

ABB BALDOR RELIANCE III

Customer information packet

ZDBRPM18204C

20HP, 1750RPM, 3PH, 60HZ, 1852C, TEBC, FOOT

Specifications

Enclosure	TEAO
Frame	FL1852C
Frame Material	Aluminum
Frequency	60.00 Hz
Output @ Frequency	20.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
Agency Approvals	CCSA US
Auxiliary Box	NO AUXILLARY BOX
Base Indicator	Rigid
Bearing Grease Type	No Grease
Current @ Voltage	27.000 A @ 460.0 V
Duty Rating	CONT
Feedback Device	TACHOMETER
Frame Prefix	FL
Heater Indicator	No Heater
High Voltage Full Load Amps	27.0 a
Insulation Class	H
Motor Standards	NEMA
Mounting Arrangement	F3
Overall Length	27.96 IN
Product Family	General Industrial
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Service Factor	1.00
Shaft Diameter	1.625 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Speed	1755 rpm
Thermal Device - Bearing	None
Thermal Device - Winding	Normally Closed Thermostat

Part Detail

Revision	B
Type	AC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	L3218A
Layout	617235-315
Eff. date	12-21-2021
CD Diagram	422927-001
Poles	04
Leads	
Proprietary	False
Created date	04-10-2015

Nameplate

000613006MY									
	DUTY	HP	RPM	AMPS	VOLTS	HZ			
	CONT	20	1755	27	460	60			
	CONT	20	3565	25	460	122			
CAT.NO.	ZDBRPM18204C		SPEC. NO.		P18T0373				
SER.NO			FR	FL 1852CZ	INSUL	H			
PH.	3	MAX SAFE SPEED		7200	AMB.	40	MIN. AMB.	-25	
DESIGN NO.	L3218A		TYPE		ENCL.	TEAO-BC			
S.F.	1.0		D.E. BRG.		45BC02JPP30A				
ENCL MOD			O.D.E. BRG.		35BC02JPP30A				

Parts List

Part number	Description	Quantity
WS286778	WS P18T0373	1.000 ea
RA282986	RA P18T0373	1.000 ea
000692000NH	LABEL DIRECTION AIR FL	1.000 ea
411716004A	219P039 - 219P039 - LA	1.000 ea
033775004EA	DRSCR #6-1/4 304 S.S.	4.000 ea
000613006MY	NP-RPMAC INVERTER DUTY	1.000 ea
418056062A	NP AC BLOWER DATA	1.000 ea
000692000XM	LABEL QR CODE	1.000 ea
LB1613	LABEL, QR CODE, ADHESIVE LABEL	1.000 ea
422927001	C/D LABEL	1.000 ea
032003200CB	FL1852 THRU BOLT	4.000 ea
BP5248	BP5248	1.000 ea
033102012AG	HXNUT LEAD CONN 1/4-20 GR5 ZP	4.000 ea
034017012AB	LCKW 1/4 STD. PLATED 034017012AF	4.000 ea
036000016DB	HHCS	2.000 ea
036000050JB	M8-1,25 X 50 MHHCS	2.000 ea
400638001D	WAVEN (Customer number 43699)	1.000 ea
411693051B	LUG, LIFTING	2.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
HA4054	SHORT T-DRAIN FITTING, .125" N.P.T.	1.000 ea
807580002BAA	BRKT,DE,FL181 807580-1WCC	1.000 ea
BP5068BJ01	BRUSH, .187 X .187 X 1.00	1.000 ea
807580003AAB	BRKT,ODE180AC 807580-1WCC	1.000 ea
032018010DK	HHCS 1/2-13X1-1/4 PLATED	2.000 ea
036000012HB	HHCS M6X12MM LONG PLATED	2.000 ea
036000012HB	HHCS M6X12MM LONG PLATED	3.000 ea
036000040JB	HHCS,DE BRKT (M8-1.25X40MM PLTD.) AA	4.000 ea
036310010FB	RHMS TERM/BLK MTG	2.000 ea
036320008CB	M2.5 SCREW	4.000 ea
418057056A	ADAPTER ENGLISH CAMER	1.000 ea
036500006AB	M4-0.7 METRIC HEX NUT	2.000 ea

036620009AB	M8 EXTERNAL LK WASHER	1.000 ea
065530000B	GASK	1.000 ea
075451000A	COVER, CONDUIT BOX	1.000 ea
406673002C	.75 CAP PLUG	2.000 ea
415000103G	TLUG	1.000 ea
417733001A	GSK C/ BOX BASE	2.000 ea
418010006A	CAST,MPLATE,180-280,EX1,7BY	1.000 ea
418018074A	GROUND LABEL G100 METRIC 160 D.C.	1.000 ea
418057169A	LKNUT CAMER	1.000 ea
418057260A	SCREW PHILLIPS PAN HD	4.000 ea
418057367A	CLIP, BEI TACH	2.000 ea
418057373A	SCREW SHEET METAL	3.000 ea
418057381A	CONDUIT WASHER	1.000 ea
418057499A	PLATE	1.000 ea
422962051BW	STUB SHAFT	1.000 ea
607980192B	RF,BEI,HS35,TWISTLOCK	1.000 ea
613450001G	BLMTR EBM	1.000 ea
706320003A	CONDUIT BOX	1.000 ea
807505050B	SHROUD, FAN/BLOWER	1.000 ea
807505051A	GRILL, FAN COVER	1.000 ea
418057243A	GROOVE PIN	1.000 ea
807504052D	FL180 FRAME	1.000 ea
000640000P	TAG WINDING THERMOST	1.000 ea
004824007CQR	C2 PAINT SYSTEM MEDIUM GRAY CHARCOAL MET	0.100 ea
034180022FA	KEY 3/8X3/8X2-3/4 L	1.000 ea
LB1549	LABEL, BLANK 1.375 X 2.250 IMPRINTABLE	1.000 ea
004824007AB	PAINT,XT	0.100 ea

REL S.O.	-	VOLTS	460	ENCLOSURE	TEBC	WYE CONN EQ CKT OHMS PER PHASE		
FRAME	FL1852	AMPS	27	MAX SAFE RPM	7200	(AT BASE RATING, 25 °C)		
HP	20	DUTY	CONT	IM (AMPS)	14.6	R1	.258	X1 .906
BASE SPEED	1755	S.F.	1.0	P.F. @NL/FL	.060/.796	R2	.191	X2 1.03
PHASE/HERTZ	3/60	AMB °C/INSUL	40/H	WK ² (Lb-Ft ²)	.8			XM 18.9

RATED FULL LOAD DATA

	RPM	HP	TORQUE LB-FT	FUND VOLTS	FREQ-HZ	AMPS
BASE SPEED	1757	20.0	60	460	60	27.1
MAX SPEED	3564	20.0	29	460	122	24.8
MIN SPEED	0	0	60	20.2	1.44	27.1

LOAD PERFORMANCE AT BASE SPEED

	RPM	HP	TORQUE LB-FT	FUND VOLTS	FREQ-HZ	AMPS
NO LOAD	1800	0	0	460	60	14.3
1/4	1790	5.01	15	460	60	15.5
1/2	1779	10.0	30	460	60	18.5
3/4	1769	15.0	45	460	60	22.3
FULL LOAD	1757	20.0	60	460	60	27.1
O/L	1701	38.8	120	460	60	50.9

REMARKS: TYPICAL DATA



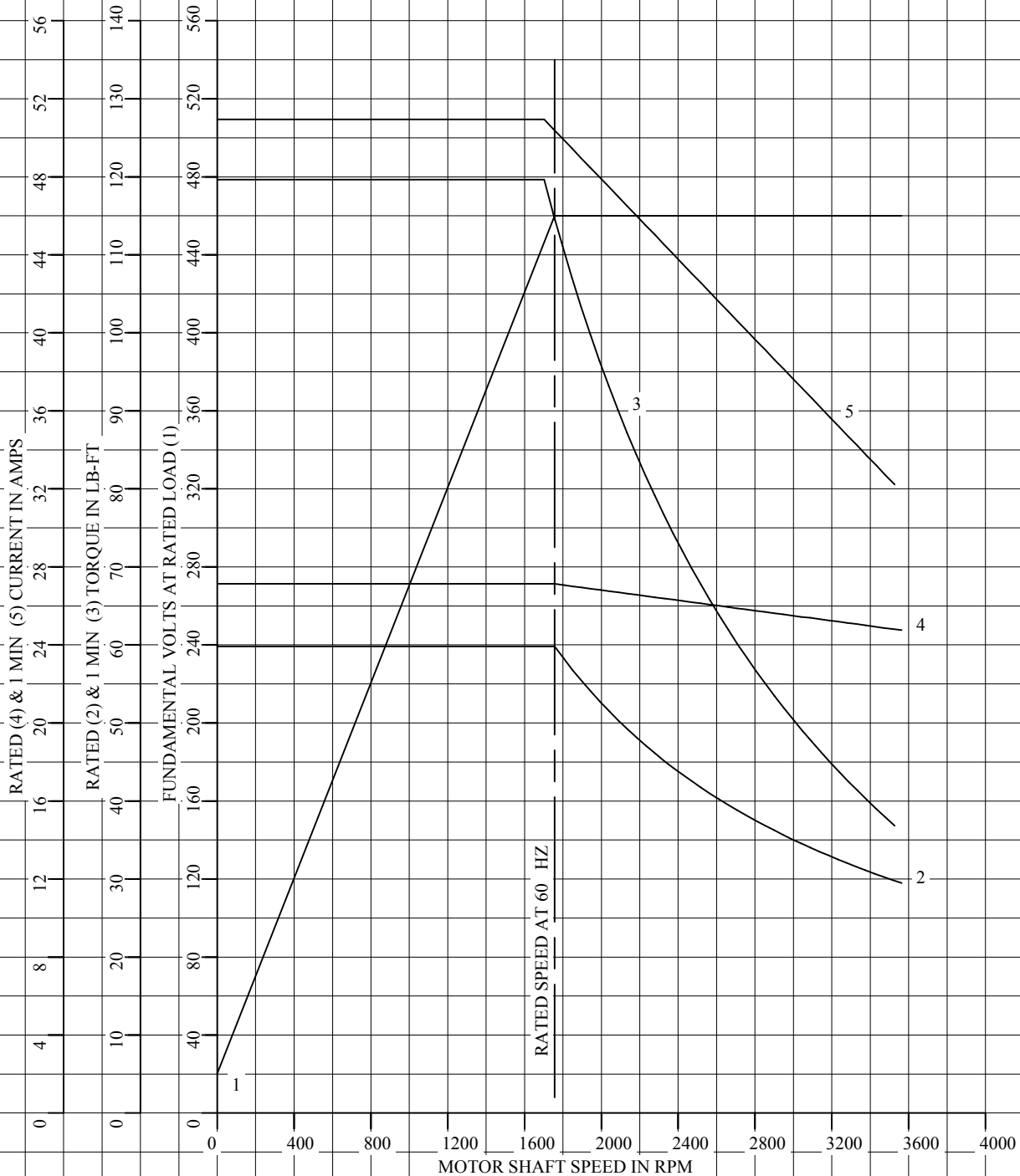
DR. BY	B. GRANT
CK. BY	B. GRANT
APP. BY	T. CUFR
DATE	5-31-06

**A-C MOTOR
PERFORMANCE DATA** L3218A

ISSUE DATE 8-2-16 Page 6 of 12

REL S.O.	-	VOLTS	460	ENCLOSURE	TEBC	WYE CONN	EQ	CKT	OHMS	PER PHASE
FRAME	FL1852	AMPS	27	MAX SAFE RPM	7200	(AT BASE RATING, 25 °C)				
HP	20	DUTY	CONT	IM (AMPS)	14.6	R1	.258	X1	.906	
BASE SPEED	1755	S.F.	1.0	P.F. @NL/FL	.060/.796	R2	.191	X2	1.03	
PHASE/HERTZ	3/60	AMB °C/INSUL	40/H	WK ² (Lb-Ft ²)	.8			XM	18.9	

VARIABLE SPEED AC MOTOR CURVES



REMARKS: TYPICAL DATA
DATA VALID FOR NAMEPLATE SPEED RANGE ONLY

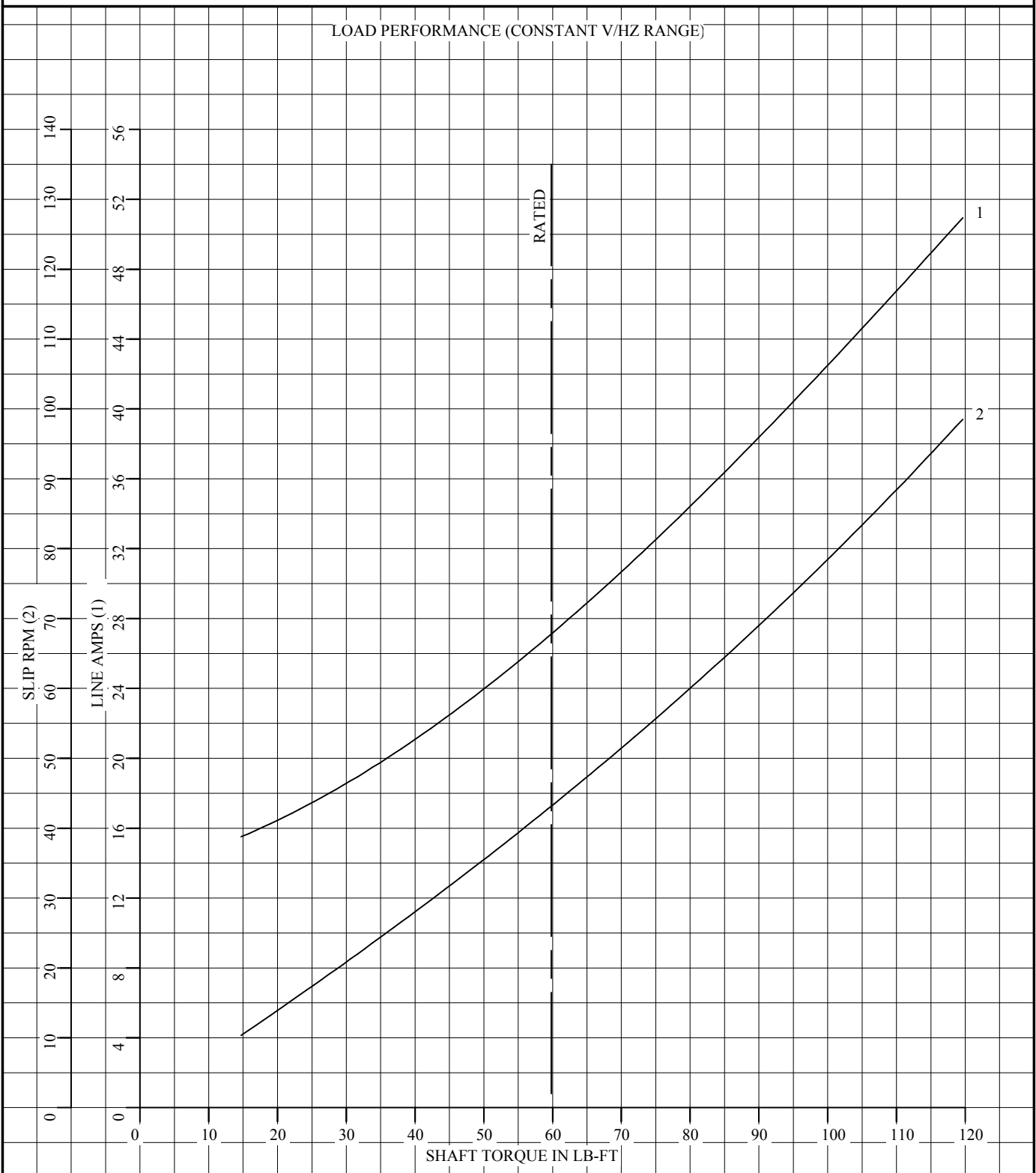


DR. BY B. GRANT
CK. BY B. GRANT
APP. BY T. CUFR
DATE 5-31-06

**A-C MOTOR
PERFORMANCE
CURVES**

L3218A
SH 1 OF 2
ISSUE DATE 8-2-16 Page 7 of 12

REL S.O.	-	VOLTS	460	ENCLOSURE	TEBC	WYE CONN EQ CKT OHMS PER PHASE		
FRAME	FL1852	AMPS	27	MAX SAFE RPM	7200	(AT BASE RATING, 25 °C)		
HP	20	DUTY	CONT	IM (AMPS)	14.6	R1 .258	X1 .906	
BASE SPEED	1755	S.F.	1.0	P.F. @NL/FL	.060/.796	R2 .191	X2 1.03	
PHASE/HERTZ	3/60	AMB °C/INSUL	40/H	WK ² (Lb-Ft ²)	.8		XM 18.9	



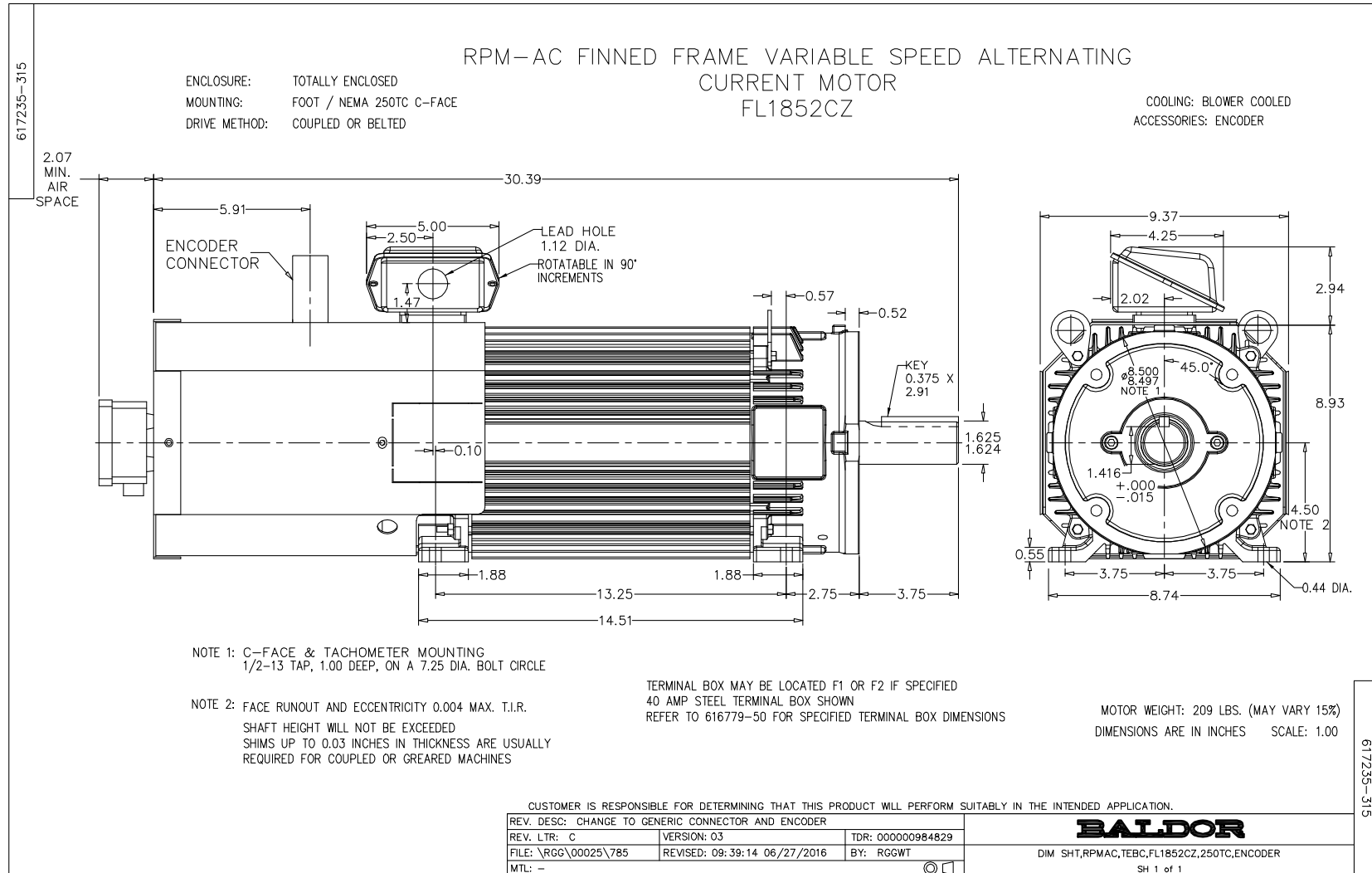
REMARKS: TYPICAL DATA
DATA VALID FOR NAMEPLATE SPEED RANGE ONLY

BALDOR
A MEMBER OF THE ABB GROUP

DR. BY B. GRANT
CK. BY B. GRANT
APP. BY T. CUFR
DATE 5-31-06

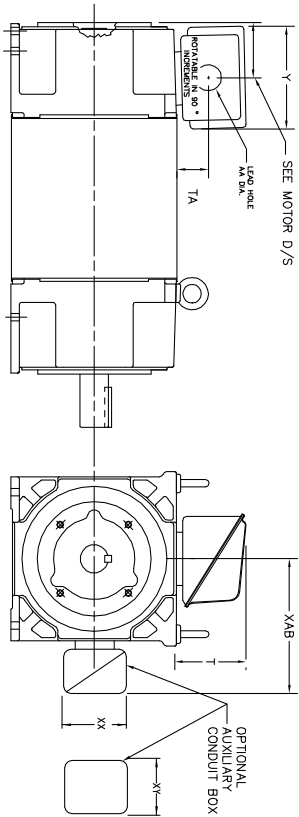
**A-C MOTOR
PERFORMANCE
CURVES**

L3218A
SH 2 OF 2
ISSUE DATE 8-2-16 Page 8 of 12



INDUSTRIAL ALTERNATING CURRENT MOTORS
RPM AC

STEEL, CAST IRON, MILL AND TERMINAL BOARD CONDUIT BOX DIMENSIONS
NEMA FRAMES RL210 thru RL280 and IEC FRAMES RDL132 thru RDL180
NEMA FRAMES FL180 thru FL280 and IEC FRAMES FDL112 thru FDL180



FRAME	TYPE	TERMINAL STRIP	AMPS	C/BOX	Y	TA	T	AA
FL180	STEEL	N	40	706320003A	5.00	1.62	3.00	1.12
FL180	STEEL	Y/N	75	706320003A	6.12	2.35	4.38	1.75/2.00
FL180	STEEL	N	208	706320007A	6.62	2.00	7.00	2.50/2.00
FL180	CAST IRON	Y/N	100	706320004C	6.75	2.50	4.38	1.50/1.75
FL180 & FDL11	MILL	Y	100	706310056A	7.75	2.30	4.40	PG29/PG16

FL210 & RL210	STEEL	N	61	075452000B	6.34	2.00	4.12	1.75
FL210 & RL210	STEEL	N	121	075452001A	7.69	2.38	5.25	1.94
FL210 & RL210	STEEL	N	305	706320016A	9.00	4.12	8.44	4.59
FL210 & RL210	CAST IRON	N	110	075460052B	7.25	2.50	5.25	1.5 TAP
FL210 & RL210	MILL	Y	100	706310229A	7.75	2.30	4.40	PG29/PG16
FL210 & RL210	MILL	Y	160	706310056A	9.00	3.06	5.40	PG36/PG16
FL210 & RL210	MILL	Y/N	235	706310056B	11.42	4.00	6.72	2.50

FL250 & RL250	STEEL	N	61	075452000B	6.34	2.00	4.12	1.75
FL250 & RL250	STEEL	N	121	075452001A	7.69	2.38	5.25	1.94
FL250 & RL250	STEEL	N	305	706320016A	9.00	4.12	8.44	4.59
FL250 & RL250	CAST IRON	N	110	075460052B	7.25	2.50	5.25	1.5 TAP
FL250 & RL250	CAST IRON	N	210	706320013A	10.50	4.88	9.00	4.0 TAP
FL250 & RL250	MILL	Y	100	706310229A	7.75	2.30	4.40	PG29/PG16
FL250 & RL250	MILL	Y	160	706310056B	9.00	3.06	5.40	PG36/PG16
FL250 & RL250	MILL	Y/N	235	706310057A	11.42	4.00	6.72	2.50
FL250 & RL250	MILL	Y	235	706310063B	14.39	7.43	12.15	BLANK

FL280 & RL280	STEEL	N	160	706320029A	7.25	3.50	7.06	2.50
FL280 & RL280	STEEL	N	305	706320016A	9.00	4.12	8.44	4.59
FL280 & RL280	STEEL	N	500	702658001C	14.62	7.56	12.70	5.00
FL280 & RL280	CAST IRON	N	140	706320012B	9.25	4.81	8.56	3.0 TAP
FL280 & RL280	CAST IRON	N	210	706320013A	10.50	4.88	9.00	4.0 TAP
FL280 & RL280	CAST IRON	N	510	706320014D	15.00	7.56	12.81	5.0 TAP
FL280 & RL280	MILL	Y	100	706310056A	7.75	2.30	4.40	PG29/PG16
FL280 & RL280	MILL	Y	160	706310056B	9.00	3.06	5.40	PG36/PG16
FL280 & RL280	MILL	Y/N	235	706310057A	11.42	4.00	6.72	2.50
FL280 & RL280	MILL	Y	400	706310063B	14.39	7.43	12.15	BLANK

FRAME SIZE	YAB	XA	XY	PART NUMBER	FRAME SIZE	YAB	XA	XY	PART NUMBER
FL210/RL210/FL112	7.38	4.25	4.25	602007-26-A	FL210/RL210/FL112	10.88	8.00	8.00	706310-3-B
FL250/RL250/FL160	8.44	4.25	4.25	602007-26-A	FL250/RL250/FL160	11.88	8.00	8.00	706310-3-B
FL280/RL280/FL280/180	9.12	4.25	4.25	602007-26-A	FL280/RL280/FL280/180	12.62	8.00	8.00	706310-3-B

(1) 1/4" PIPE CONDUIT.
(2) 1/4" PIPE TAP.
(3) CUSTOMER TO PROVIDE HOLE PER CONDUIT.
(4) 2" DIA. DIA. OR 1" DIA. DIA. DIA.

TERMINAL BOX CAN BE ROTATED FOR LEAD OUTLET AT TOP, SIDES OR BOTTOM.
TERMINAL BOX LOCATED ON OPPOSITE SIDE WHEN F-2, V-1, V-4, V-5, V-7.
OR C-1 MOUNTING IS SPECIFIED. BOX LOCATED ON TOP WHEN SPECIFIED.

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: ADD 706310-637 & 639 BOX	TDR: 000001180260
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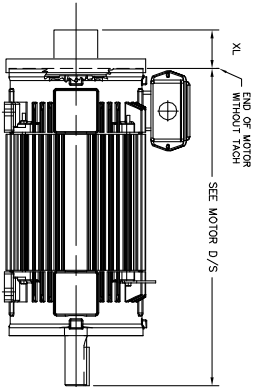
BALDOR - RELIANCE®

DIM SHT NEMA RL210-RL280 FL180-FL280 IEC RDL132-RDL180

RPM AC TACHOMETER DIMENSIONS
NEMA FRAMES FL180 thru FL440 and IEC FRAMES FDL112 thru FDL280

DIMENSIONS ARE IN INCHES(mm)

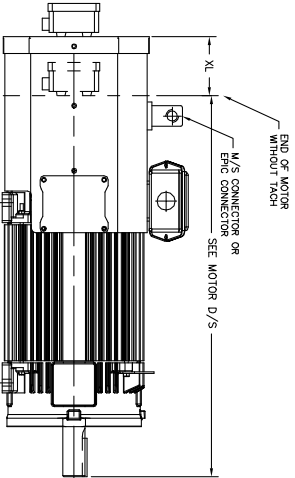
DPV, DPSV, TEPV, TESV, TENV & TEO-PB
IC06, IC17, IC37, IC410, & IC416-PB



* THIS DIMENSION INCLUDES COVER FOR X/T MOTOR.

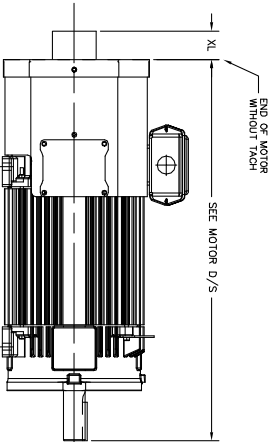
TACH MODEL	XL Inches(mm)	LBS.
BEL DR DYNAPAR HS35	2.88 (74)	5
DYNAPAR H20	7.50 (191) MAX	10
NORHSTAR HS35M	3.31 (84)	10
NORHSTAR ST67	2.88 (74)	5
DYNAPAR HS6	10.56 (268)	40
AVTRON M3 DR M4	3.62 (92)	10
TAMAGAMA TS5013(XT)	6.00 (152)	10
NORHSTAR ST56	2.88 (74)	5
NORHSTAR ST85	2.00 (51)	5
BEL T880	10.19 (259)	15
TAMAGAMA TS2151	6.61 (167)	15
BEL T825	7.50 (191)	15
DYNAPAR HS20	2.00 (50.8)	5
DYNAPAR X25	12.88 (327)	10
STEGMANN SRM25	7.25 (184.4)	10
NORHSTAR HS035	3.00 (76.2)	10
HEIDENHAIN EDW425	2.5 (63.5)	5
AVTRON HS35M	4.19 (106.4)	5
HEIDENHAIN ERN480	5.00 (76.2)	5
DYNAPAR H025	7.00 (177.8)	10
DYNAPAR H02	3.62 (92.1)	5
AVTRON M285	2.54 (64.5)	9
AVTRON AV850	2.54 (64.5)	9
AVTRON AV56	4.50 (115)	15
HS025	3.30 (84)	5
NORHSTAR R18	3.25 (83)	15
DYNAPAR H0625	5.88 (150)	10
AVTRON AA485	9.50 (241)	18
AVTRON AV32	1.93 (49)	7
DYNAPAR RH25	3.80 (97)	1.6
AVTRON AV85	2.40 (61.5)	3

TEAO-BC, IC416-BC
EXCLUDES NEMA FRAMES FL320 THRU FL440
AND
IEC FRAMES FDL200 THRU FDL280



TACH MODEL	XL Inches(mm)	LBS.
BEL DR DYNAPAR HS35	4.50 (115)	10
DYNAPAR H20	4.50 (115)	15
AVTRON M3 DR M4	4.50 (115)	10
NORHSTAR HS35M	4.50 (115)	15
NORHSTAR ST56	4.50 (115)	10
NORHSTAR ST67	4.50 (115)	10
NORHSTAR S185	4.50 (115)	5
TAMAGAMA TS5008, TS5013	4.50 (115)	10
DYNAPAR HS20	4.50 (115)	15
STEGMANN SRM25	4.50 (115)	10
STEGMANN SRM50	4.50 (115)	3
HE20 & HE56	4.50 (115)	15
AVTRON HS35M	4.50 (115)	10
AVTRON AV85	4.50 (115)	10
AVTRON M56	4.50 (115)	5
AVTRON AV67	4.50 (115)	10
HS038	4.50 (115)	5
TS2014	4.50 (115)	10
AVTRON HS45	4.50 (115)	15
DYNAPAR HSD38M	4.50 (115)	15
AVTRON AV32	4.50 (115)	7
AVTRON AV850	4.50 (115)	9

TEFC, IC411



550-6677919

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

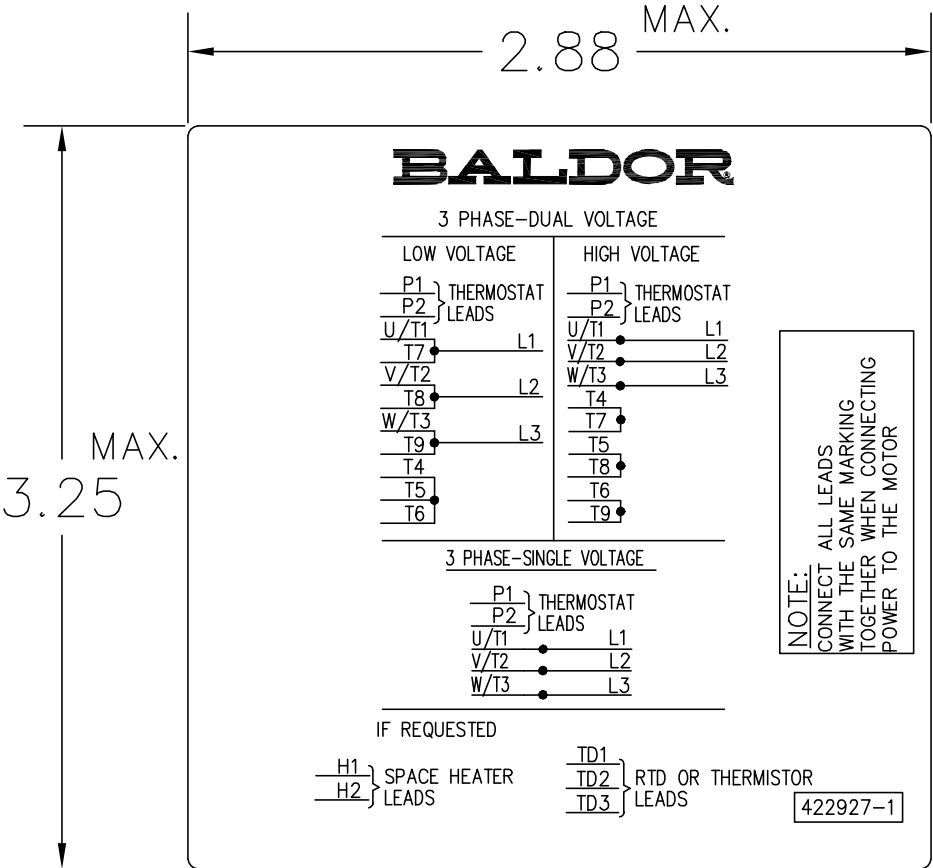
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BALDOR - RELIANCE®

DIM SHT TACH DIM NEMA FL180 - FL440 IEC FDL112 - FDL280

SH 1 of 1

422927-001



NOTE:
DATA TO BE SIZED
SO THAT IT FITS INTO
MATERIAL DECAL
DIMENSIONS. MAKE
LETTERS & NUMBERS
AS LARGE AS POSSIBLE.

MATERIAL: CERAMATIC DGF-P4
PERMA GRIP ADHESIVE

ALL LETTERS, NUMBERS
AND LINES TO BE BLACK
ON WHITE BACKGROUND.

422927-001

REV. DESC: CHANGE BACKGROUND COLOR FROM GOLD TO WHITE		
REV. LTR: B	VERSION: 02	TDR: 000000788708
FILE: \RGG\00000\203	REVISED: 08: 09: 29 03/04/2013	
MTL: -	BY: RGGWT	

BALDOR
EXTERNAL CONNECTION LABEL
SH 1 of 1