

ABB BALDOR RELIANCE III

Customer information packet

VEM31115

1HP, 3450RPM, 3PH, 60HZ, 56C, 3420M, OPEN, F1, N

Class - None

Division - Not Applicable

Specifications

Enclosure	OPEN
Frame	56C
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	1.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	3600 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 208.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	CURUSEEV
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	1.600 A @ 460.0 V 2.900 A @ 208.0 V 3.200 A @ 230.0 V
Design Code	B
Drip Cover	Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	77.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Drip Cover Mounting
Front Shaft Indicator	None
Heater Indicator	No Heater

Part Detail

Revision	M
Type	AC
Mech. spec.	34F012
Base	
Status	PRD/A
Elec. spec.	34WG3226
Layout	34LYF012
Eff. date	01-07-2026
CD Diagram	CD0005
Poles	02
Leads	9#18
Proprietary	False
Created date	10-03-2014

High Voltage Full Load Amps	1.6 a
Insulation Class	F
Inverter Code	Not Inverter
KVA Code	L
Lifting Lugs	No Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 18 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3420M
Mounting Arrangement	F1
Number of Poles	2
Overall Length	11.84 IN
Power Factor	82
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
RoHS Status	ROHS COMPLIANT
Service Factor	1.25
Shaft Diameter	0.625 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	3450 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None

Winding Thermal 2

None

Nameplate

NP3155LUA											
CAT.NO.	VEM31115										
SPEC.	34F012-3226G1										
HP	1										
VOLTS	208-230/460										
AMPS	2.9-3.2/1.6										
RPM	3450										
FRAME	56C		HZ	60			PH	3			
SF	1.25		CODE	L	DES	B	CLASS	F			
F.L. AVG. EFF.	77		PF	82							
RATING	40C AMB-CONT										
CC											
DE	6203		ODE	6203							
ENCL	OPEN		SN								
USABLE AT	50HZ 1HP 190/380V 3.4/1.7A								SF1.0		

Parts List

Part number	Description	Quantity
SA288047	SA 34F012-3226G1	1.000 ea
RA274248	RA 34F012-3226G1	1.000 ea
NS2512A01	INSULATOR, CONDUIT BOX X	1.000 ea
34CB3002A	CB CAST W/.88 DIA HOLE	1.000 ea
51XB1016A07	10-16 X 7/16 HXWSSLD SERTYB	2.000 ea
11XW1032G06	10-32 X .38, TAPTITE II, HEX WSHR SLTD U	1.000 ea
34EP3210A03SP	FR ENDPLATE, MACH	1.000 ea
HW5100A03	WAVY WASHER (W1543-017)	1.000 ea
34EP3401A01P	PU ENDPLATE, MACH/PAINTED	1.000 ea
34AD2000	BAFFLE PLATE, STAMPED	1.000 ea
60XW0632A06	6-32 X 3/8 TORX HEAD SCREW TAPTITE II	4.000 ea
51XN1032A20	10-32 X 1 1/4 HX WS SL SR	2.000 ea
34FH4000A11	DRIP COVER, STAMPED,PRIMER	1.000 ea
51XW1032A06	10-32 X .38, TAPTITE II, HEX WSHR SLTD S	3.000 ea
34CB4517	CB LID 4 MTG HOLES .22 DIA STAMPED, FOR	1.000 ea
51XW0832A07	8-32 X .44, TAPTITE II, HEX WSHR SLTD SE	4.000 ea
HW2501D13	KEY, 3/16 SQ X 1.375	1.000 ea
HA7000A04	KEY RETAINER 0.625 DIA SHAFTS	1.000 ea
MG1050Y01	CELEROL BALDOR GOLD *5 GALLON BUCKET*	0.014 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 ea
HA3100A44	THRUBOLT 10-32 X 8.000	4.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
LC0005E01	CONN.DIA./WARNING LABEL (LC0005/LB1119N)	1.000 ea
NP3155LUA	ALUM SUPER-E UL CC "SEMS" "USABLE AT" VE	1.000 ea
35PA1066	PKG GRP, PRINT PK1008A07	1.000 ea
PK3083	STYROFOAM PACKING CRADLE	1.000 ea
PK3088	MICROFOAM, 8"X"8 PERF. SHEETS	1.000 ea

AC Induction Motor Performance Data

Record # 63591

Typical performance - not guaranteed values

Winding: 34WG3226-R075			Type: 3420M		Enclosure: OPEN			
Nameplate Data			460 V, 60 Hz: High Voltage Connection					
Rated Output (HP)		1	Full Load Torque		1.51 LB-FT			
Volts		208-230/460	Start Configuration		direct on line			
Full Load Amps		2.9-3.2/1.6	Breakdown Torque		7.97 LB-FT			
R.P.M.		3450	Pull-up Torque		6.2 LB-FT			
Hz		60	Phase		3	Locked-rotor Torque	8.7 LB-FT	
NEMA Design Code		B	KVA Code		L	Starting Current		14.5 A
Service Factor (S.F.)		1.25	No-load Current		0.913 A			
NEMA Nom. Eff.		77	Power Factor		82	Line-line Res. @ 25°C		12.8 Ω
Rating - Duty		40C	AMB-CONT		Temp. Rise @ Rated Load		55°C	
S.F. Amps		3.5-3.4/1.7	Temp. Rise @ S.F. Load		66°C			
			Locked-rotor Power Factor		63.6			
			Rotor inertia		0.0186 LB-FT2			

Load Characteristics 460 V, 60 Hz, 1 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	41	59	72	81	85	89	85
Efficiency	57.3	70.7	76.9	78.9	79.6	79.5	79.6
Speed	3560	3536	3506	3475	3445	3406	3445
Line amperes	0.967	1.09	1.27	1.47	1.7	1.99	1.7

ABB Motors and Mechanical Inc.

WINDING # 34WG3226

Typical performance - not guaranteed values.

1 HP 3 PH 60 HZ 3450 RPM 460 V 3420M

TORQUES (LB-FT): PO=7.97 PU=6.2 LR=8.7 LRA=14.5



