

ABB BALDOR RELIANCE III

Customer information packet

VEM3116T

1HP, 1770RPM, 3PH, 60HZ, 143TC, 3520M, OPEN, F1

Class - None

Division - Not Applicable

Specifications

Enclosure	OPEN
Frame	143TC
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	1.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ 460.0 V @ 60 HZ
Agency Approvals	CURUSEEV NEMA PREMIUM
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	1.600 A @ 460.0 V 3.200 A @ 208.0 V 3.200 A @ 230.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	85.5 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	1.6 a

Part Detail

Revision	H
Type	AC
Mech. spec.	35Z413
Base	
Status	PRD/A
Elec. spec.	35WGG004
Layout	35LYZ413
Eff. date	01-05-2026
CD Diagram	CD0005
Poles	04
Leads	9#18 Y
Proprietary	False
Created date	01-10-2022

Insulation Class	F
Inverter Code	Inverter Duty
KVA Code	N
Lifting Lugs	No Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Quantity/Wire Size	9 @ 18 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3520M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	12.25 IN
Power Factor	69
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	0.875 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	1770 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3553LUA									
CAT.NO.	VEM3116T								
SPEC.	35Z413G004G1								
HP	1								
VOLTS	230/460								
AMPS	3.2/1.6								
RPM	1770								
FRAME	143TC		HZ	60		PH	3		
SF	1.15	CODE	N	DES	B	CLASS	F		
NEMA NOM. EFF	85.5	PF	69						
RATING	40C AMB-CONT								
CC	010A								
ENCL	OPEN	SN							
DE	6205		ODE	6203					
VPWM INVERTER READY		SFA 3.4/1.7							
CT30-60(2:1) VT3-60(20:1)									
USABLE AT	50HZ 1HP 190/380V 3.6/1.8A						SF1.0		

Parts List

Part number	Description	Quantity
SA402641	SA 35Z413G004G1	1.000 ea
RA393918	RA 35Z413G004G1	1.000 ea
34FN3002B01	EXTERNAL FAN, PLASTIC, .637/.639 HUB W/	1.000 ea
NS2512A01	INSULATOR, CONDUIT BOX X	1.000 ea
35CB3009	35 CB W/1.09 DIA. LEAD HOLE @ 6:	1.000 ea
51XB1016A07	10-16 X 7/16 HXWSSLD SERTYB	2.000 ea
11XW1032G06	10-32 X .38, TAPTITE II, HEX WSHR SLTD U	1.000 ea
35EP3209A02	A00 W/DRIP COVER	1.000 ea
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 ea
HW5100A03	WAVY WASHER (W1543-017)	1.000 ea
35EP3402B00	MASTER DE,205 BRG,OPEN,W/GREASER	1.000 ea
35AD2000	AIR BAFFLE - GALVANNEAL	1.000 ea
60XW0632A06	6-32 X 3/8 TORX HEAD SCREW TAPTITE II	4.000 ea
HW4500A01	1641B(ALEMITE)400 UNIV, GREASE FITT	1.000 ea
51XN1032A20	10-32 X 1 1/4 HX WS SL SR	2.000 ea
35FH4006A09	DRIP COVER W/FLAT, W/ PRIMER	1.000 ea
51XW1032A06	10-32 X .38, TAPTITE II, HEX WSHR SLTD S	2.000 ea
35CB4521	35 LIPPED CB LID (GALV & PHOSPH)	1.000 ea
51XW0832A07	8-32 X .44, TAPTITE II, HEX WSHR SLTD SE	4.000 ea
HW2501D13	KEY, 3/16 SQ X 1.375	1.000 ea
HA7000A01	KEY RETAINER 7/8" DIA SHAFT	1.000 ea
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.050 lb
MG1050Y01	CELEROL BALDOR GOLD *5 GALLON BUCKET*	0.017 ga
HA3100A12	THRUBOLT 10-32 X 7.375	4.000 ea
LC0005	CONN.DIA.,TY M,9-LD,DUAL VOLT,REVERSING	1.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
NP3553LUA	ALUM SUPER-E VPWM INV READY UL CC NEMA P	1.000 ea
35PA1066	PKG GRP, PRINT PK1008A07	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
FE-0000001	ZRTG FE ASSEMBLY	1.000 ea

PE-0000011

ZRTG PE ASSEMBLY

1.000 ea

AC Induction Motor Performance Data

Record # 91625

Typical performance - not guaranteed values

Winding: 35WGG004-R001			Type: 3520M		Enclosure: TEFC	
Nameplate Data			460 V, 60 Hz: High Voltage Connection			
Rated Output (HP)		1	Full Load Torque		2.982 LB-FT	
Volts		230/460	Start Configuration		direct on line	
Full Load Amps		3.2/1.6	Breakdown Torque		14.6 LB-FT	
R.P.M.		1770	Pull-up Torque		7.57 LB-FT	
Hz	60	Phase	Locked-rotor Torque		9.17 LB-FT	
NEMA Design Code	B	KVA Code	Starting Current		14.6 A	
Service Factor (S.F.)		1.15	No-load Current		1.2 A	
NEMA Nom. Eff.	85.5	Power Factor	Line-line Res. @ 25°C		16.049 Ω	
Rating - Duty		40C AMB-CONT	Temp. Rise @ Rated Load		36°C	
S.F. Amps		3.4/1.7	Temp. Rise @ S.F. Load		41°C	
			Locked-rotor Power Factor		61.549	
			Rotor inertia		0.144 lb-ft²	

Load Characteristics 460 V, 60 Hz, 1 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	29	45	58	67	73	78	71
Efficiency	71.1	81.2	84.7	85.8	86	85.6	85.9
Speed	1794	1787.3	1781.1	1774.3	1767.4	1759.4	1770
Line amperes	1.22	1.31	1.46	1.64	1.86	2.11	1.77

ABB Motors and Mechanical Inc.

WINDING # 35WGG004

Typical performance - not guaranteed values.

1 HP 3 PH 60 HZ 1770 RPM 460 V 3520M

TORQUES (LB-FT): PO=14.6 PU=7.57 LR=9.17 LRA=14.6





