

ABB BALDOR RELIANCE III

Customer information packet

VHECP4103T

25HP, 1775RPM, 3PH, 60HZ, 284HP, 1054M, TEFC, F

Class - None

Division - Not Applicable

Specifications

Enclosure	TEFC
Frame	284HP
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	CSA CSA EEV UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	62.000 A @ 230.0 V 64.000 A @ 208.0 V 31.000 A @ 460.0 V
Design Code	A
Drip Cover	Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.6 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None

Part Detail

Revision	P
Type	AC
Mech. spec.	10F352
Base	
Status	PRD/A
Elec. spec.	10WGZ651
Layout	10LYF352
Eff. date	09-29-2025
CD Diagram	CD0180
Poles	04
Leads	9#10 Y
Proprietary	False
Created date	10-19-2017

Heater Indicator	No Heater
High Voltage Full Load Amps	31.0 a
Insulation Class	F
Inverter Code	Inverter Ready
KVA Code	J
Lifting Lugs	Vertical Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1054M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	30.69 IN
Power Factor	81
Product Family	Super-E Chemical Processing
Pulley End Bearing Type	Ball
Pulley Face Code	P-Base
Pulley Shaft Indicator	P-Base Groove & Key
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1775 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	NONE (OLD)
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None

Winding Thermal 2

None

Nameplate

NP1260									
CAT.NO.	VHECP4103T								
SPEC.	10F352Z651G1								
HP	25								
VOLTS	230/460								
AMP	62/31								
RPM	1775								
FRAME	284HP	HZ	60		PH	3			
SER.F.	1.15	CODE	J	DES	A	CL	F		
NEMA-NOM-EFF	93.6	PF	81						
RATING	40C AMB-CONT								
CC	010A								
DE	6311	ODE	6309						
ENCL	TEFC	SN							
	SFA 69/34.5								

Parts List

Part number	Description	Quantity
SA346584	SA 10F352Z651G1	1.000 ea
RA335118	RA 10F352Z651G1	1.000 ea
09FN3001C02	EXTERNAL FAN, PLASTIC (COMES W/SCREW FRO	1.000 ea
10CB1000A16P	KOBX, MACH 2.00 NPT W/#26 DRAIN W/PRIMER	1.000 ea
09GS1010	GASKET, DWG, LEADWIRE SEPERATOR	1.000 ea
10XN3118K16	5/16-18 X 1' GRADE #5, STL, ZINC PLATE	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
WD1000B16	T&B CX70TN OR L70P TERMINAL LUG	1.000 ea
10XN2520K06	1/4-20 X 3/8" HX HD SCREWGRADE 5, ZINC P	1.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	1.000 ea
HA4017A11	1/8 X 2.75 GREASE EXT (F/S)	1.000 ea
10XN3816K28	3/8-16 X 1.75 HEX HD CAP SCREW, GRADE 5	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
HA6387P	EYE BRACKET PRIMED	2.000 ea
HA1005A26	SLINGER, OD 3.00, ID 1.75, 309 BRG	1.000 ea
HW5100A11	W3917-042 WVY WSHR (WB)	1.000 ea
10XN2520K36	1/4-20 X 2.00 HX HD SCRW GRADE 5, ZINC P	2.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	2.000 ea
10XN3118K56	5/16-18 X 3.50" HEX HD, GRADE 5	4.000 ea
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 ea
10EP1503A06P	SPL PU EP 6311 BRG 284-6HP, EPXY PRM	1.000 ea
10XN3816K28	3/8-16 X 1.75 HEX HD CAP SCREW, GRADE 5	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
HW4600A90	SEAL 2.125 X 2.875 X 0.375 SINGLE LIP	1.000 ea
HW4600B41	V-RING SLINGER 2.125 X 2.880 X 0.280	1.000 ea
10FH1007A10P	FAN HOUSING MODEL 310 TEFC MOTORS W/EPOX	1.000 ea
10XN3816K24	3/8-16 X 1.50 HEX HD CAP SCREW, GRADE 5	3.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	3.000 ea
12FH1500A01P	MACH DRIP COVER 310-312 MTRS	1.000 ea
10XN3816K36	3/8-16 X 2.25 HEX HD CAP SCREW, GRADE 5	4.000 ea
HW1000A38	WASHER, 3/8" FLAT, SAE Z/P	4.000 ea

HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
10XN3816K20	3/8-16 X 1.25 HEX HD CAP GRADE 5	4.000 ea
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 ea
XY3816A12	3/8-16 FINISHED NUT W/SERRATIONS	4.000 ea
10CB1503P	CONDUIT BOX LIPPED, CAST W/EPOXY PRIMER	1.000 ea
14GS1003	GASKET CONDUIT BOX LID, NEOP	1.000 ea
10XN2520K16	1/4-20 X 1" HX HD SCRW GRADE 5, ZINC P	4.000 ea
HW1001A25	LOCKWASHER 1/4, ZINC PLT .493 OD, .255 I	4.000 ea
HW2501E11	KEY, 1/4 SQ X 1.125	1.000 ea
MJ5001A27	32220KN GRAY SEALER *MIN BUY 4 QTS=1GAL	0.031 qt
MJ5002A01	SILICON RUBBER SEALANT, 732CL 10.3 OZ TU	0.026 ea
LB1002N	LABEL,MARINE DUTY (ON ROLLS)	1.000 ea
LB1182	WARNING LABEL FOR MOTORS WITH EYENUTS	2.000 ea
PK6014	STEEL STRAP FOR 309-312 BASELESS MOTORS	4.000 ea
10XN3816K10	BOLT, 3/8-16 X 5/8 HHCS YZ	4.000 ea
10EP1104A41LP5	FREP, MACH W/EPOXY PRIMER & PAINT	1.000 ea
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
MJ1000A02	GREASE, POLYREX EM EXXON	0.130 lb
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 ea
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 ea
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 ea
HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 ea
MG1025N19	WILKOFAS, 778.50, RELIANCE BLUE-GREEN 8	0.125 ga
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 ea
LB1624	COMBINED WARNING LABEL, ISO/ANSI PICTOGR	1.000 ea
LC0181	CONNECTION LABEL	1.000 ea
NP1260	SS CP SUPER-E, CURUS-E, NEMA PREM, CC	1.000 ea
18PA1057	PKG. GRP., VERT 30.5 BODY,MAX SH 4-7/8"	1.000 ea
MN416A01	TAG-INSTAL-MAINT no wire (2500 bx)11/25	1.000 ea
PE-0000013	ZRTG PE ASSEMBLY	1.000 ea

AC Induction Motor Performance Data

Record # 66703

Typical performance - not guaranteed values

Winding: 10WGZ651-R001			Type: 1054M		Enclosure: TEFC	
Nameplate Data				460 V, 60 Hz: High Voltage Connection		
Rated Output (HP)		25		Full Load Torque		74.02 LB-FT
Volts		230/460		Start Configuration		direct on line
Full Load Amps		62/31		Breakdown Torque		262 LB-FT
R.P.M.		1775		Pull-up Torque		118 LB-FT
Hz	60	Phase	3	Locked-rotor Torque		142 LB-FT
NEMA Design Code		A	KVA Code	Starting Current		223 A
Service Factor (S.F.)		1.15		No-load Current		13.6 A
NEMA Nom. Eff.		93.6	Power Factor	Line-line Res. @ 25°C		0.2345 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		51°C
S.F. Amps				Temp. Rise @ S.F. Load		61°C
				Locked-rotor Power Factor		30.6

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	43	65	76	81	84	85	83
Efficiency	88.3	92.8	93.9	94	93.7	93.1	93.8
Speed	1794.1	1789.3	1783.5	1777.8	1770.8	1763.8	1774
Line amperes	15.3	19.3	24.6	30.6	37.2	44.5	34.6

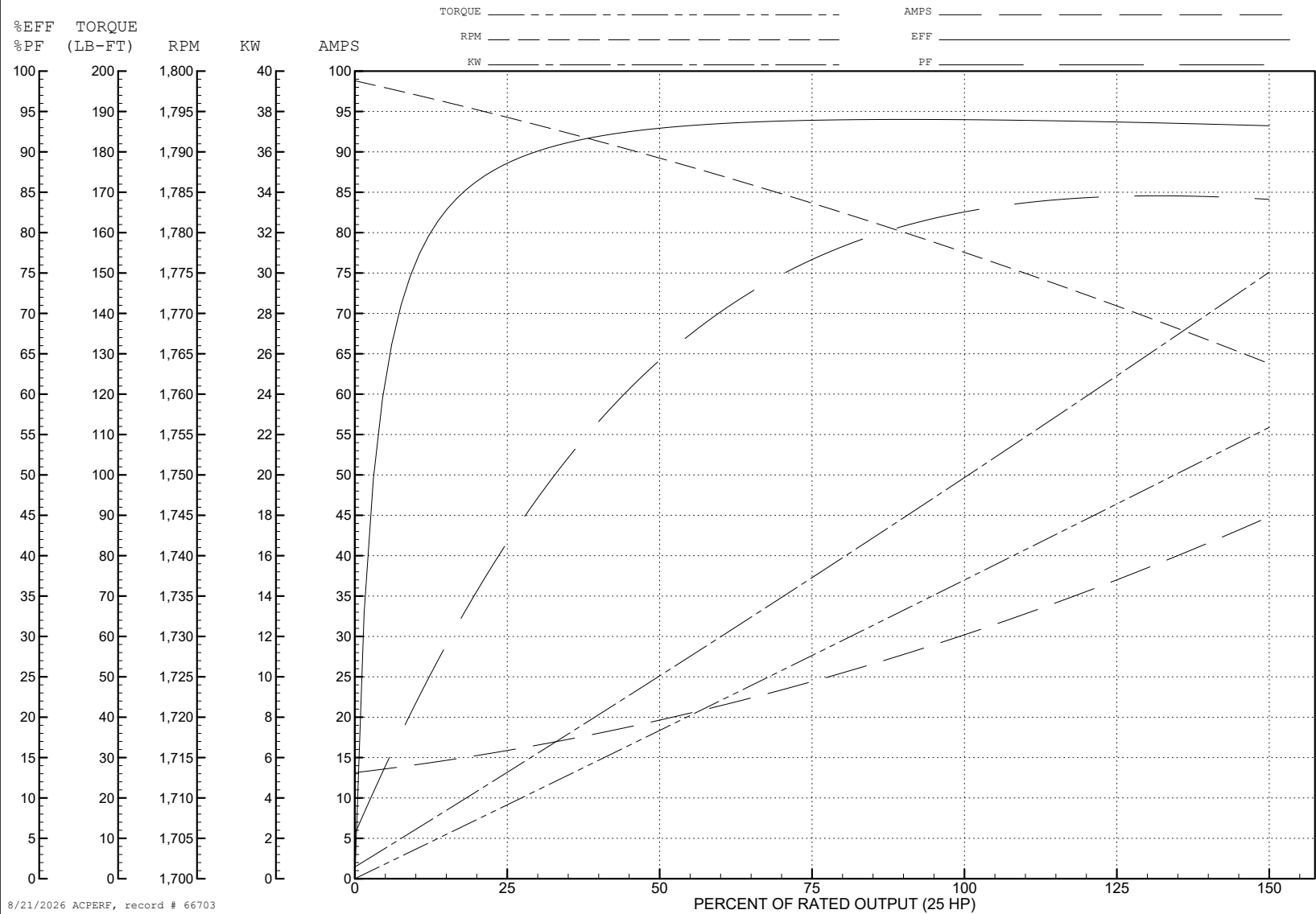
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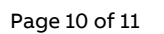
WINDING # 10WGZ651

Typical performance - not guaranteed values.

25 HP 3 PH 60 HZ 1775 RPM 460 V 1054M

TORQUES (LB-FT): PO=262 PU=118 LR=142 LRA=223





CD0180



LOW VOLTAGE
(2D)



HIGH VOLTAGE
(1D)



NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: ADD CLASS CONN00000007

REV. LTR: D

VERSION: 01

TDR: 000001099922

FILE: \AAA\00005\148

REVISED: 10: 25: 29 02/19/2019

BY: ENBRIRO

MTL: —



BALDOR - RELIANCE®

3PH, DV, 9 LEADS, DELTA CONNECTION

SH 1 of 1

CD0180