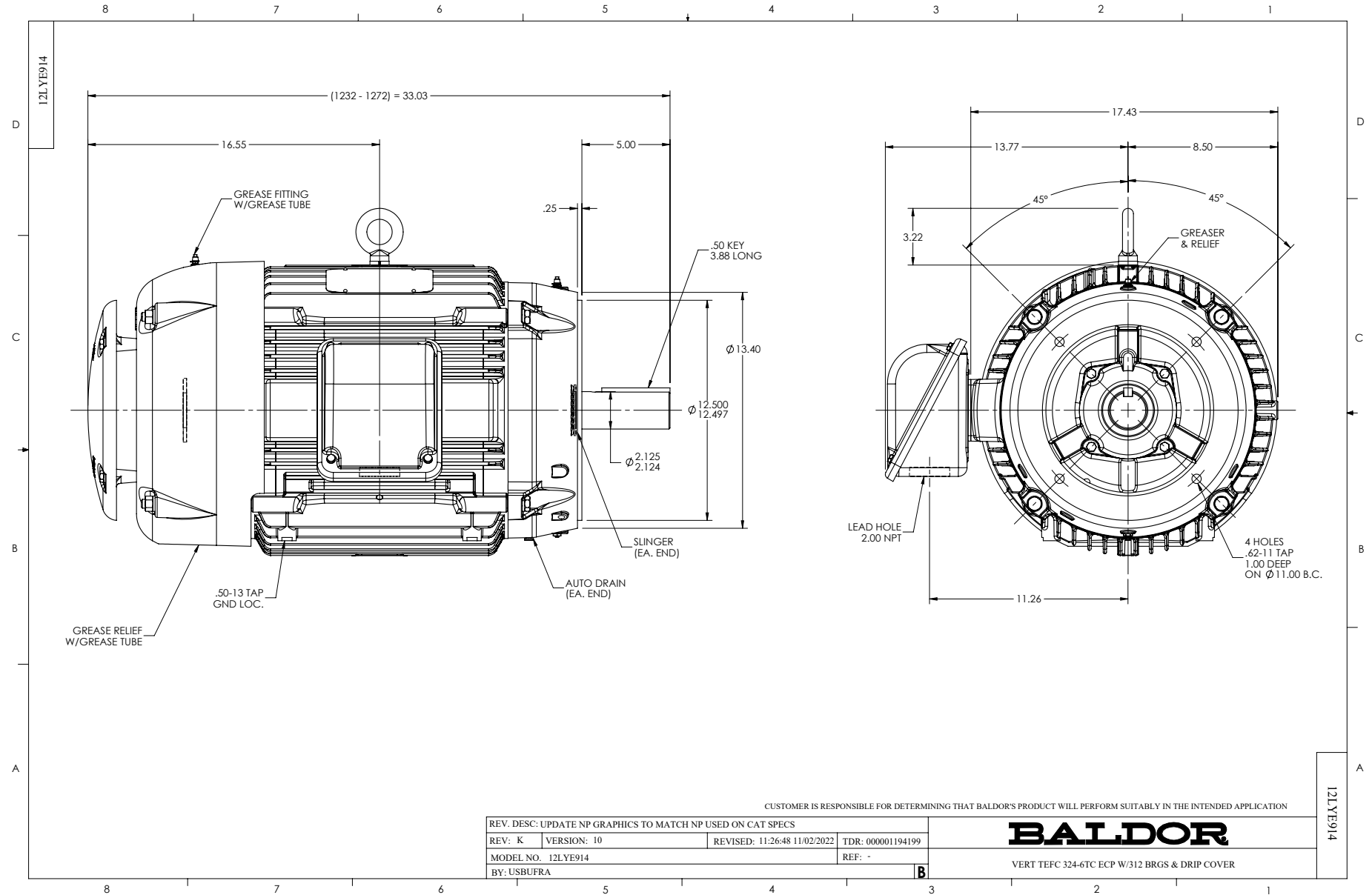
WINDING # 12WGY116

Typical performance - not guaranteed values.

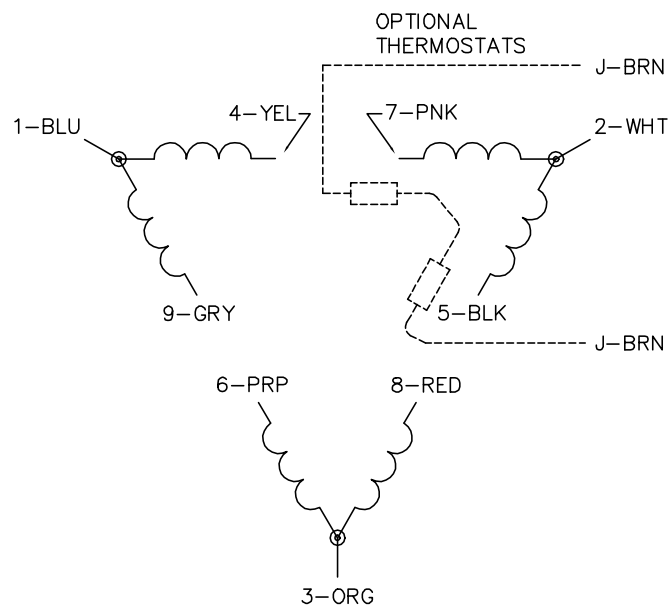
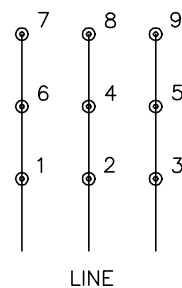
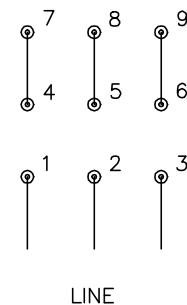
25 HP 3 PH 60 HZ 1180 RPM 460 V 1260M

TORQUES (LB-FT): PO=308 PU=117 LR=171 LRA=198





CD0180


 LOW VOLTAGE
(2D)

 HIGH VOLTAGE
(1D)

NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

REV. DESC: ADD CLASS CONN00000007

REV. LTR: D

VERSION: 01

TDR: 000001099922

FILE: \AAA\00005\148

REVISED: 10: 25: 29 02/19/2019

BY: ENBRIRO

MTL: —


BALDOR - RELIANCE®

3PH, DV, 9 LEADS, DELTA CONNECTION

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